A novel CAPTCHA solver framework using deep skipping Convolutional Neural Networks

Shida Lu[*1], **Kai Huang**[2], **Talha Meraj**[3], **and Hafiz Tayyab Rauf**[4]

[*1]**State Grid Information & Communication Company, SMEPC, China**

[2]**Shanghai Shineenergy Information Technology Deleloment Co., Ltd., China**

[3]**Department of Computer Science, COMSATS University Islamabad - Wah Campus, Wah Cantt 47040, Pakistan**

[4]**Department of Computer Science, Faculty of Engineering & Informatics, University of BRADFORD, United Kingdom**

Corresponding author:

Shida Lu[1]

Email address: lushida621@163.com

ABSTRACT

A Completely Automated Public Turing Test to tell Computers and Humans Apart (CAPTCHA) is used in web systems to secure authentication purposes; it may break using Optical Character Recognition (OCR) type methods. CAPTCHA breakers make web systems highly insecure. However, several techniques to break CAPTCHA suggest to CAPTCHA designers that their designed CAPTCHAs need improvement to prevent computer-vision-based malicious attacks. These existing validation schemes and conventional Convolutional Neural Network (CNN) design still need more confident validation and multi-aspect covering feature schemes to solve a CAPTCHA. This research primarily used deep learning methods to break state-of-the-art CAPTCHA using skip-connection-based multi-features covering method. Many public datasets of text-based CAPTCHAs are available, including Kaggle and other dataset repositories, where many studies also use the self-generation of CAPTCHA datasets. The previous studies are dataset-specific only and cannot perform well on other CAPTCHAs. Therefore, the proposed study uses two publicly available datasets of four- and five-character text-based CAPTCHA images to propose a CAPTCHA solver. Furthermore, the proposed research employed skip-CNN using a five-fold validation method on data that deliver ten different CNN models on two datasets, with promising results compared to the other studies.

INTRODUCTION

The first secure and fully automated mechanism, named CAPTCHA, was developed in 2000. Alta Vista first used the term CAPTCHA in 1997. It reduces spamming by 95% Baird and Popat (2002). CAPTCHA is also known as a reverse Turing test. The Turing test was the first test to distinguish human, and machine Von Ahn et al. (2003). It was developed to determine whether a user was a human or a machine. It increases efficiency against different attacks that seek websites Danchev (2014), Obimbo et al. (2013). It is said that CAPTCHA should be generic such that any human can easily interpret and solve it and difficult for machines to recognize it Bostik and Klecka (2018). To protect against robust malicious attacks, various security authentication methods have been developed Goswami et al. (2014), Priya and Karthik (2013), Azad and Jain (2013). CAPTCHA can be used for authentication in login forms, spam text reducer, e.g., in email, as a secret graphical key to log in for email. In this way, a spam-bot would not be able to recognize and log in to the email Sudarshan Soni and Bonde (2017). However, recent advancements make the CAPTCHA's designs to be at high risk where the current gaps and robustness of models that are the concern is discussed in depth (Roshanbin and Miller, 2013). Similarly, the image, text, colorful CAPTCHA's, and other types of CAPTCHA's are being attacked by various malicious attacks. However, most of them have used Deep Learning based methods to crack them due to their robustness

and confidence (Xu et al., 2020).

Many prevention strategies against malicious attacks have been adopted in recent years, such as cloud computing-based voice-processing Gao et al. (2020b,a), mathematical and logical puzzles, and text and image recognition tasks Gao et al. (2020c). Text-based authentication methods are mostly used due to their easier interpretation, and implementation Madar et al. (2017); Gheisari et al. (2021). A set of rules may define a kind of automated creation of CAPTCHA-solving tasks. It leads to easy API creation and usage for security web developers to make more mature CAPTCHAs Bursztein et al. (2014), Cruz-Perez et al. (2012). The text-based CAPTCHA is used for Optical Character Recognition (OCR). OCR is strong enough to solve text-based CAPTCHA challenges. However, it still has challenges regarding its robustness in solving CAPTCHA problems Kaur and Behal (2015). These CAPTCHA challenges are extensive with ongoing modern technologies. Machines can solve them, but humans cannot. These automated, complex CAPTCHA-creating tools can be broken down using various OCR techniques. Some studies claim that they can break any CAPTCHA with high efficiency. The existing work also recommends strategies to increase the keyword size and another method of crossing lines from keywords that use only straight lines and a horizontal direction. It can break easily using different transformations, such as the Hough transformation. It is also suggested that single-character recognition is used from various angles, rotations, and views to make more robust and challenging CAPTCHAs. Bursztein et al. (2011).

The concept of reCAPTCHA was introduced in 2008. It was initially a rough estimation. It was later improved and was owned by Google to decrease the time taken to solve it. The un-solvable reCAPTCHA's were then considered to be a new challenge for OCRs Von Ahn et al. (2008). The usage of computer vision and image processing as a CAPTCHA solver or breaker was increased if segmentation was performed efficiently George et al. (2017), Ye et al. (2018). The main objective or purpose of making a CAPTCHA solver is to protect CAPTCHA breakers. By looking into CAPTCHA solvers, more challenging CAPTCHAs can be generated, and they may lead to a more secure web that is protected against malicious attacks Rai et al. (2021). A benchmark or suggestion for CAPTCHA creation was given by Chellapilla et al.: Humans should solve the given CAPTCHA challenge with a 90% success rate, while machines ideally solve only one in every 10,000 CAPTCHAs Chellapilla et al. (2005).

Modern AI yields CAPTCHAs that can solve problems in a few seconds. Therefore, creating CAPTCHAs that are easily interpretable for humans and unsolvable for machines is an open challenge. It is also observed that humans invest a substantial amount of time daily solving CAPTCHAs Von Ahn et al. (2008). Therefore, reducing the amount of time humans need to solve them is another challenge. Various considerations need to be made, including text familiarity, visual appearance, distortions, etc. Commonly in text-based CAPTCHAs, the well-recognized languages are used that have many dictionaries that make them easily breakable. Therefore, we may need to make unfamiliar text from common languages such as phonetic text is not ordinary language that is pronounceable Wang and Bentley (2006). Similarly, the color of the foreground and the background of CAPTCHA images is also an essential factor, as many people have low or normal eyesight or may not see them. Therefore, a visually appealing foreground and background with distinguishing colors are recommended when creating CAPTCHAs. Distortions from periodic or random manners, such as affine transformations, scaling, and the rotation of specific angles, are needed. These distortions are solvable for computers and humans. If the CAPTCHAs become unsolvable, then multiple attempts by a user are needed to read and solve them Yan and El Ahmad (2008).

