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2 **Bioemulsifying Potential of Exopolysaccharide Produced by an Indigenous Species of**  
3 ***Aureobasidium pullulans* RYLF10**

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10  
11 **Abstract**

12  
13 In this study, the bioemulsifying potential of exopolysaccharide produced by an indigenous  
14 species of *Aureobasidium pullulans* RYLF10 has been determined and various factors affecting  
15 the emulsification activity has been evaluated. The emulsification activity was determined  
16 with 8 different vegetable oils (olive, soybean, sesame, sunflower, coconut, mustard,  
17 groundnut and almond oil) which are mainly used for various food purposes. The result  
18 obtained revealed the emulsification activity (%EA) of the test EPS was quite fair with all the  
19 vegetable oils used in the study. However, it was found maximum (56%) with olive oil at the  
20 concentration of 1.5% and was very much comparable with the emulsification activity of gum  
21 Arabic, the standard emulsifier. Therefore, the olive oil was used for studies related to  
22 various factors affecting the emulsification activity of the test emulsifier. The emulsion  
23 formed was found to be oil in water (o/w) type which possessed remarkable temperature, pH  
24 and salt for 24 hours. Droplet size analysis of the test emulsifier revealed to possess  
25 monomodal type of size distribution with droplet size of 105  $\mu\text{m}$  which was responsible for  
26 stabilizing the emulsion. The result obtained suggest that the emulsion of the test EPS with  
27 olive oil can potentially be used in various food applications where olive oil is used.

28  
29 **Introduction**

30  
31 Exopolysaccharides (EPS) are produced by large number of organisms however, EPS of  
32 microbial origin have attracted worldwide attention due to their unique properties. They are  
33 long, branched or linear chain of carbohydrates which are linked together by different  
34 glycosidic bonds. The complexities in their structure make them to possess important  
35 industrial properties like emulsification, flocculation, gelation, biopolymer film formation  
36 etc. which are used in various industries like food, cosmetics, paint, oil and personal care.  
37 The requirement of bioemulsifiers has been increasing over the past several years, especially  
38 in food processing industries and personal care product manufacturing sectors. Biosurfactants  
39 are surface active biomolecules produced by microorganisms. These molecules are capable of  
40 reducing surface and interfacial tensions in both aqueous solutions and hydrocarbon mixtures.  
41 High molecular weight biosurfactants produce stable emulsions without lowering surface or  
42 interfacial tension and they are called bioemulsifiers (Bognolo, 1999). Bioemulsifiers have  
43 higher biodegradability over chemical emulsifiers as high selectivity, higher foaming, lower  
44 toxicity and stability at extreme temperatures, pH and salinity. This has lead to the screening  
45 of various microorganisms including fungi, bacteria, actinomycetes etc. for their potential of  
46 producing bioemulsifiers. Besides, the work on bioemulsifying potential of EPS by fungi is  
47 very less though some filamentous and yeasts have been reported to produce the EPS with  
48 potential emulsifying activity. Therefore, in present investigation the emulsifying potential of  
49 exopolysaccharide produced by an important indigenous black yeast *Aureobasidium*

50 *pullulans* RYLF 10 has been determined. The identification, screening, production,  
51 purification and characterization of exopolysaccharide has been done and reported in our  
52 earlier publication Yadav *et al.*, (2014).

53  
54 **Keywords:** Exopolysaccharides, Indigenous, *Aureobasidium pullulans*, Bioemulsifiers

## 55 56 **Materials and methods**

### 57 58 **Production of EPS**

59  
60 The production of exopolysaccharide was done as per method of Sutherland (1990) and  
61 Maziero *et al.*, (1999). For EPS fermentation, the pure culture of *Aureobasidium pullulans*  
62 RYLF10 was grown in potato dextrose broth at pH5.6, temperature  $30\pm 1^\circ\text{C}$  for 14 days. After  
63 respective incubation period the mycelial biomass was separated by filtering the fermentation  
64 broth with Whatman filter paper no. 1 and the filtrate was mixed with 5% TCA (tricarboxylic  
65 acid), left overnight at  $4^\circ\text{C}$  for precipitation of proteins. Next day the filtrate was centrifuged  
66 at 10,000 rpm for 20 minutes at  $4^\circ\text{C}$  to remove the protein precipitate and the filtrate was  
67 added with 4 volumes of ethanol (filtrate: ethanol = 1:4 v/v), stirred vigorously and left  
68 overnight at  $4^\circ\text{C}$  for precipitation of the exopolysaccharides. Next day, the precipitated  
69 exopolysaccharide was separated by centrifuging the solution at 10,000 rpm for 20 minutes at  
70  $4^\circ\text{C}$ . The supernatant was discarded and the pelleted precipitate of crude EPS was purified,  
71 lyophilized and stored for further use.

