

1                   **A new screw and technique for the treatment of ruptured**  
2                   **multiaxial joint ligaments. A preliminary study on the**  
3                   **Scapholunate dissociation of the wrist**

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30   **Abstract**

31   A wide range of techniques on ligament reconstruction have been proposed, summarized  
32   in three main categories: The direct suturing or indirect reconstruction of the ligament using  
33   adjuvant devices, the “biological ligament ” substitution with the use of autografts or allograft  
34   and the “artificial ligament substitution”, with polyester fibers. We propose a new orthopedic  
35   screw, the Flexy Screw (FS) and the FS technique for repairing unstable joints due to  
36   ligament damage. The tools used for the FS insertion and removal, is all included in the  
37   overall flexyscrew system (FSS).

38   In this work we have particularly developed the FS technique for the scapholunate ligament  
39   rupture (SLR). The value 18.03N/mm (SD9.6) for the linear elastic mean stiffness for the  
40   SLIL, and 14.4N/mm for the FS, furthermore the FS max load 138N at 10mm, in comparison  
41   with the average elastic limit of 47N at 3mm for the SLIL are considered satisfactory.

42 Furthermore, the FS technique is aiming to be applied in a wide spectrum of unstable joints  
43 needing “ligament substitution”, because, as a mechanical orthopedic device can be adapted  
44 in order to simulate more closely the physiological mechanical properties of the ligaments.  
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46 Keywords: Scapholunate, FLEXYSCREW, orthopedic, ligament, instability, treatment,  
47 device, spring, joint.

## 48 **Introduction**

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50

51 The fallen in the outstretched hand especially in extension, ulnar deviation, and  
52 intercarpal supination, produces a spectrum of carpal injuries-carpal or perilunate instability.  
53 Five distinct stages have been described [1,2]: **stage I: scapholunate dissociation (SLD)**.  
54 Characterized by, rotatory subluxation of the scaphoid, disruption of the scapholunate  
55 ligament (SLIL) and scaphoid rotation due to rupture of the radioscaphoid and scapholunate  
56 ligaments, **stage II: perilunate dislocation**. Characterized by, disruption of the capitulate  
57 joint and lunate projection through the Space of Poirier. Normally the lunate remains aligned  
58 to the distal radius and the remaining carpal bones are dislocated (almost always dorsally),  
59 **stage III: midcarpal dislocation**. Characterized by, triquetrolunate interosseous ligament  
60 disruption or triquetral fracture where neither the capitate nor the lunate are aligned with the  
61 distal radius, **stage IV: lunate dislocation** (the end stage of progressive perilunate dislocation)  
62 where the dorsal radiolunate ligament (dRL) has been injured and the lunate has been  
63 dislocated in the palmar direction.

64 It is obvious from the above stages that the damage of the wrist is a complex  
65 phenomenon and involves a large number of interconnected system of joints and ligaments  
66 with various rotational and translational spectrum of dislocations. Therefore, stage I, which is  
67 of main interest of the study, is further classified by Kuo and Wolfe[3] in five (sub)stages[4]  
68 trying to describe a broad spectrum in the SL lesion, with the proposed treatment: **stage Ia:**  
69 Occult-partial, Scapholunate Ligament Rupture (SLR) treated with pinning or capsulodesis,  
70 **stage Ib:** Dynamic-incompetent or complete SLIL, where partial, volar extrinsic ligaments  
71 ruptured, and are treated with ligament repair with capsulodesis, **stage Ic:** SL dissociation,  
72 complete SLIL, where volar or dorsal extrinsic ligaments are ruptured (SL gap>3mm), and is  
73 treated with capsulodesis vs triligament reconstruction, **stage Id:** refers to the dorsal  
74 intercalated segment instability (DISI) lesion, where complete SLIL, volar extrinsic  
75 ligaments, there are also, secondary changes in radiolunate joint,  
76 SchaphoTrapeziumTrapezoid (STT) ligament rupture, dorsal ligaments rupture, SL  
77 angle>60°, SL gap >3mm, RadioLunate-(RL) angle>15° treated with triligament  
78 reconstruction or fusion, **stage Ie:** scapholunate advanced collapse (SLAC), where the  
79 ligaments as in stage Id, is treated with proximal row carpectomy (PRC) or fusion. Other