In current times, Deep Convolutional neural networks (DCNN) are used in many medical Meraj et al. (2019), Manzoor et al. (2022), Mahum et al. (2021) and other real-life recognition applications Namasudra (2020) as well as insecurity threat solutions Lal et al. (2021). The security threats in IoT and many other aspects can also be controlled using blockchain methods Namasudra et al. (2021). Utilizing deep learning, the proposed study uses various image processing operations to normalize text-based image datasets. After normalizing the data, a single-word-caption-based OCR was designed with skipping connections. These skipping connections connect previous pictorial information to various outputs in simple Convolutional Neural Networks (CNNs), which possess visual information in the next layer only Ahn and Yim (2020).

The main contribution of this research work is as follows:

- A skipping-connection-based CNN framework is proposed that covers multiple aspects of features.

- A 5-fold validation scheme is used in a deep-learning-based network to remove bias, if any, which leads to more promising results.

- The data are normalized using various image processing steps to make it more understandable for the deep learning model.

LITERATURE REVIEW

Today in the growing and dominant field of AI, many real-life problems have been solved with the help of deep learning and other evolutionary optimized intelligent algorithms Rauf et al. (2021), Rauf et al. (2020). Various problems of different aspects using DL methods are solved, such as energy consumption analysis Gao et al. (2020b), time scheduling of resources to avoid time and resources wastage Gao et al. (2020c). Similarly, in cybersecurity, a CAPTCHA solver has provided many automated AI solutions, except OCR. Multiple proposed CNN models have used various types of CAPTCHA datasets to solve CAPTCHAs. The collected datasets have been divided into three categories: selection-, slide-, and click-based. Ten famous CAPTCHAs were collected from google.com, tencent.com, etc. The breaking rate of these CAPTCHAs was compared. CAPTCHA design flaws that may help to break CAPTCHAs easily were also investigated. The underground market used to solve CAPTCHAs was also investigated, and findings concerning scale, the commercial sizing of keywords, and their impact on CAPTCHas were reported Weng et al. (2019). A proposed sparsity-integrated CNN used constraints to deactivate the fully connected connections in CNN. It ultimately increased the accuracy results compared to transfer learning, and simple CNN solutions Ferreira et al. (2019).

Image processing operations regarding erosion, binarization, and smoothing filters were performed for data normalization, where adhesion-character-based features were introduced and fed to a neural network for character recognition Hua and Guoqin (2017). The backpropagation method was claimed as a better approach for image-based CAPTCHA recognition. It has also been said that CAPTCHA has become the normal, secure authentication method in the majority of websites and that image-based CAPTCHAs are more valuable than text-based CAPTCHAs Saroha and Gill (2021). Template-based matching is performed to solve text-based CAPTCHAs, and preprocessing is also performed using Hough transformation and skeletonization. Features based on edge points are also extracted, and the points of reference with the most potential are taken . It is also claimed that the extracted features are invariant to position, language, and shapes. Therefore, it can be used for any merged, rotated, and other variation-based CAPTCHAs WANG (2017).

PayPal CAPTCHAs have been solved using correlation, and Principal Component Analysis (PCA) approaches. The primary steps of these studies include preprocessing, segmentation, and the recognition of characters. A success rate of 90% was reported using correlation analysis of PCA and using PCA only increased the efficiency to 97% Rathoura and Bhatiab (2018). A Faster Recurrent Neural Network (F-RNN) has been proposed to detect CAPTCHAs. It was suggested that the depth of a network could increase the mean average precision value of CAPTCHA solvers, and experimental results showed that feature maps of a network could be obtained from convolutional layers Du et al. (2017). Data creation and cracking have also been used in some studies. For visually impaired people, there should be solutions to CAPTCHAs. A CNN network named CAPTCHANet has been proposed.

A 10-layer network was designed and was improved later with training strategies. A new CAPTCHA using Chinese characters was also created, and it removed the imbalance issue of class for model training. A statistical evaluation led to a higher success rate Zhang et al. (2021). A data selection approach automatically selected data for training purposes. The data augmenter later created four types of noise to make CAPTCHAs difficult for machines to break. However, the reported results showed that, in combination with the proposed preprocessing method, the results were improved to 5.69% Che et al. (2021). Some recent studies on CAPTCHA recognition are shown in Table 1.

The pre-trained model of object recognition has an excellent structural CNN. A similar study used a well-known VGG network and improved the structure using focal loss Wang and Shi (2021). The image processing operations generated complex data in text-based CAPTCHAs, but there may be a high risk of breaking CAPTCHAs using common languages. One study used the Python Pillow library to create Bengali-, Tamil-, and Hindi-language-based CAPTCHAs. These language-based CAPTCHAs were solved using D-CNN, which proved that the model was also confined by these three languages Ahmed and Anand (2021). A new, automatic CAPTCHA creating and solving technique using a simple 15-layer CNN was proposed to remove the manual annotation problem.

Various fine-tuning techniques have been used to break 5-digit CAPTCHAs and have achieved 80% classification accuracies Bostik et al. (2021). A privately collected dataset was used in a CNN approach

Table 1. Recent CAPTCHA recognition-based studies and their details.

Reference	Year	Dataset	Method	Results
Wang and Shi (2021)	2021	CNKI CAPTCHA, Random Generated, Zhengfang CAPTCHA	Binarization, smoothing, segmentation and annotation with Adhesian and more interference	Recognition rate= 99%, 98.5%, 97.84%
Ahmed and Anand (2021)	2021	Tamil, Hindi and Bengali	Pillow Library, CNN	~
Bostik et al. (2021)	2021	Private created Dataset	15-layer CNN	Classification accuracy= 80%
Kumar and Singh (2021)	2021	Private	7-Layer CNN	Classification Accuracy= 99.7%
Dankwa and Yang (2021)	2021	4-words Kaggle Dataset	CNN	Classification Accuracy=100%
Wang et al. (2021b)	2021	Private GAN based dataset	CNN	Classification Accuracy= 96%, overall = 74%
Thobhani et al. (2020)	2020	Weibo, Gregwar	CNN	Testing Accuracy= 92.68% Testing Accuracy= 54.20%

with 7 layers that utilize correlated features of text-based CAPTCHAs. It achieved a 99.7% accuracy using its image database, and CNN architecture Kumar and Singh (2021). Another similar approach was based on handwritten digit recognition. The introduction of a CNN was initially discussed, and a CNN was proposed for twisted and noise-added CAPTCHA images Cao (2021). A deep, separable CNN for four-word CAPTCHA recognition achieved 100% accurate results with the fine-tuning of a separable CNN concerning their depth. A fine-tuned, pre-trained model architecture was used with the proposed architecture and significantly reduced the training parameters with increased efficiency Dankwa and Yang (2021).