### 72 73 **Determination of emulsification activity**

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75 Emulsifying activity of the test EPS was determined as per modified method of Cameron *et*  
76 *al.* (1988). In this method 1 ml each of different vegetable oils (Olive, Soybean, Sesame,  
77 Sunflower, Coconut, Mustard, Almond and Groundnut oil) was added to 1ml of 1.5% (w/v)  
78 the test EPS suspension and vortexed at high speed for 3 min. The emulsification activity  
79 (%EA) was determined after 1h whereas the emulsion stability was determined as  
80 emulsification index (%EI) after 24, 72 and 96h (or  $E_{24}$ ,  $E_{72}$  &  $E_{96}$ ). The %EA and %EI were  
81 calculated by dividing the measured height of emulsion layer (in cm) by the total height of  
82 the mixture (in cm) multiplied by 100. All tests were performed in triplicate.

### 83 84 **Determination of optimum concentration of the test EPS for emulsification activity**

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86 The optimum concentration of the test EPS for obtaining the best emulsification activity, was  
87 determined by taking different concentrations of the test EPS (viz., 0.5, 1, 1.5 and 2% (w/v)  
88 with the oil screened out as the best for formation of emulsion with the test EPS and %EA  
89 and % $E_{24}$  determined for all the concentrations in triplicates.

### 90 91 **Determination of emulsion type**

92 The type of emulsion formed by the test EPS, was determined as per filter paper wetting test  
93 of Rieger (1986). In this method, a droplet of the test emulsion (the EPS) was dropped onto  
94 the filter paper. A water-in-oil (w/o) type of emulsion, droplet remains as a droplet on the  
95 filter paper while in oil-in-water (o/w) type, it disperses rapidly on the filter paper.

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## 97 **Determination of temperature, pH & salt stability of emulsion**

98 The pH, temperature and salt stability of the EPS based emulsion was determined as per  
99 method of Dikit *et al.* (2010). For this the lyophilized test EPS (1.5% w/v) was used.

### 100 **Effect of pH**

101 The effect of pH on stability of the test emulsion (1.5%) was determined in standard buffers  
102 within the pH range of 3-9. The pH 3 and 4 were adjusted with citrate buffer, pH 5 and 6 with  
103 acetate buffer, pH 7 with phosphate buffer and pH 8 and 9 with Tris-Cl buffers. The  
104 emulsification activity was determined and compared with the standard (Gum Arabic) with  
105 the same concentration.

### 106 **Effect of salt concentration**

107 The effect of different salt concentrations on the stability of the test emulsion (1.5%) was  
108 determined with the NaCl with the concentration ranging from 0.0 to 3.0% (w/v), MgCl<sub>2</sub> and  
109 CaCl<sub>2</sub> with the concentrations ranging from 0.0 to 0.1% (w/v). The emulsification activity  
110 was determined and compared with the standard Gum Arabic with the same concentrations.

### 111 **Effect of temperature**

112 The effect of temperature i.e., thermal stability on the stability of the test emulsion was  
113 studied by incubating the emulsion (1.5% w/v) at different temperature i.e. 63°C for 30min,  
114 100°C for 15min and at 121°C for 15min and then cooled to 30°C. The emulsification activity  
115 was determined and compared with the standard Gum Arabic with the same concentrations.

### 116 **Determination of emulsion droplet size distribution**

117 It is very important to know the size of droplets which is generally formed during the  
118 emulsification process because it gives richness and mouth feel. So the droplet size  
119 distribution in the test emulsion was determined by laser light scattering technique using  
120 particle size analyzer (Malvern Mastersizer MS 2000). The size of the droplet from emulsion  
121 was determined after 1 and 24h. This instrument is capable of measuring droplet size ranging  
122 from 0.02-2000µm. In this technique, emulsion was placed into measuring unit and deionized  
123 water was used as dispersant.  
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## 127 **Results and Discussion**