80 authors[5-8] give alternatively four distinct classification stages, for the SL injury and the  
81 results of the reconstruction are related to the technique used in each stage.  
82 Especially, Garcia Elias et al.[9] described six stages of SL injuries and the technique as  
83 follows: Stage I: Partial SL injury. No dynamic or static gap is presented.  
84 Stage IIa: Complete SL injury with repairable dorsal SL ligament (Acute). No dynamic or  
85 static gap is presented.  
86 Stage IIb: Perilunate dislocation with repairable dorsal SL ligament (Acute). Dislocation of  
87 the lunate, complete SL disruption. The radioscaphocapitate ligament (RSC) ruptured. The  
88 d-SL is repairable.  
89 Stage IIc: Complete SL disruption with d-SL repairable and reducible rotator Scaphoid  
90 subluxation. Dynamic and/or static gapping present.  
91 Stage III: Complete non repairable SL injury with normally aligned scaphoid. No static  
92 gapping present.  
93 Stage IV: Complete non repairable SL injury with reducible rotatory scaphoid subluxation.  
94 Complete SL disruption and disruption of the secondary stabilized ligaments e.g. dorsal  
95 incarpal lig. (DIC), radioscapholunate lig. (RSL), STT, scaphocapitate (SC) ligaments.  
96 Dynamic and/or static gapping may be present. The scaphoid may be displaced dorsally  
97 during motion.  
98 Stage V: Complete non repairable SL injury with irreducible rotatory misalignment but  
99 normal cartilage. As the previous stage mentioned with static gapping.  
100 Stage VI: Complete non repairable SL injury with irreducible rotatory misalignment but with  
101 cartilage decay (SLAC). As the previous stage, with static and/or dynamic gapping may be  
102 present. Radioscaphoid (RSc) angle greater than  $45^{\circ}$  and the lunate is extended in DISI.  
103 Also according to arthroscopic findings of the injury there are four grades of ligament SL  
104 injury [10,11].  
105 The grade of ligament injury can unveil treatment, however, a better guide is considered to be  
106 the period since injury occurred, which is best defined as follows: acute-less than 4 weeks  
107 since injury, sub-acute-4-24 weeks since injury, chronic-more than 6 months. The earlier the  
108 ligament repair takes place, the easier it is to perform a direct repair[12].  
109 For the stages Ib, Ic, and Id of Kuo and Wolfe classification system, alternatively, for the II,  
110 III, IV, and V of Garcia Elias classification system, the reconstruction techniques of the  
111 Scapholunate Ligament Rupture (SLR) [13-16] have been proved insufficient with many  
112 complications[17] depending on the method used. From the anatomic point of view the SLIL  
113 consists of a system of individual ligaments, the dorsal (d-SL), intermediate (i-SL), and the  
114 palmar portion (p-SL) [18]. Most techniques in the SLR, reconstruct only the dorsal portion of  
115 the ligament, leaving the palmar portion unrepaired, and as it has been discussed this kind of  
116 repair mechanically falls short[19].  
117 The purpose of this work is to present a new orthopedic flexible screw, the FlexyScrew (FS)  
118 with the tools for insertion/removal and the overall technique (FS technique) for a more  
119 efficient treatment of the above mentioned stages of injury, via a “mechanical substitution” of  
120 the torn SLIL, with the FS. Also, the FS technique for the SLD, provides a preliminary study  
121 which further aims the awareness of reconstructing the unstable joints, oughting to ligament

122 insufficiency, with a “mechanical device” so that, the proposed technique could be also  
 123 extended in the treatment of various other unstable joints. The rationale behind the insertion  
 124 of the FS into the unstable joints, is to simplify and improve the effectiveness of the current  
 125 surgical techniques.

126 The FS is designed to simulate the biomechanical behavior of the specific torn ligament so as  
 127 to be able to replace the function of the ligament.