A visual-reasoning CAPTCHA (known as a Visual Turing Test (VTT)) has been used in security authentication methods, and it was easy to break using holistic and modular attacks. One study focused on a visual-reasoning CAPTCHA and showed an accuracy of 67.3% against holistic CAPTCHAs and an accuracy of 88% against VTT CAPTCHAs. Future directions were to design VTT CAPTCHAs to protect against these malicious attacks Gao et al. (2021). To provide a more secure system in text-based CAPTCHAs, a CAPTCHA defense algorithm was proposed. It used a multi-character CAPTCHA generator using an adversarial perturbation method. The reported results showed that complex CAPTCHA generation reduces the accuracy of CAPTCHA breaker up to 0.06% Wang et al. (2021a). The Generative Adversarial Network (GAN) based simplification of CAPTCHA images adopted before segmentation and classification. A CAPTCHA solver is presented that achieves 96% success rate character recognition. All other CAPTCHA schemes were evaluated and showed a 74% recognition rate. These suggestions for CAPTCHA designers may lead to improved CAPTCHA generation Wang et al. (2021b). A binary image-based CAPTCHA recognition framework is proposed to generate a certain number of image copies from a given CAPTCHA image to train a CNN model. The The Weibo dataset showed that the 4-character recognition accuracy on the testing set was 92.68%, and the Gregwar dataset achieved a 54.20% accuracy

177 on the testing set Thobhani et al. (2020).

178 The reCAPTCHA images are a specific type of security layer used by some sites and set a benchmark
179 by Google to meet their broken challenges. This kind of image would deliver specific images, and then
180 humans have to pick up any similar image that could be realized by humans efficiently. The machine
181 learning-based studies also discuss and work on these kinds of CAPTCHA images now a day (Alqahtani
182 and Alsulaiman, 2020). The drag and drop image CAPTCHA-based security schemes are also applied
183 nowadays. An inevitable part of the image is missed that needs to be dragged and filled the blank in a
184 particular location and shape. However, it could also be broken by finding space areas using neighborhood
185 differences of pixels. Anyhow, it is far good enough to avoid any malicious attacks (Ouyang et al., 2021).

186 Adversarial Attacks are the rising challenge to deceive the deep learning models nowadays. To prevent
187 deep learning model-based CAPTCHA attacks, many different adversarial noises are being introduced
188 and used in security questions that create similar images. It needs to be found by the user. A sample
189 image-based noise-images are generated and shown in the puzzle that could be found by human-eye with
190 keen intention (Shi et al., 2021; Osadchy et al., 2017). However, these studies need self-work because
191 noise-generated images can consume more time for users. Also, some of the adversarial noise-generating
192 methods could generate unsolvable samples for some of the real-time users.

193 The studies discussed above yield information about text-based CAPTCHAs as well as other types of
194 CAPTCHAs. Most studies used DL methods to break CAPTCHAs, and time and unsolvable CAPTCHAs
195 are still an open challenge. More efficient DL methods need to be used that, though they may not cover
196 other datasets, should be robust to them. The locally developed datasets are used by many of the studies
197 make the proposed studies less robust. However, publicly available datasets could be used so that they
198 could provide more robust and confident solutions.

METHODOLOGY

200 Recent studies based on deep learning have shown excellent results to solve a CAPTCHA. However,
201 simple CNN approaches may detect lossy pooled incoming features when passing between convolution
202 and other pooling layers. Therefore, the proposed study utilizes skip connection. To remove further bias,
203 a 5-fold validation approach is adopted. The proposed study presents a CAPTCHA solver framework
204 using various steps, as shown in Figure. 1. The data are normalized using various image processing steps
205 to make it more understandable for the deep learning model. This normalized data is segmented per
206 character to make an OCR-type deep learning model that can detect each character from each aspect. At
207 last, the 5-fold validation method is reported and yields promising results.

208 The two datasets used for CAPTCHA recognition have 4 and 5 words in them. The 5-word dataset has
209 a horizontal line in it with overlapping text. Segmenting and recognizing such text is challenging due to its
210 un-clearance. The other dataset of 4 characters was not as challenging to segment, as no line intersected
211 them, and character rotation scaling needs to be considered. Their preprocessing and segmentation
212 are explained in the next section. The dataset is explored in detail before and after preprocessing and
213 segmentation.

Datasets

215 There are two public datasets available on Kaggle that are used in the proposed study. There are 5 and 4
216 characters in both datasets. There are different numbers of numeric and alphabetic characters in them.
217 There are 1040 images in the five-character dataset (d_1) and 9955 images in the 4-character dataset (d_2).
218 There are 19 types of characters in the d_1 dataset, and there are 32 types of characters in the d_2 dataset.
219 Their respective dimensions and extension details before and after segmentation are shown in Table 2.
220 The frequencies of each character in both datasets are shown in Figure 2.