### 128 **Determination of emulsification activity of the test EPS**

129 Some natural, plant-derived, food emulsifiers such as lecithin and gum Arabic are already in  
130 the market and some of the constraints associated with the properties and supply of natural,  
131 plant-derived emulsifiers have compelled to search for suitable and feasible alternative.  
132 Emulsifiers of microbial origin can solve the problem to a large extent and therefore there is  
133 need to explore the possibilities of the same in a systematic manner. The screening of  
134 emulsifying property of the EPS produced by *A. pullulans* RYLF10, in the present study is an  
135 important step in this direction. For this, the emulsion was prepared with different vegetable  
136 oils (olive, soybean, sesame, sunflower, coconut, mustard, groundnut and almond oil) which  
137 are generally used in various food preparations. These oils were utilized as substrate for the  
138 formation of emulsion. The result obtained revealed the emulsification activity of the test  
139 EPS was quite fair with all the vegetable oils used in the study. However, it was found  
140 maximum (56%) with olive oil and was very much comparable with the emulsification  
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143 activity (%EA) of gum Arabic, the standard emulsifier. It was observed that the  
144 emulsification activity of the gum Arabic was almost better with all the vegetables oils used.  
145 However, with sesame oil both the %EA and %E<sub>24-96</sub> of the test EPS was found far better. It  
146 was interesting to note that the test EPS showed greater affinity for the olive oil in spite of  
147 having the maximum degree of unsaturation in the olive oil as compared to other oils (Table  
148 1). Thus, the result obtained suggest that the emulsion of the test EPS with olive oil can  
149 potentially be used in various food applications where olive oil is used. In present study the  
150 olive oil was selected for further studies related to various factors affecting the emulsification  
151 activity of the test emulsifier.

### 152 **Determination of optimum concentration of the test EPS for emulsifying activity**

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155 Determination of optimum concentration of EPS on emulsifying activity was carried out with  
156 four different concentrations of the test emulsifier viz., 0.5, 1.0, 1.5 and 2.0% (w/v). The  
157 result obtained revealed the 1.5% (w/v) test emulsifier gave the maximum emulsifying  
158 activity (%EA) of 56% as compared to other concentrations (Table 2; Figure 1). Therefore,  
159 the concentration of 1.5% (w/v) was chosen for further studies.

### 160 **Type of emulsion formed by the test EPS**

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163 The type of emulsion formed by the test EPS determined as per filter paper wetting method  
164 revealed that the emulsion formed by the test EPS was oil in water (o/w) type formed with  
165 olive oil. The readily dispersion of the test emulsion on the filter paper confirmed it as oil-in-  
166 water type emulsion (Figure 3). Since oil-in-water type (o/w) emulsion is generally used in  
167 various food preparations, the emulsion formed in present investigation by the test EPS with  
168 olive oil may find applications in food.

### 169 **Effect of temperature on emulsifying activity**

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171 The effect of temperature on bioemulsifier (EPS) was studied at wide range of temperature  
172 i.e. at 63, 100 and 121°C. These temperature ranges are used in various regular food  
173 processing's such as cooking, pasteurization of food products and where high temperature is  
174 required to make the food free from microorganisms, so emulsifier should be stable at these  
175 temperatures and does not affect the emulsification activity. The result obtained revealed the  
176 stability of the emulsion was not affected by the temperature of 63°C and 100°C and remained  
177 almost 47%. While at higher temperature of 121°C, the percent stability of the emulsion  
178 decreased to 40% (Figure 4). Thus, the study concluded that the stability of the emulsion was  
179 not much affected by higher temperature due to the less hydrolytic action at the higher  
180 temperatures.

### 181 **Effect of pH on the stability of emulsifying activity of the test EPS**

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183 The pH stability study was carried out with 1.5% (w/v) concentration of the test EPS. The  
184 result obtained revealed the EPS formed emulsion was stable in p pH 3 to 7 (Figure 5). The  
185 emulsion was found most active at pH 5 and showed the constant emulsifying activity of  
186 49.2% for 24hours. A slight decrease in emulsifying activity from pH 7 was observed which  
187 may be due to precipitation of the EPS in emulsion. A heavy decrease in emulsifying activity  
188 was observed with pH 9 and was found to remain about 33.0%. Thus, the emulsion formed in

189 present investigation was found to stable between pH 3 to 7 for 24h. The literatures available  
190 also reports different optimum pH values for different emulsifiers. Our investigation is  
191 consistent with that of Lukondeh *et al.* (2003) who reported that the bioemulsifier from yeast  
192 *Kluyveromyces marianus* showed stability between pH 3-11 for 24 hours. The study  
193 conducted by Ameral *et al.* (2006) for the production of bioemulsifier from *Yarrowia*  
194 *lipolytica* also reported the pH stability between pH 3-9 for 24h.