128 Although the ligament force-displacement is not linear [20] its behavior can be  
 129 approximated by the use of a simple spring which is designed to have an average modulus,  
 130 between the low and high moduli of the ligament. This device, is a new type of orthopedic  
 131 screw which is flexible in the middle section with the use of a spring. The tools used for the  
 132 FS insertion and removal, is all included in the overall flexyscrew system (FSS) [21-23]. The  
 133 FS Fig.1, has the ability to allow bending, rotation and extension in three dimensions, as a  
 134 real ligament acts, and also has the advantage of minimal invasive insertion technique.

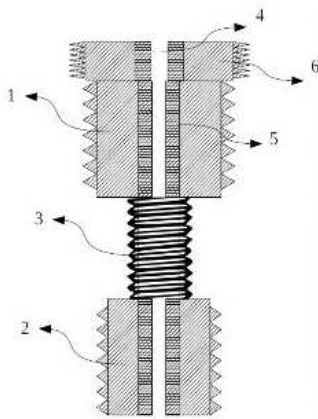


Fig 1a Schematic presentation of FS. The middle part 3 is the spring-flexible part simulating the biomechanical properties of the SLIL



Fig 1b. The FS prototype. Notice the spring in the middle

Fig 1c. Cross-section of the cannulated hexagonal shape

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## 139 Material & Methods

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### 141 1. Cadaveric SLIL specimens

142 Biomechanical data, in uniaxial tension Fig 2a from 7 fresh frozen cadaveric SLIL  
 143 was used in order to determine the spring parameters of the FS. The extracted values [24,25]  
 144 were 18.03N/mm (SD9.6) for the linear elastic mean stiffness, 147N (SD54) for the ultimate  
 145 load and 8.01mm for the ultimate displacement to rupture.



Fig 2a.Uniaxial tension of SLIL      Fig 2b.FS in bending and rotating. A k-wire inserted through the cannula.

Also, two out of seven specimens were tested to successive small increments of strain in cyclic loading (Fig 6a,b), in order to determine the transition point from the elastic to the plastic/damage range. High hysteresis levels indicate the point of plastic/damage initiation. The estimated average values for the maximum load and the maximum displacement in the elastic region, were 47N and 3mm respectively. These biomechanical parameters indicate the working elastic limit of the spring

## 2. Description of FSS

The FS Fig1a, consists of two screw ends (1), (2) made from suitable stainless steel alloy 316 Fig.1b or titanium or other compatible orthopedic material and can have various diameters, lengths Table 1, and pitches allowing controlled pulling of the two bones.

Overall Length (mm)	External diameter (mm)	Core (mm)	Spring length (mm)
30	8	4	3

The two screw ends, are connected with a flexible part-spring (3) shown in Fig 1a,b, which approximates biomechanically the SL. The screw Fig.1a,c is cannulated (4), for the insertion of the two types of K-wires with two different diameters.

The cannula Fig.1a has internally hexagonal shape (5), in order to fit to the hexagonal screwdriver. In this way both ends of the FS are rotated simultaneously with the help of the screwdriver. The FS Fig.2b spring constant is determined from the existing tension-extension data for the SL. The distal end of one of the guide wires (the one with the small

168 diameter) is specially marked with numbered notches (visible in fluoroscopy) to decipher the  
169 lengths of the threaded ends, the spring and the overall screw.  
170 The screw driver Fig 3a,b is also cannulated and can accept the two k-wires of the different  
171 diameters.

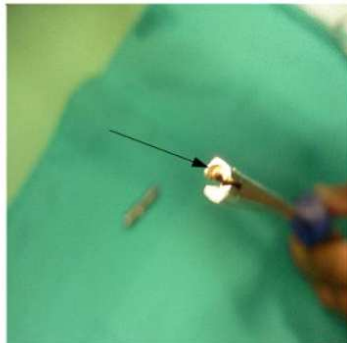
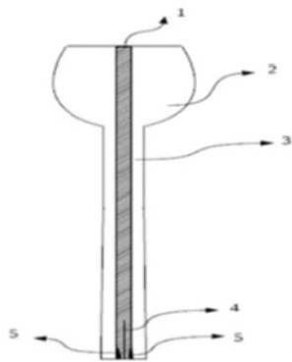


Fig 3a. Schematic presentation of the screwdriver for the insertion and removal of the FS. Notice the special notch 5 at the orifice

Fig 3b. Detail of the end of the screwdriver. Notice the slot and the wedge configuration of the end (arrow)

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173 The thinner k-wire, is used as a guide for the insertion of the screw in the appropriate position  
174 and the thicker “securing K-wire”, is used for the removal of the FS. The “securing k-wire”  
175 acts as a wedge, so that it opens the lower slot of the distal end of the screwdriver Fig2b. In  
176 this way a firm friction contact is secured, between the screwdriver and the distal end of the  
177 FS. Wedge interlocking of the distal threaded part of the FS, secures the steady axial gripping  
178 and the pulling back of the screw while unscrewing for removal, when needed.