221 The frequency of each character varies in both datasets, and the number of characters also varies. In
222 the d_2 dataset, although there is no complex inner line intersection and a merging of texts is found, more
223 characters and their frequencies are. However, the d_1 dataset has complex data and a low number of
224 characters and frequencies, as compared to d_2. Initially, d_1 has the dimensions 50 x 200 x 3, where 50
225 represents the rows, 200 represents the columns, and 3 represents the color depth of the given images. d_2
226 has image dimensions of 24 x 72 x 3, where 24 is the rows, 72 is the columns, and 3 is the color depth of
227 given images. These datasets have almost the same character location. Therefore, they can be manually
228 cropped to train the model on each character in an isolated form. However, their dimensions may vary for
229 each character, which may need to be equally resized. The input images of both datasets were in Portable
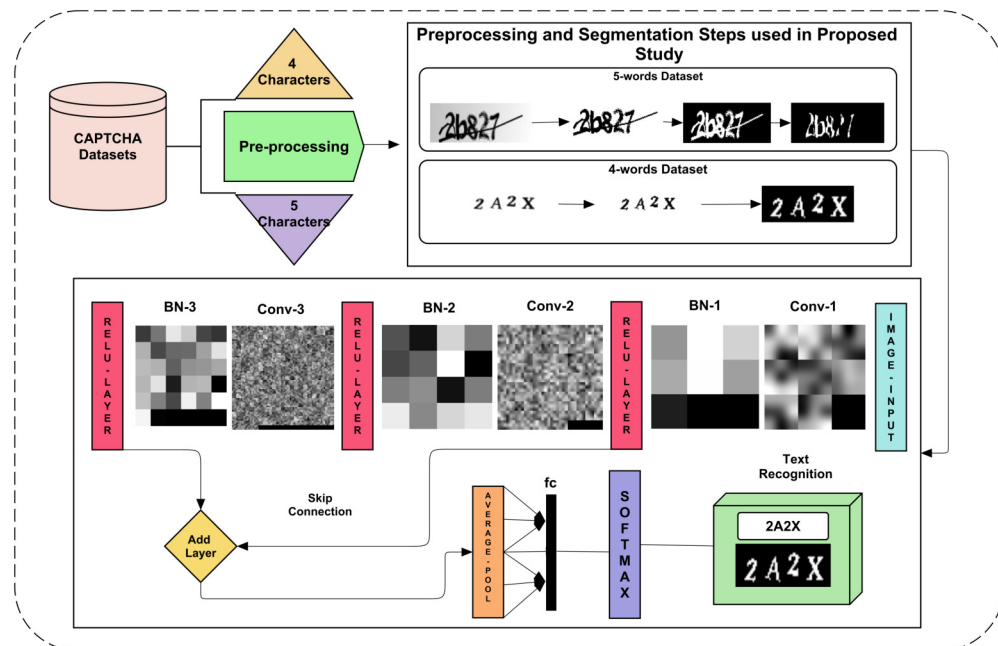
Figure 1. The Proposed Framework for CAPTCHA Recognition.
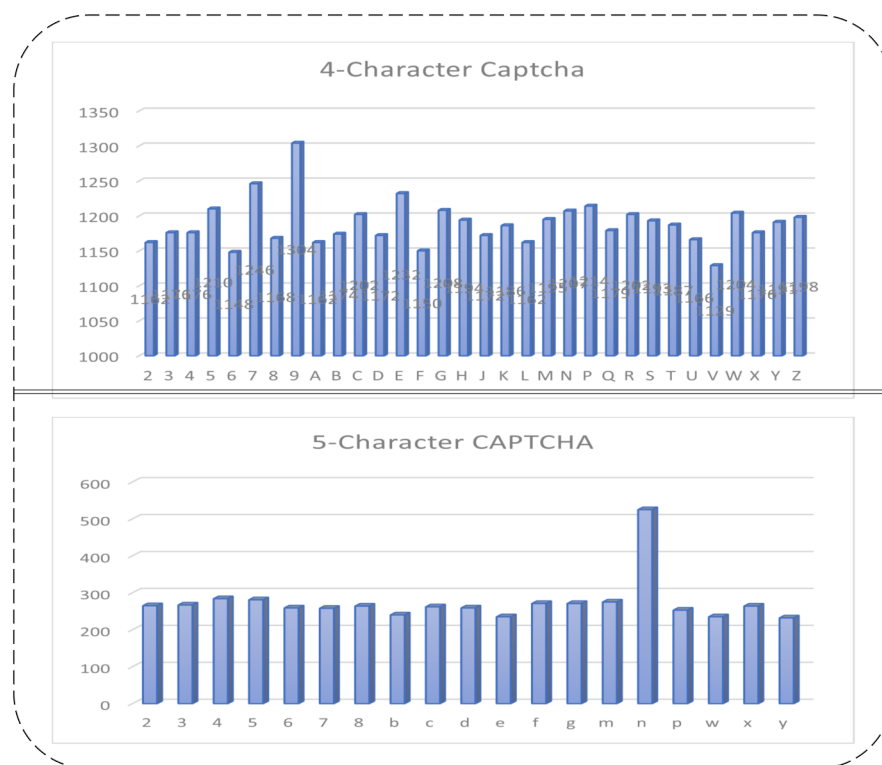
Figure 2. Character-wise Frequencies (Row-1: 4-Character Dataset 1 (d_2); Row-2: five-character Dataset 2 (d_1)).

230 Graphic Format (PNG) and did not need to change. After segmenting both dataset images, each character
231 is resized to 20 x 24 in both datasets. This size covers each aspect of the visual binary patterns of each
232 character. The dataset details before and after resizing are shown in Table 2.

Table 2. Description of the employed dataset.

Properties	d1	d2
Image dimension	50x200x3	24x72x3
Extension	PNG	PNG
Number of Images	9955	1040
Character Types	32	19
Resized Image Dimension (Per Character)	20x24x1	20x24x1

233 The summarized details of the used datasets in the proposed study are shown in Table 2. The
234 dimensions of the resized image per character mean that, when we segment the characters from the
235 given dataset images, their sizes vary from dataset to dataset and from character type to character type.
236 Therefore, the optimal size at which the image data for each character is not lost is 20 rows by 24 columns,
237 which is set for each character.

238 **Preprocessing and Segmentation**
239 d_1 dataset images do not need any complex image processing to segment them into a normalized form.
240 d_2 needs this operation to remove the central intersecting line of each character. This dataset can be
241 normalized to isolate each character correctly. Therefore, three steps are performed on the d_1 dataset.
242 It is firstly converted to greyscale; it is then converted to a binary form, and their complement is lastly
243 taken. In the d_2 dataset, 2 additional steps of erosion and area-wise selection are performed to remove
244 the intersection line and the edges of characters. The primary steps of both datasets and each character
245 isolation are shown in Figure 3.
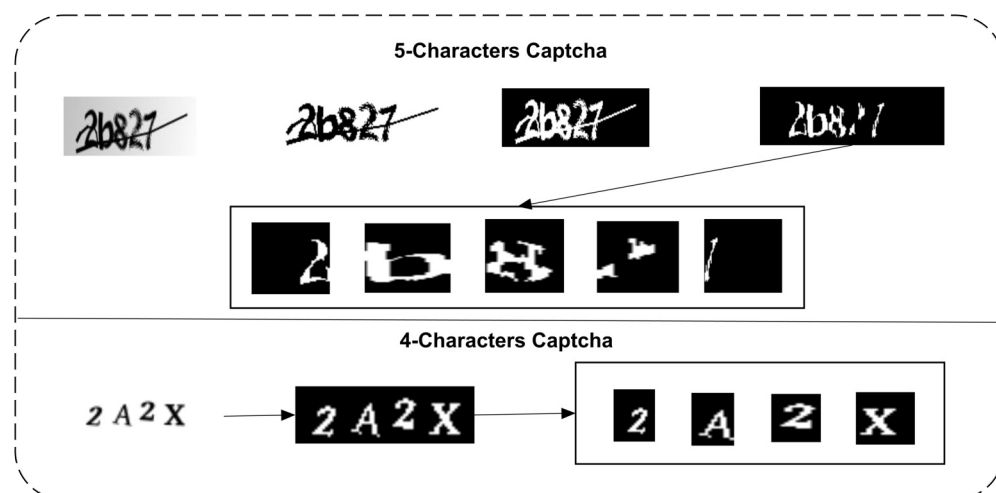
Figure 3. Preprocessing and Isolation of characters in both datasets (Row-1: the d1 dataset, binarization, erosion, area-wise selection, and segmentation; Row-2: binarization and isolation of each character).