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### 196 **Effect of different salts on emulsifying activity of the EPS**

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198 The effect of different salts on emulsification activity of the test EPS was observed. For this,  
199 NaCl, MgCl<sub>2</sub> and CaCl<sub>2</sub> were used with different concentrations i.e., 0.0-3% for NaCl and  
200 0.0-0.1% for MgCl<sub>2</sub> and CaCl<sub>2</sub>. The emulsifying activity against olive oil remained  
201 undisturbed i.e., it was stable with different concentration of salts for 24 hours (Figure 6).  
202 However, the stability of the emulsion formed decreased with increase in concentration of the  
203 salts with increase in time. It is due to the destabilization of emulsion caused by the  
204 disturbances in electrostatic forces between droplets. The similar results were obtained by the  
205 Klinkesorn and Namatsila (2009) while studying the influence of chitosan and NaCl on o/w  
206 emulsion. Thus, the emulsion formed in present study can be used in various food  
207 applications where high concentration of salts are involved.

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### 209 **Droplet size distribution in o/w emulsion formed by the test EPS**

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211 The droplet size distribution of the emulsion formed by the test EPS with 1.5% (w/v)  
212 concentration (Table 3 & 4; Figure 7 a, b & c) was found to be wider and contained large  
213 particle of size approximately 105 µm whose frequency was found to be 12% while the  
214 frequency of volume having droplet size of 50 µm was observed to be less than 0.5% in  
215 emulsion stabilized for 1h (Figure 8). This revealed the mono modal type of droplet size  
216 distribution. There was an increase in the size of droplets due to coalescence and flocculation.  
217 The droplets size observed in emulsion stabilized for 24h revealed an increase in size which  
218 was found to be 185.29µm (Figure 9). Droplet size ranging from 10-150 µm is very ideal in  
219 food industry and may possess many applications. Our study revealed the emulsion with  
220 droplet size of 105 µm was responsible for stabilizing the emulsion for 24h hence this may  
221 find potential food applications especially in emulsions used for making salad dressings.

222

### 223 **Conclusions**

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225 The present work reports a remarkable emulsifying property of the test EPS produced by an  
226 indigenous species of *Aureobasidium pullulans* RYLF10 where it opens the possibility to use  
227 this EPS based bioemulsifier to prepare stable food emulsions like salad dressing, jellies, jam,  
228 sauces etc.

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### 230 **Acknowledgement**

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234

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275 **Table 1:** Emulsifying activity of the test EPS with different vegetable oils and its stability  
 276 after 24, 72 and 96 hours.  
 277

S. No.	Vegetable Oils	%EA		%E <sub>24</sub>		%E <sub>72</sub>		%E <sub>96</sub>	
		TE	GA	TE	GA	TE	GA	TE	GA
1	Olive oil	56±0.1*	60±0.2	55.9±0.5*	58±0.2	50±0.2*	55±0.3	45±0.2*	45±0.4
2	Soybean oil	40±0.1	58±0.2	40±0.4	55±0.2	35±0.2	50±0.4	30±0.2	40±0.2
3	Sesame oil	45±0.2	-	43±0.2	-	40±0.1	-	35±0.2	-
4	Sunflower oil	40±0.02	60±0.2	38±0.1	58±0.5	34±0.1	56±0.2	30±0.5	51±0.2
5	Coconut oil	40±0.01	66±0.1	40±0.1	62±0.1	30±0.2	60±0.2	30±0.5	52±0.2
6	Mustard oil	44±0.04	60±0.2	44±0.1	59±0.2	40±0.5	58±0.2	35±0.2	50±0.4
7	Almond oil	50±0.02	60±0.1	50±0.1	58±0.2	45±0.1	50±0.3	38±0.2	45±0.2
8	Groundnut oil	42±0.01	56±0.6	40±0.1	55±0.1	37±0.1	49±0.4	30±0.2	39±0.1

278 TE: Test EPS and GA: gum Arabic,  
 279 \**p* < 0.05 vs GA.  
 280 Values are mean SD of three observations.  
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283 **Table 2:** Effect of different concentrations of the test EPS on its emulsifying activity with  
 284 olive oil.  
 285

S. No.	Concentration of EPS (%)	Emulsifying activity (%EA)	Emulsification index (%E <sub>24</sub> )
1	0.5	48.0±0.6	45.0±0.2
2	1.0	52.0±0.1	48.0±0.1
3	1.5	56.0±0.2	55.0±0.3
4	2.0	40.0±0.2	35.0±0.6