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### 181 3. Method of insertion and removal of FS

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183 The FS is inserted and anchored with the two screw ends on both bone sides of the SL  
184 joint using the Minimal Invasive Surgery (MIS) method. The flexible section of the FS, Fig  
185 2b is surgically inserted in the joint space of the SL connecting the two bones, Scaphoid (Sc)  
186 and Lunate (L).

187 The proposed technique Fig 4 for insertion has 3 stages:

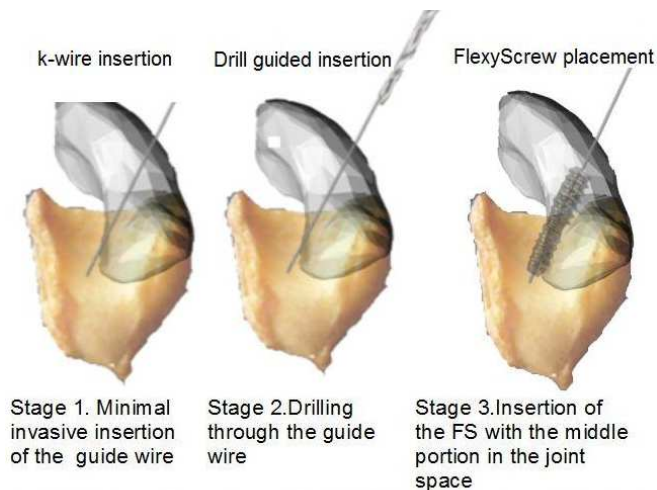


Fig 4. Schematic representation. MIS for insertion of the FS

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190 Stage 1. Reduction and Insertion of the guide k-wire. The reduction can be performed, after  
191 traction of the wrist, using either open or closed method. It is important before the insertion of  
192 the FS to restore the normal bony anatomy and repair the soft-tissue damage. The lunate must  
193 be pinned with a 0.062 in. K-wire in order to manipulate it as a joy stick trying to neutralize  
194 and align the RL joint. Using another k-wire, the pinning of the lunate to the radius offers  
195 sometimes an additional help for securing the reduction. The scaphoid also with pinning must  
196 be reduced to the scaphoid fossa of the radius. The lunotriquetal ligament (LT) must not be  
197 violated. The reduction can maintained with a Kocher clamp. Possible reduction of the SL  
198 disassociation can be performed also by external methods (e.g. manipulation of the wrist) with  
199 simultaneous traction. If the closed reduction fails we must proceed to open reduction using  
200 the dorsal approach. After the reduction of the Sc and L bones the position of the guide wire  
201 under image intensifier (c-arm) has to be inserted through the bony masses. The insertion of  
202 the guide wires accomplished with a standard technique [26-28]. The markers of the guide  
203 wire define the overall length of the FS which bridges the two bones and the appropriate  
204 length of the spring which must be laid in the SL joint space. Stage 2. Insertion of the FS  
205 which can be self drilling and self-tapping. Otherwise drilling is needed. A radial  
206 styloidectomy can be performed in order to facilitate the placement of the FS screw. The  
207 insertion point of the FS is proximal to the site that would be used for fixation of scaphoid  
208 fractures. The average length of FS is 22-28 mm. An awl maybe used to create a pilot starting  
209 point for anchoring the FS. The position of the screw should be as central as possible in both  
210 the scaphoid and the lunate, following the RASL procedure[29]. Stage 3. The flexible portion  
211 of the FS is centralized in the joint space, and the position is checked under image intensifier.