246 Binarization is the most needed step in order to understand the structural morphology of a certain
247 character in a given image. Therefore, grayscale conversion of images is performed to perform binarization,
248 and images are converted from greyscale to a binary format. The RGB format image has 3 channels in

them: Red, Green, and Blue. Let Image $I_{(x,y)}$ be the input RGB image, as shown in Eq. 1. To convert these input images into grayscale, Eq. 2 is performed.

$$Input\ Image = I_{(x,y)} \tag{1}$$

In Eq. 1, I is the given image, and x and y*x and y* represent the rows and columns. The grayscale conversion is performed using Eq. 2:

$$Grey\ (x,y) \leftarrow \sum_{i=n}^{j} (0.2989 * R,\ 0.5870 * G, 0.1140 * B) \tag{2}$$

In Eq. 2, i is the iterating row position, j is the interacting column position of the operating pixel at a certain time, and R, G, and B are the red, green, and blue pixel values of that pixel. The multiplying constant values convert to all three values of the respective channels to a new grey-level value in the range of 0–255. $Grey\ (x,y)$ is the output grey-level of a given pixel at a certain iteration. After converting to grey-level, the binarization operation is performed using Bradly's method, which calculates a neighborhood base threshold to convert into 1 and 0 values to a given grey-level matrix of dimension 2. The neighborhood threshold operation is performed using Eq. 3.

$$B\ (x,y) \leftarrow 2 * \lfloor size\ (\frac{Grey\ (x,y)}{16} + 1) \rfloor \tag{3}$$

In Eq. 3, the output $B\ (x,y)$ is the neighborhood-based threshold that is calculated as the $1/8^{th}$ neighborhood of a given $Grey\ (x,y)$ image. However, the floor is used to obtain a lower value to avoid any miscalculated threshold value. This calculated threshold is also called the adaptive threshold method. The neighborhood value can be changed to increase or decrease the binarization of a given image. After obtaining a binary image, the complement is necessary to highlight the object in a given image, taken as a simple inverse operation, calculated as shown in Eq. 4.

$$C\ (x,y) \leftarrow \frac{1}{B(x,y)} \tag{4}$$

In Eq. 4, the available 0 and values are inverted to their respective values of each pixel position x and y. The inverted image is used as an isolation process in the case of the d_2 dataset. In the case of the d_1, further erosion is needed. Erosion is an operation that uses a structuring element concerning its shape. The respective shape is used to remove pixels from a given binary image. In the case of a CAPTCHA image, the intersected line is removed using a line-type structuring element. The line-type structuring element uses a neighborhood operation. In the proposed study case, a line of size 5 with an angle dimension of 90 is used, and the intersecting line for each character in the binary image is removed, as we can see in Figure 3, row 1. The erosion operation with respect to a 5 length and a 90 angle is calculated as shown in Eq. 5.

$$C \ominus L \leftarrow x \ \in E|\ B_x \subseteq C \tag{5}$$

In Eq. 5, C is the binary image, L is the line type structuring element of line type, and x is the resultant eroded matrix of the input binary image C. B_x is the subset of a given image, as it is extracted from a given image C. After erosion, there is noise in some images that may lead to the wrong interpretation of that character. Therefore, to remove noise, the neighborhood operation is again utilized, and 8 neighborhood operations are used to a given threshold of 20 pixels for 1 value, as the noise value remains lower than the character in that binary image. To calculate it, an area calculation using each pixel is necessary. Therefore, by iterating an 8 by 8 neighborhood operation, 20 pixels consisting of the area are checked to remove those areas, and other more significant areas remain in the output image. The sum of a certain area with a maximum of 1 is calculated as shown in Eq. 6.

$$S(x,y) \leftarrow \sum_{i=1}^{j} \max(B_x|xi - xj|, B_x|yi - yj|) \tag{6}$$

283 In Eq. 6, the given rows (i) and columns (j) of a specific eroded image B_x are used to calculate the
284 resultant matrix by extracting each pixel value to obtain one's value from the binary image. The *max* will
285 return only values that will be summed to obtain an area that will be compared with threshold value T.
286 The noise will then be removed, and final isolation is performed to separate each normalized character.

287 CNN Training for Text Recognition

$$convo(I,W)_{x,y} = \sum_{a=1}^{N_C} \sum_{b=1}^{N_R} W_{a,b} * I_{x+a-1, y+b-1} \tag{7}$$

288 In the above equation, we formulate a convolutional operation for a 2D image that represents $I_{x,y}$,
289 where x and y are the rows and columns of the image, respectively. $W_{x,y}$ represents the convolving window
290 concerning rows and columns x and y. The window will iteratively be multiplied with the respective
291 element of the given image and then return the resultant image in $convo(I,W)_{x,y}$. N_C and N_R are the
292 numbers of rows and columns starting from 1, a represents columns, and b represents rows.

293 *Batch Normalization Layer*
294 Its basic formula is to calculate a single component value, which can be represented as

$$Bat' = \frac{a - M[a]}{\sqrt{var(a)}} \tag{8}$$

295 The calculated new value is represented as Bat', a is any given input value, and $M[a]$ is the mean of
296 that given value, where in the denominator the variance of input a is represented as $var(a)$. The further
297 value is improved layer by layer to give a finalized normal value with the help of alpha gammas, as shown
298 below:

$$Bat'' = \gamma * Bat' + \beta \tag{9}$$

299 The extended batch normalization formulation improved in each layer with the previous Bat' value.

300 *ReLU*
301 ReLU excludes the input values that are negative and retains positive values. Its equation can be written as

$$reLU = \left\{ \begin{array}{l} x = x \ if \ x > 0 \\ x = 0 \ if \ x \leq 0 \end{array} \right\} \tag{10}$$

302 where x is the input value and directly outputs the value if it is greater than zero; if values are less
303 than 0, negative values are replaced with 0.

304 *Skip-Connection*
305 The Skip connection is basically concetnating the previous sort of pictoral information to the next
306 convolved feature maps of network. In proposed network, the ReLU-1 information is saved and then after
307 2nd and 3rd ReLU layer, these saved information is concatenated with the help of an addition layer. In
308 this way, the skip-connection is added that makes it different as compared to conventional deep learning
309 approaches to classify the guava disease. Moreover, the visualization of these added feature information
310 is shown in Figure 1.

311 *Average Pooling*

312 The average pooling layer is superficial as we convolve to the input from the previous layer or node. The
313 coming input is fitted using a window of size *mxn*, where m represents the rows, and n represents the
314 column. The movement in the horizontal and vertical directions continues using stride parameters.