286 Values are mean SD of three observations  
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 288

289 **Table 3:** Summarized values of particle size distribution of emulsion formed by the test  
 290 emulsifier after one hour.  
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Samples	D (0.1)µm	D (0.5)µm	D (0.9)µm	D[4,3]µm	D[3,2]µm	Span	Specific surface area m <sup>2</sup> /g
1h emulsion	90.203	171.00	302.88	105.41	132.97	1.244	0.0451

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293

294 **Table 4:** Summarized values of particle size distribution of emulsion formed by the test  
 295 emulsifier after 24 hours.  
 296

Samples	D (0.1)µm	D (0.5)µm	D (0.9)µm	D[4,3]µm	D[3,2]µm	Span	Specific surface area m <sup>2</sup> /g
24h emulsion	92.69	187.45	341.90	185.29	142.47	1.330	0.0421

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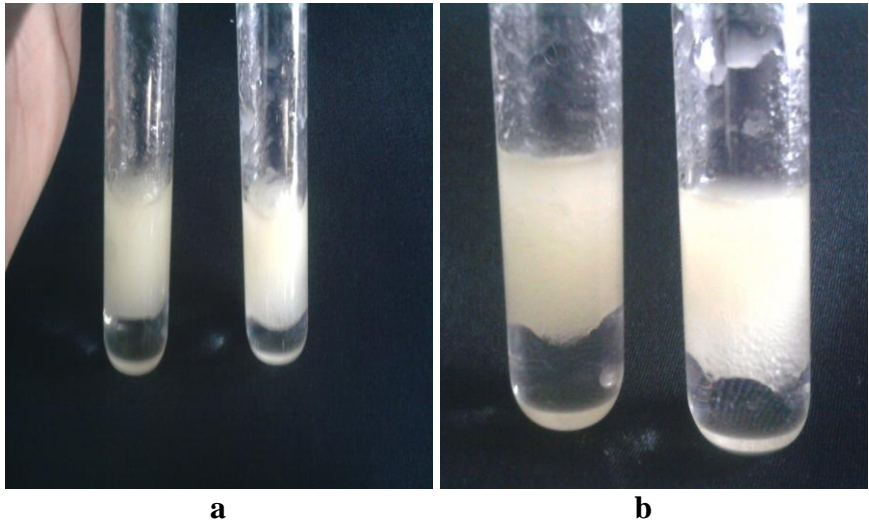


Figure 1: The emulsification activity of 1.5% of the test EPS with olive oil. a) after 1 hour;  
b) The stability of emulsion after 24 hours.