212 The proposed technique for removal has 3 stages:

213 Stage 1: Insertion of the thin guide wire through the proximal and the distal end of the FS.

214 Stage 2: Insertion of the screwdriver through the guide wire. Stage 3: Removal of the thin

215 guide wire and insertion of the securing K-wire. Locking the distal threaded portion of the FS,

216 facilitates the axial pulling out, as it prohibits any “idle” rotation of the screw into the bone  
217 mass, during unscrewing.

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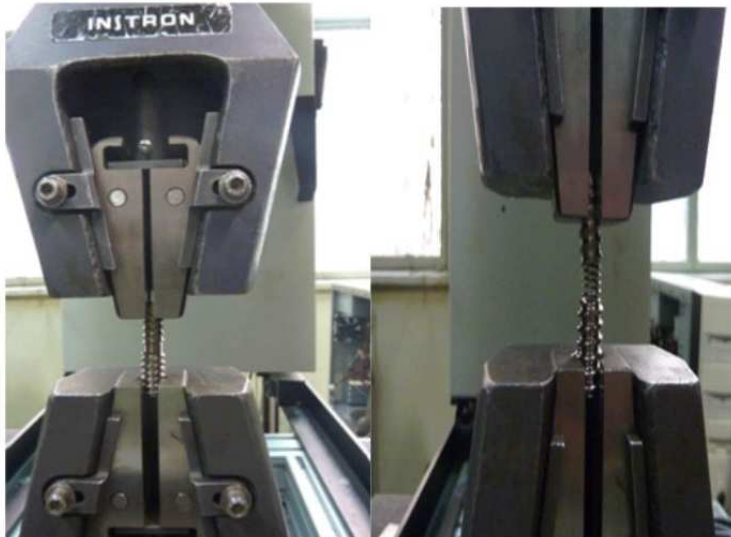
#### 219 4. Experimental results

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221 Testing of the FS was performed in quasi-static uniaxial tensile loading. The test was  
222 performed on a computerized electromechanical testing machine (model 1121; Instron,  
223 USA), Fig.5 with 1000 N Load Cell, equipped with wedge mechanical grips. Load  
224 and displacement for the FS were recorded with a data acquisition system.

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227 Fig 5. The FS testing in uniaxial extension. Left: In compression  
Right: In tension

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230 The grip speed was constant at 5 mm/min. Loading was performed in the linear elastic  
231 region of the Flexy Screw-spring, in the plastic region (cycles 2 and 3) Fig. 6c and up to final  
232 failure. The maximum elastic load was found to be approximately 45N at 3mm displacement.  
233 The stiffness in the elastic region was found to be 14.4N/mm. In the plastic region there is a  
drop of the stiffness with hardening up to fracture at 600N.

234 Also for the SLIL specimens ko5 and ko6 in cycling loading, it is observed that the  
235 elastic/plastic transition occurs at about 3-4mm and further extension results in damage of  
236 the collagen fibres which is depicted in the plastic-like response of the curves Fig.6a,b  
237 without return to the initial elastic position.