315   Many deep learning-based algorithms introduced previously, as we can see in Table 1, ultimately
316 use CNN-based methods. However, all traditional CNN approaches using convolve blocks and transfer
317 learning approaches may take important information when they pool down to incoming feature maps
318 from previous layers. Similarly, the testing and validation using conventional training, validation, and
319 testing may be biased due to less data testing than the training data. Therefore, the proposed study uses a
320 1-skip connection while maintaining other convolve blocks; inspired by the K-Fold validation method, it
321 splits up both datasets' data into five respective folds. The dataset, after splitting into five folds, is trained
322 and tested in a sequence. However, these five-fold results are taken as a means to report final accuracy
323 results. The proposed CNN contains 16 layers in total, and it includes three major blocks containing
324 convolutional, batch normalization, and ReLU layers. After these nine layers, an additional layer adds
325 incoming connections, a skip connection, and 3rd-ReLU-layer inputs from the three respective blocks.
326 Average pooling, fully connected, and softmax layers are added after skipping connections. All layer
327 parameters and details are shown in Table 3.

Table 3. Parameters setting and learnable weights for proposed framwork

Number	Layers Name	Category	Parameters	Weights/Offset	Padding	Stride
1	Input	Image Input	24 x 20 x 1	-	-	-
2	Conv (1)	Convolution	24 x 20 x 8	3x3x1x8	Same	1
3	BN (1)	Batch Normalization	24 x 20 x 8	1x1x8	-	-
4	ReLU (1)	ReLU	24 x 20 x 8	-	-	-
5	Conv (2)	Convolution	12 x 10 x 16	3x3x8x16	Same	2
6	BN (2)	Batch Normalization	12 x 10 x 16	1x1x16	-	-
7	ReLU (2)	ReLU	12 x 10 x 16	-	-	-
8	Conv (3)	Convolution	12 x 10 x 32	3x3x16x32	Same	1
9	BN (3)	Batch Normalization	12 x 10 x 32	1x1x32	-	-
10	ReLU (3)	ReLU	12 x 10 x 32	-	-	-
11	Skip-connection	Convolution	12 x 10 x 32	1x1x8x32	2	0
12	Add	Addition	12 x 10 x 32	-	-	-
13	Pool	Average Pooling	6 x 5 x 32	-	2	0
14	FC	Fully connected	1 x 1 x 19 (d2) 1 x 1 x 32 (d1)	19 x 960 (d2) 32 x 960 (d1)	-	-
15	Softmax	Softmax	1 x 1 x 19	-	-	-
16	Class Output	Classification	-	-	-	-

328   In Table 3, all learnable weights of each layer are shown. For both datasets, output categories of
329 characters are different. Therefore, in the dense layer of the five-fold CNN models, the output class was
330 19 for five models, and the output class was 32 categories in the other five models. The skip connection
331 has more weights than other convolution layers. Each model is compared regarding its weight learning
332 and is shown in Figure 4.
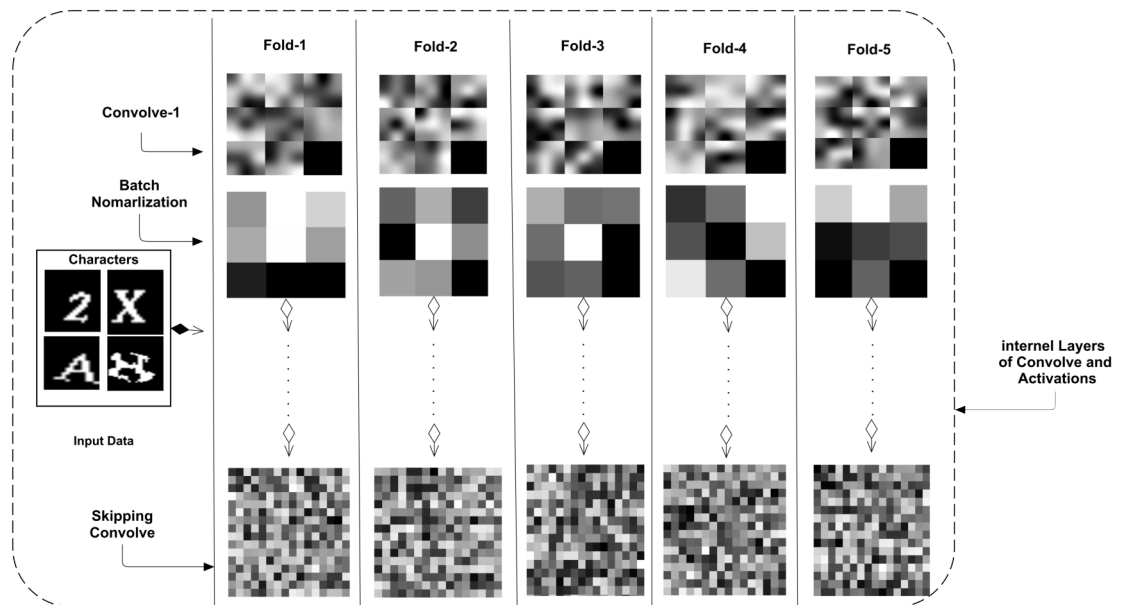
Figure 4. Five-fold weights with respective layers shown for multiple proposed CNN architectures.

333   The figure shows convolve 1, batch normalization, and skip connection weights. The internal layers
334 have a more significant number of weights or learnable parameters, and the different or contributing
335 connection weights are shown in Figure 4. Multiple types of feature maps are included in the figure.
336 However, the weights of one dataset are shown. In the other dataset, these weights may vary slightly. The
337 skip-connection weights have multiple features that are not in a simple convolve layer. Therefore, we
338 can say that the proposed CNN architecture is a new way to learn multiple types of features compared
339 to previous studies that use a traditional CNN. This connection may be used in other aspects of text and
340 object recognition and classification.
341   Later on, by obtaining these significant, multiple features, the proposed study utilizes the K-fold
342 validation technique by splitting the data into five splits. These multiple splits remove bias in the training
343 and testing data and take the testing results as the mean of all models. In this way, no data will remain
344 for training, and no data will be untested. The results ultimately become more confident than previous
345 conventional approaches of CNN. The d_2 dataset has a clear, structured element in its segmented images;
346 in d_1, the isolated text images were not much clearer. Therefore, the classification results remain lower
347 in this case, whereas in the d2 dataset, the classification results remain high and usable as a CAPTCHA
348 solver. The results of each character and dataset for each fold are discussed in the next section.

RESULTS AND DISCUSSION

350 As discussed earlier, there are two datasets in the proposed framework. Both have a different number
351 of categories and a different number of images. Therefore, separate evaluations of both are discussed
352 and described in this section. Firstly, the five-character dataset is used by the 5-CNN models of same
353 architecture, with a different split in the data. Secondly, the four-character dataset is used by the same
354 architecture of the model, with a different output of classes.