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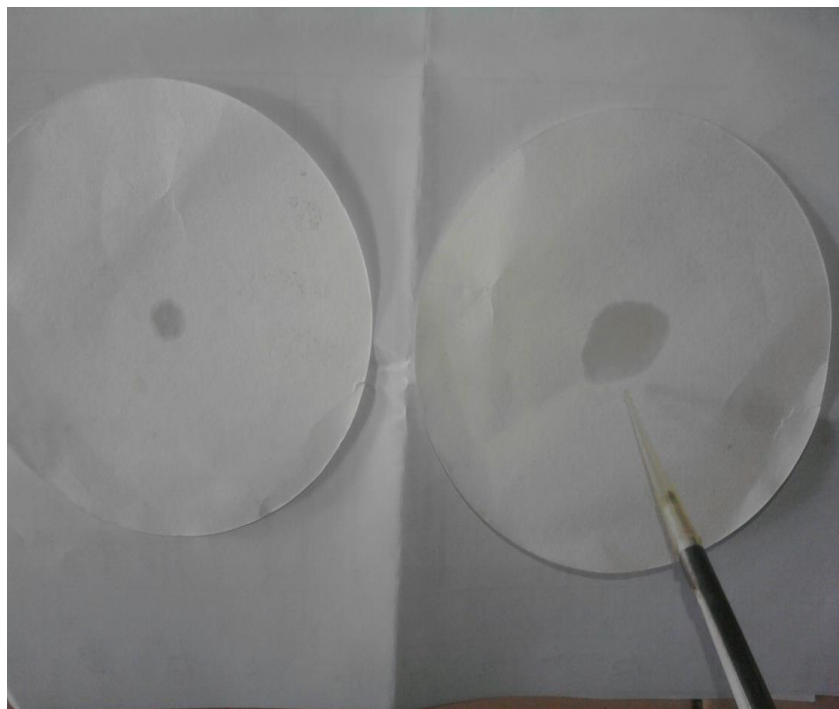
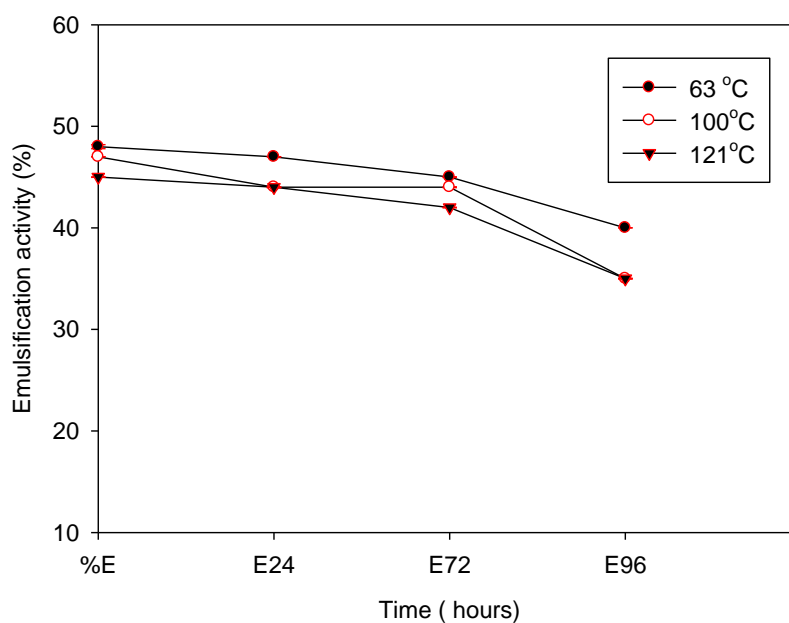
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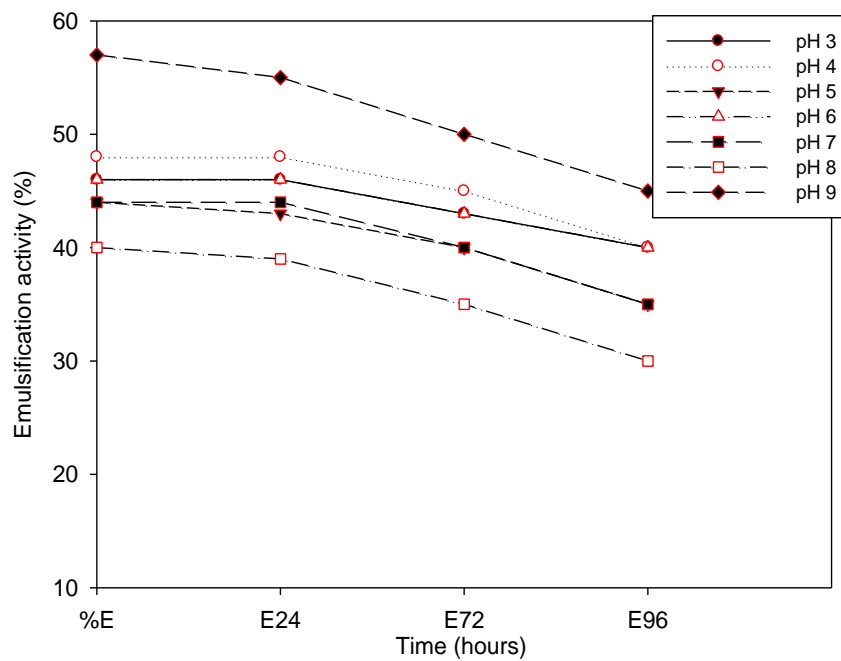
Figure 3: Filter paper wetting test: dispersion of a drop of test emulsion on the filter paper confirming it oil-in-water type of emulsion.