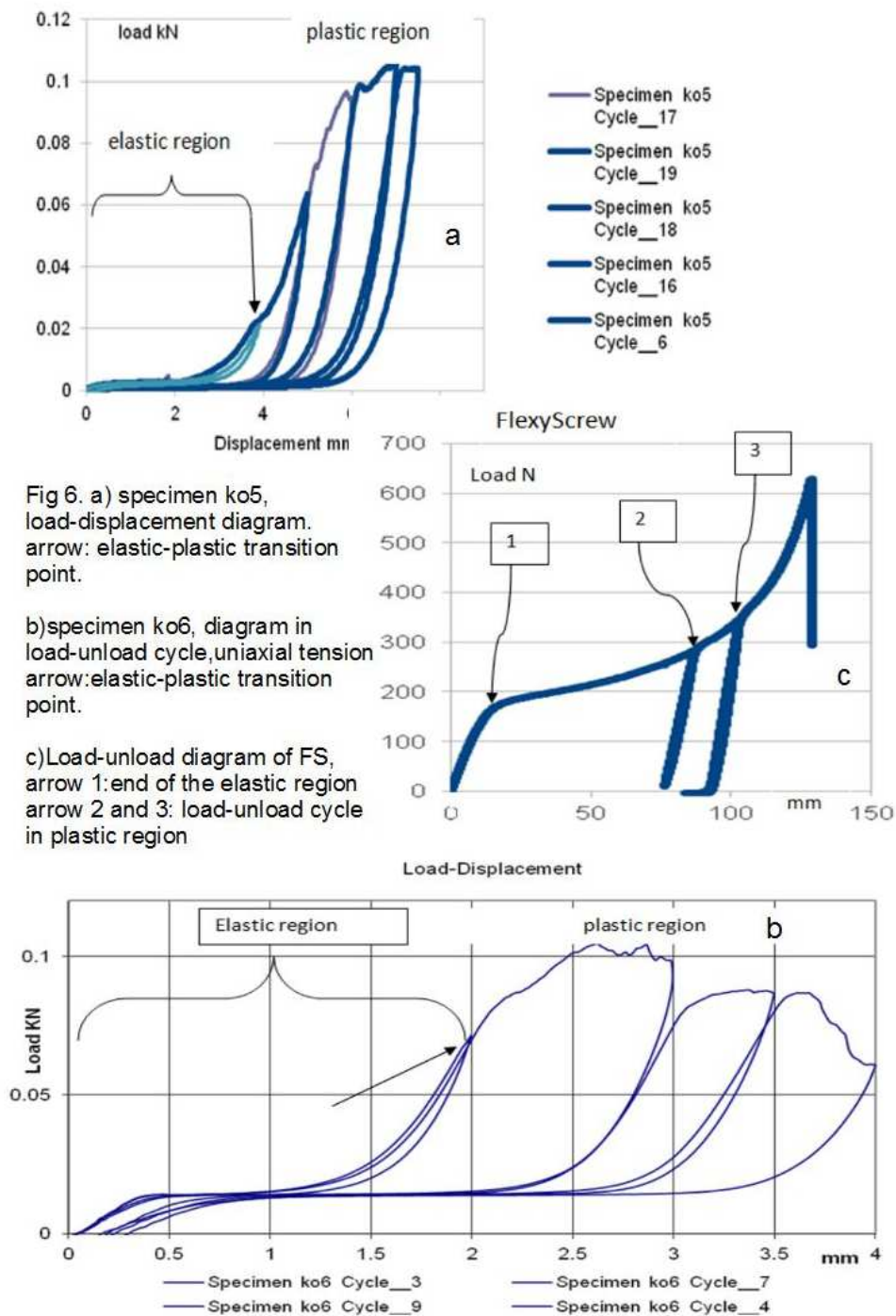


Fig 6. a) specimen ko5, load-displacement diagram. arrow: elastic-plastic transition point.

b) specimen ko6, diagram in load-unload cycle, uniaxial tension. arrow: elastic-plastic transition point.

c) Load-unload diagram of FS, arrow 1: end of the elastic region. arrow 2 and 3: load-unload cycle in plastic region.

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240 For this reason the FS is designed to approach this elastic response of the ligament having a  
 241 max load higher than the SLIL max load.

242

243 **Discussion**

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245 The proposed new orthopedic screw, the FS, is designed and constructed in order to improve  
246 and assist current techniques being state of the art for the SLIL reconstruction. In particular,  
247 concerning the SLIL reconstruction with the Reduction and Association of the SLIL  
248 (RASL) [30] technique, the SL joint is stabilized using the Herbert screw. The non threaded  
249 part of the screw has to be laid in the SL joint space, keeping it fixed. On the other hand, the  
250 FS, allows the micromotion of the SL joint, and makes the reconstruction kinematically more  
251 functional, permitting the relative micromotion of the articular surfaces of the SL joint  
252 during the various wrist positions[31].