Five-character Dataset (d_1)

356 The five-character dataset has 1040 images in it. After segmenting each type of character, it has 5200 total
357 images. The data are then split into five folds: 931, 941, 925, 937, and 924. The remaining data difference

358 is adjusted into the training set, and splitting was adjusted during the random selection of 20-20% of the
359 total data. The training on four-fold data and the testing on the one-fold data are shown in Table 4.

Table 4. Five-character Dataset Accuracy (%) with five-fold text recognition testing on the CNN.

Character	Fold 1	Fold 2	Fold 3	Fold 4	Fold 5	Overall
2	87.23	83.33	89.63	83.33	78.72	84.48
3	87.76	75.51	87.75	85.71	93.87	86.12
4	84.31	88.46	90.196	90.19	92.15	89.06
5	84.31	80.39	90.00	94.11	84.00	86.56
6	86.95	76.59	82.61	91.304	80.43	87.58
7	89.36	87.23	86.95	85.10	84.78	86.68
8	89.58	79.16	91.66	89.58	87.50	87.49
B	81.81	73.33	97.72	82.22	90.09	85.03
C	87.23	79.16	85.10	80.85	80.85	82.64
D	91.30	78.26	91.30	86.95	95.55	88.67
E	62.79	79.54	79.07	93.18	79.07	78.73
F	92.00	84.00	93.87	94.00	81.63	89.1
G	95.83	91.83	100	93.87	93.75	95.06
M	64.00	56.00	53.061	74.00	67.34	62.08
N	81.40	79.07	87.59	76.74	82.35	81.43
P	97.78	78.26	82.22	95.65	97.78	90.34
W	95.24	83.72	90.47	100	83.33	90.55
X	89.58	87.50	82.97	85.41	82.98	85.68
Y	93.02	95.45	97.67	95.53	95.35	95.40
Overall	86.14	80.77	87.24	87.73	85.71	85.52

360   In Table 4, there are 19 types of characters that have their fold-by-fold varying accuracy. The mean of
361 all folds is given. The overall or mean of each fold and the mean of all folds are given in the last row. We
362 can see that the Y character has a significant or the highest accuracy rate (95.40%) of validation compared
363 to other characters. This may be due to its almost entirely different structure from other characters. The
364 other highest accuracy is of the G character with 95.06%, which is almost equal to the highest with a
365 slight difference. However, these two characters have a more than 95% recognition accuracy, and no other
366 character is nearer to 95. The other characters have a range of accuracies from 81 to 90%. The least
367 accurate M character is 62.08, and it varies in five folds from 53 to 74%. Therefore, we can say that M
368 matches with other characters, and for this character recognition, we may need to concentrate on structural
369 polishing for M input characters. To prevent CAPTCHA from breaking further complex designs among
370 machines and making it easy for humans to do so, the other characters that achieve higher results need a

371 high angle and structural change to not break with any machine learning model. This complex structure
372 may be improved from other fine-tuning of a CNN, increasing or decreasing the skipping connection. The
373 accuracy value can also improve. The other four-character dataset is more important because it has 32
374 types of characters and more images. This five-character dataset's lower accuracy may also be due to
375 little data and less training. The other character recognition studies have higher accuracy rates on similar
376 datasets, but they might be less confident than the proposed study due to an unbiased validation method.
377 The four-character dataset recognition results are discussed in the next section.

378 **Four-Character Dataset (d_2)**
379 The four-character dataset has a higher frequency of each character compared to the five-character dataset,
380 and the number of characters is also higher. The same five-fold splits were performed on this dataset
381 characters as well. After applying the five folds, the number of characters in each fold was 7607, 7624,
382 7602, 7617, and 7595, respectively, and the remaining images from the 38,045 images of individual
383 characters were adjusted into the training sets of each fold. The results of each character w.r.t each fold
384 and the overall mean are given in Table 5.
385   From Table 5, it can be observed that almost every character was recognized with 99% accuracy. The
386 highest accuracy of character D was 99.92 and remained 100% in the four-folds. Only one fold showed a
387 99.57% accuracy. From this point, we can state that the proposed study removed bias, if there was any,
388 from the dataset by doing splits. Therefore, it is necessary to make folds in a deep learning network.
389 Most studies use a 1-fold approach only. The 1-fold approach is at a high risk. It is also important
390 that the character m achieved the lowest accuracy in the case of the five-character CAPTCHA. In this
391 four-character CAPTCHA, 98.58% was accurately recognized. Therefore, we can say that the structural
392 morphology of M in the five-character CAPTCHA better avoids any CAPTCHA solver method. The
393 highest results show that this four-character CAPTCHA is at a high risk, and line intersection, word
394 joining, and correlation may break prevent the CAPTCHA from breaking. Many approaches before
395 have been proposed to recognize the CAPTCHA, and most of them have used a conventional structure.
396 The proposed study has used a more confident validation approach with multi-aspect feature extraction.
397 Therefore, it can be used as a more promising approach to break CAPTCHA images and to test the
398 CAPTCHA design made by CAPTCHA designers. In this way, CAPTCHA designs can be protected
399 against new approaches to deep learning. The graphical illustration of validation accuracy and the losses
400 for both datasets on all folds is shown in Figure 5.
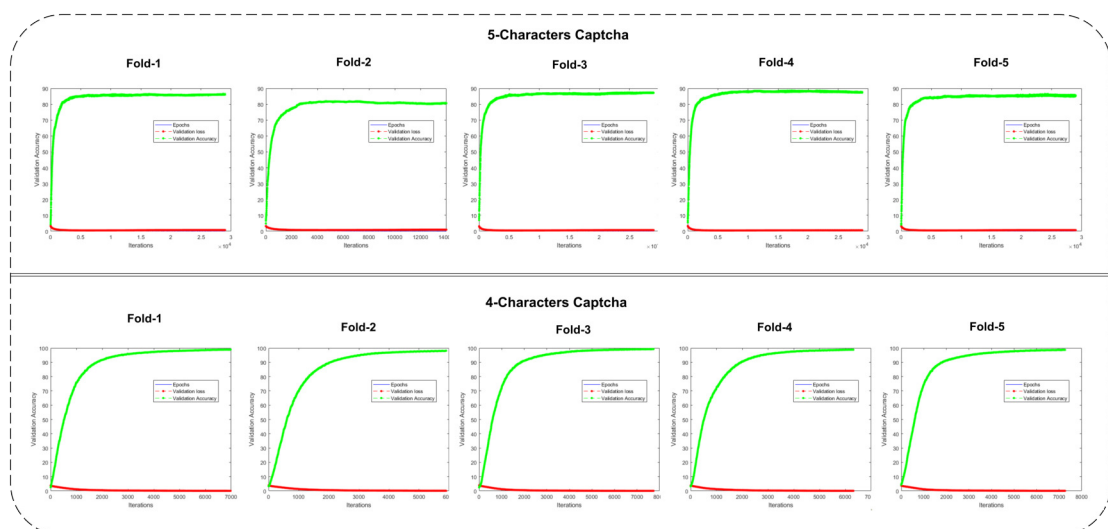
Figure 5. The validation loss and validation accuracy graphs are shown for each fold of the CNN
(Row-1: five-character CAPTCHA; Row-2: four-character CAPTCHA).