Values are mean SD of three observations

Figure 4: Effect of different temperatures on stability of test emulsion

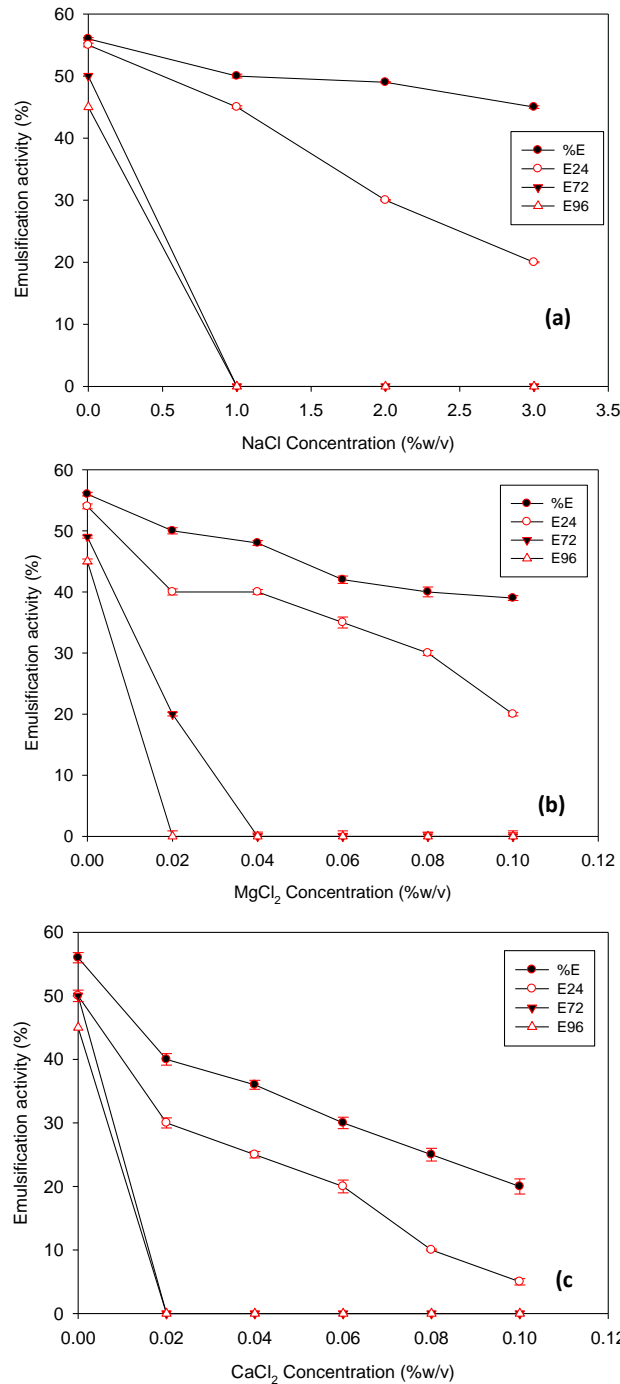
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Values are mean SD of three observations

Figure 5: Effect of different pH on stability of the test emulsion.

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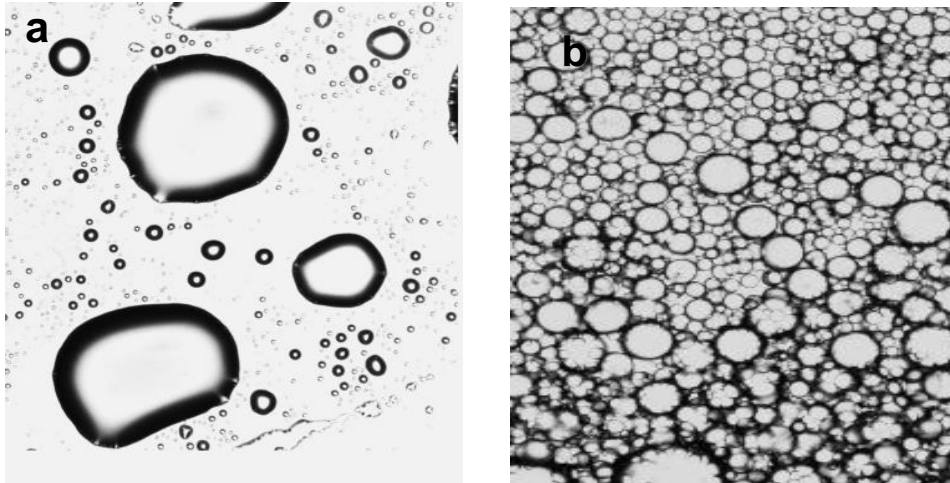
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Values are mean SD of three observations

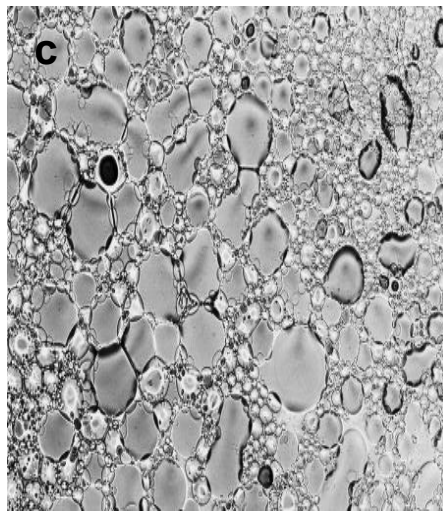
**Figure 6:** a) Effect of sodium chloride on the stability of test emulsion; b) Effect of magnesium chloride on the stability of test emulsion; c) Effect of calcium chloride on the stability of test emulsion.