253 Brunelli [32] and Blatt [8] procedures use autografts and reconstruct the joint with the use of  
254 flexor carpi radialis (FCR) tendon and the dorsal capsular flap (Dorsal Capsoulodesis).  
255 According to the Brunelli technique the FCR tendon is split longitudinally and a 7 cm tendon  
256 slip is prepared, preserving its distal attachment to the base of the second metacarpal. The  
257 tendon slip is passed through a 2.5 mm diameter tunnel drilled in the distal pole of the  
258 scaphoid and anchored on the dorsoulnar edge of the radius. A pitfall of this technique is that  
259 the tendon graft does not have the same material properties as the SL ligament and the tendon  
260 may stretch, leading to loss of reduction with resulting instability and pain. The Blatt  
261 procedure is used for acute or chronic, static or dynamic SL instability. A dorsal proximally  
262 based capsular flap 10-15 mm, is mobilized with the distal margin at the STT joint. A trough  
263 on the dorsal aspect of distal pole of scaphoid is created and the capsule is sutured, in the  
264 trough using anchors, after the reduction of the SL joint with the usual manner. A difficulty in  
265 this technique is to estimate the width of the capsular flap, which should be as wide as the  
266 distal pole of the scaphoid.

267 Patients with symptomatic dynamic dissociation, without arthritis at the RSC and STT joints  
268 can be treated with bone-graft-bone autograft reconstruction. [33, 34]. These methods do not  
269 appear to do well due to the tension on the graft as a result of the significant soft tissue and  
270 bony changes that occurred in long standing SLD. Studies indicate that this kind of autograft  
271 from the distal radius, maybe significantly weaker and less stiff than the SL ligament.  
272 Cadaveric studies show that caprometacarpal and navicular-first cuneiform are closer to the  
273 biomechanical properties of the SL ligament. On the other hand, FS can be manufactured in  
274 such a way, as to have exactly the same or even higher moduli and strength than the actual  
275 SL ligament.

276 The FS, can be used as an autonomous mechanical device implanted in the approximate  
277 centre of gyration of the joint, defined from the adjacent cartilage surfaces of the Sc and L  
278 bones as described in stage 2 of the technique or can be used as an adjuvant device at non  
279 satisfactory direct ligament repair suturing. For example in cases with partial rupture of the  
280 SLIL (e.g p-SL intact with un-repairable d-SL).

281 There are also other proposals [35], in the literature, for assisting the reconstruction of the  
282 SLIL, as for example the use of the SL Intercarpal (SLIC Screw) System [14], which consists  
283 of a cannulated cylinder-in-cylinder screw design which allows some degree of rotation and  
284 flexion. However the SLIC screw is inextensible without the trend of returning to the  
285 equilibrium position and cannot be used as permanent reconstruction thus must be removed  
286 after the healing of the ligament.

287 The kinematics of the SL joint has been extensively studied with various methods of  
288 experimental measurement, cadaveric or in vivo. Two basic methods of kinematic description  
289 are used, the absolute intraosseous 3D motion of the scaphoid[36] and the relative 3D motion  
290 of the Sc to L bone[37,38]. Relative scapholunate rotation was found to be  $14.7^\circ \pm 6.7^\circ$  in  $60^\circ$   
291 wrist flexion-extension and  $\pm 3\text{mm}$  translation from the neutral position [39]. This relative 3D  
292 motion of the SL joint, is reproduced by the FS, which comprises of a mechanical coupling  
293 with the spring mid section part, and provides: a) tension-compression, b) rotation and  
294 bending with mechanical assisted return” to the equilibrium position, as in the case of the  
295 natural properties of the ligament.

296 In general the flexible elastic part (spring) of the FS offers all possible 3D degrees of freedom.  
297 The physical motion of the spring has been extensively studied and covers all the above 3D  
298 micromotions i.e tension-extension, bending and rotation.[40]. Especially, the spring has  
299 been manufactured having a stiffness constant equal to that of the SL ligament-joint. This  
300 stiffness is experimentally acquired from uniaxial tension of the cadaveric SLIL, reproducing  
301 the typical model of capitate intrusion injury [24].

302 It is evident that there are similarities as well as differences Fig.6 between FS and SLIL. The  
303 stiffness for the SLIL and the FS at average  $18\text{N/mm}$  and  $14.4\text{N/mm}$  respectively, are  
304 considered satisfactory. This difference can be further improved and adjusted as desired, with  
305 the appropriate choice of the alloy and the geometry of the spring. Furthermore the FS max  
306 load at  $138\text{N}$  and displacement at  $10\text{mm}$ , in the elastic region, is considered satisfactory, in  
307 comparison with the average elastic limit of  $47\text{N}$  at  $3\text{mm}$  of the SLIL, since the screw is  
308 allowed to work at a higher elastic range.

309 A limitation for the FS could be considered the linear elastic behavior contrary to the non  
310 linear elasticity Fig 6 of the ligament [41]. In other words only the average stiffness of the  
311 SLIL can be simulated by FS and this could be considered a limitation of the technique.

312 Future work should aim to the implementation of the FS into the cadaveric SL joint  
313 specimens, for a more detailed biomechanical study, in order to optimize the stiffness,  
314 geometry and materials for the device.

315 A major advantage of the FS technique is the use of Minimal Invasive Surgery (MIS)  
316 accompanied by non autograft use, lead to limited surgical iatrogenic damage. It should be  
317 noted that all the above techniques including the FS, reveal a major difficulty, which is the  
318 appropriate reduction of the SL joint. The posteroanterior x-ray with an apparent SL diastasis

319 and a lateral radiograph with a normal or not RL angle (i.e. lunate that is not dorsiflexed) has  
320 to be checked and corrected if needed. Another advantage of the FS technique is that, it can  
321 be used as a general method of repair rupture ligaments and can be applied to other joints  
322 like the knee or coracoacromial joint etc. For each type of ligament new design parameters  
323 (dimensions, spring stiffness and strength, threads, material) will be applied. For instance, we  
324 have different properties for the anterior cruciate ligament of the knee and for the  
325 coracoacromial ligament. A predominant technique today, for the knee cruciate knee ligament  
326 reconstruction is the Ligament Augmentation Reinforcement System (LARS), with or without  
327 the use of autografts. The extensibility of this material is rather limited, compared to the  
328 natural ligament, resulting in impulsive forces which may lead to unavoidable early failure.

329 Mathys Ltd Bettlach Co has developed a type of screw which is inserted into the tibia tunnel,  
330 consisting of a spring, so it can absorb the impulsive forces during flexion and extension of  
331 the knee[42]. However, this development does not concern small joint reconstruction as the  
332 carpal joints and basically is a structural composition of a uniaxial spring mechanism.

333

### 334 **Conclusion**

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336 The FS technique is a new proposal for a mechanical reconstruction of the SLR providing a  
337 simultaneous micromotion in *bending, rotation and tension-compression, with self-return to*  
338 *the equilibrium position*. Thus, FS closely reproduces the physical kinematics of the joint.

339 Therefore, the FS technique could possibly offer a simpler, easier and more advanced  
340 method of ligament substitution in trauma surgery.

341 Furthermore, the FS technique is aiming to be applied in a wide spectrum of unstable joints  
342 needing “ligament substitution”, because, as a mechanical orthopedic device can be adapted  
343 in order to simulate more closely the physiological mechanical properties of the ligaments.

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## 478 **Figure Legends**

479

480 Fig.1a. Schematic presentation of the FS. The middle part 3 is the spring- flexible part of the  
481 screw simulating the biomechanical properties of the SLIL.

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483 Fig.1b.The FS prototype. Notice the spring in the middle part.

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485 Fig.1c.Cross-section of the cannulated hexagonal FS

486

487 Fig 2a. Uniaxial tension of SLIL.

488 Fig 2b. FS in bending, and rotating. A k-wire inserted through the cannula.

489

490 Fig 3a. Schematic presentation of the screwdriver for the insertion and removal of the FS.

491 Notice the special notch 5 at the orifice.



492 Fig.3b. Detail of the end of the screwdriver. Notice the slot and the wedge configuration of  
493 the end (arrow).

494

495 Fig 4. Schematic presentation. MIS for insertion of the FS

496

497 Fig 5. The FS testing in uniaxial extension.

498 Left: In compression. Right: In tension.

499

500 Fig 6a. specimen ko5, load-displacement diagram, arrow: elastic-plastic transition point.

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502 Fig 6b. specimen ko6, diagram in load-unload cycle, uniaxial tension, arrow: elastic-plastic  
503 transition point.

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505 Fig 6c. Load-unload diagram of FS, arrows: 1. end of the elastic region, arrow: 2 and 3 load-  
506 unload cycle in plastic region.

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