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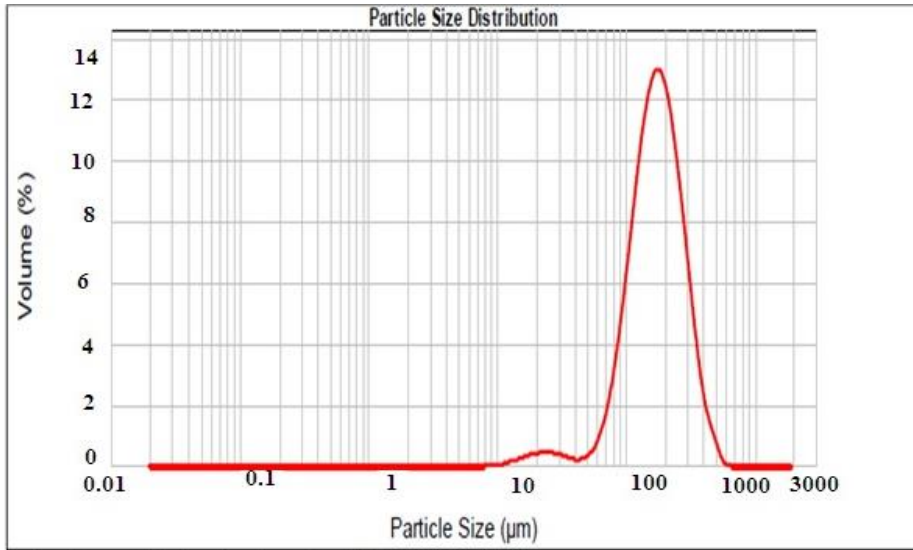


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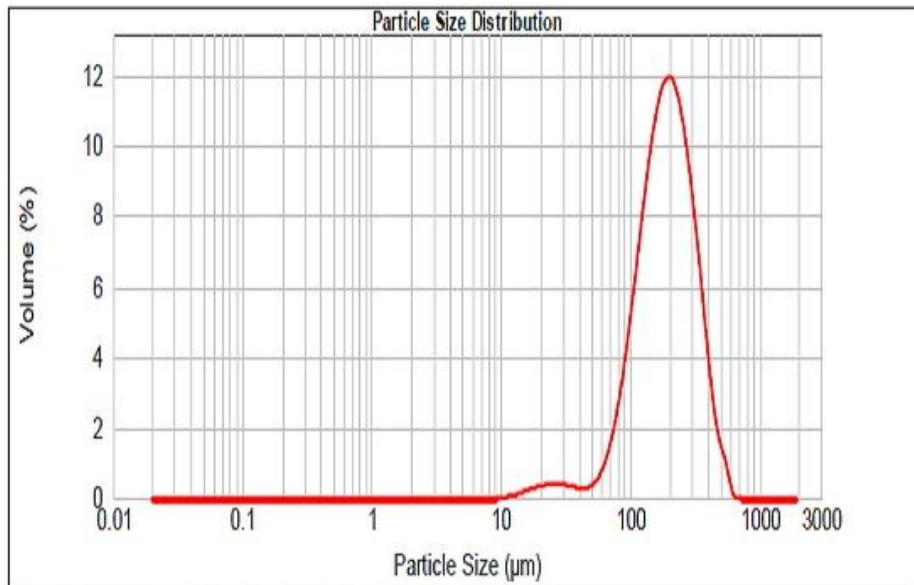


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Figure 7: Micrographs at 10X showing the size and distribution of droplets of emulsion in oil-in-water (o/w) type of test emulsion with olive oil; a) Control, emulsion of olive oil and water only (without test emulsifier) after one hour; b) Emulsion with the test emulsifier after 1 hour showing the droplets of emulsion which were approximately of 100  $\mu\text{m}$  in diameter (c): Emulsion with test EPS after 24h showing the droplets of emulsion which were approximately of 185 $\mu\text{m}$  in diameter.



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353 Figure 8: Particle size distribution of droplets formed in emulsion by the test emulsifier with  
354 olive oil. Graph shows the monomodal type distribution curve after 1 hour with  
355 average droplet size of 105.41µm.  
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361  
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363 Figure 9: Particle size distribution of droplets formed in emulsion by the test emulsifier with  
364 olive oil. Graph shows the monomodal type distribution curve after 24 hours with  
365 average droplet size of 185.29 µm.  
366