401   The five- and four-character CAPTCHA fold validation losses and accuracies are shown. It can be
402 observed that the all folds of the five-character CAPTCHA reached close to 90%, and only the 2nd fold
403 value remained at 80.77%. It is also important to state that, in this fold, there were cases that may not be

Table 5. Four-character dataset Accuracy (%) with five-fold text recognition testing on the CNN.

Character	Fold 1	Fold 2	Fold 3	Fold 4	Fold 5	Overall
2	97.84	99.14	99.57	99.14	98.27	98.79
3	97.02	94.92	98.72	95.75	96.17	96.52
4	97.87	97.46	99.15	98.72	99.57	98.55
5	98.76	98.76	99.17	100	98.35	99.01
6	100	95.65	99.56	99.13	99.13	98.69
7	98.80	99.60	99.19	100	99.20	99.36
8	99.15	98.72	97.42	97.86	98.28	98.29
9	98.85	96.55	98.08	98.46	100	98.39
A	97.85	98.71	99.13	98.71	98.28	98.54
B	99.57	96.59	98.72	98.72	96.15	97.95
C	99.58	98.75	99.16	99.58	99.17	99.25
D	100	100	100	99.57	100	99.92
E	99.18	97.57	100	99.59	98.37	98.94
F	98.69	98.26	100	97.82	97.83	98.52
G	98.76	97.93	100	96.69	98.75	98.43
H	99.58	97.90	100	99.58	99.58	99.33
J	100	98.72	99.57	100	100	99.66
K	99.15	99.58	100	99.16	100	99.58
L	97.41	98.28	100	99.14	99.14	98.79
M	99.16	96.23	99.16	100	98.33	98.58
N	99.58	97.10	99.17	99.58	98.76	98.83
P	98.35	97.94	98.77	97.94	96.28	97.86
Q	100	100	99.58	99.58	99.57	99.75
R	99.58	99.17	99.17	99.59	97.50	99.00
S	98.75	99.58	100	100	98.74	99.42
T	97.47	97.90	98.73	97.47	98.31	97.98
U	100	97.43	99.57	98.28	98.71	98.80
V	100	98.67	98.67	98.67	98.22	98.47
W	100	100	100	99.17	99.17	99.67
X	99.15	97.46	100	99.15	100	99.15
Y	97.90	98.33	98.74	98.74	99.58	98.66
Z	99.17	98.75	99.16	99.58	99.16	99.16
Overall	98.97	98.18	99.32	98.92	98.71	98.82

covered in other deep learning approaches, and their results remain at risk. Similarly, a four-character CAPTCHA with a greater number of samples and less complex characters should not be used, as it can break easily compared to the five-character CAPTCHA. CAPTCHA-recognition-based studies have used self-generated or augmented datasets to propose CAPTCHA solvers. Therefore, the number of images, their spatial resolution sizes and styles, and other results have become incomparable. The proposed study mainly focuses on a better validation technique using deep learning with multi-aspect feature via skipping connections in a CNN. With some character-matching studies, we performed a comparison to make the proposed study more reliable.

Table 6. Four-character dataset with five-fold text recognition testing on a CNN.

References	No. of Characters	Method	Results
Du et al. (2017)	6	Faster R-CNN	Accuracy= 98.5%
	4		Accuracy=97.8%
	5		Accuracy=97.5%
Chen et al. (2019)	4	Selective D-CNN	Success rate= 95.4%
Bostik et al. (2021)	Different	CNN	Accuracy= 80%
Bostik and Klecka (2018)	Different	KNN	Precision=98.99%
		SVN	99.80%
		Feed forward-Net	98.79%
Proposed Study	4	Skip-CNN with 5-Fold Validation	Accuracy= 98.82%
	5	-	Accuracy=85.52%

In Table 6, we can see that various studies have used different numbers of characters with self-collected and generated datasets, and comparisons have been made. Some studies have considered the number of dataset characters. Accuracy is not comparable, as it uses the five-fold validation method, and the others only used 1-fold. Therefore, the proposed study outperforms in each aspect, in terms of the proposed CNN framework and its validation scheme.

CONCLUSION

The proposed study uses a different approach to deep learning to solve CAPTCHA problems. It proposed a skip-CNN connection network to break text-based CAPTCHA's. Two CAPTCHA datasets are discussed and evaluated character by character. The proposed study is confident to report results, as it removed biases (if any) in datasets using a five-fold validation method. The results are also improved as compared to previous studies. The reported higher results claim that these CAPTCHA designs are at high risk, as any malicious attack can break them on the web. Therefore, the proposed CNN could test CAPTCHA designs to solve them more confidently in real-time. Furthermore, the proposed study has used the publicly available datasets to perform training and testing on them, making it a more robust approach to solve text-based CAPTCHA's.

Many studies have used deep learning to break CAPTCHAs, as they have focused on the need to design CAPTCHAs that do not consume user time and resist CAPTCHA solvers. It would make our web systems more secure against malicious attacks. However, In the future, the data augmentation methods and more robust data creation methods can be applied on CAPTCHA datasets where intersecting line-based CAPTCHA's are more challenging to break that can be used. Similarly, the other local languages based CAPTCHA's also can be solved using similar DL models.

REFERENCES

Ahmed, S. S. and Anand, K. M. (2021). Convolution neural network-based captcha recognition for indic languages. In *Data Engineering and Intelligent Computing*, pages 493–502. Springer.

Ahn, H. and Yim, C. (2020). Convolutional neural networks using skip connections with layer groups for super-resolution image reconstruction based on deep learning. *Applied Sciences*, 10(6):1959.

Alqahtani, F. H. and Alsulaiman, F. A. (2020). Is image-based captcha secure against attacks based on machine learning? an experimental study. *Computers & Security*, 88:101635.

Azad, S. and Jain, K. (2013). Captcha: Attacks and weaknesses against ocr technology. *Global Journal of Computer Science and Technology*.

Baird, H. S. and Popat, K. (2002). Human interactive proofs and document image analysis. In *International Workshop on Document Analysis Systems*, pages 507–518. Springer.

Bostik, O., Horak, K., Kratochvila, L., Zemcik, T., and Bilik, S. (2021). Semi-supervised deep learning approach to break common captchas. *Neural Computing and Applications*, pages 1–11.

Bostik, O. and Klecka, J. (2018). Recognition of captcha characters by supervised machine learning algorithms. *IFAC-PapersOnLine*, 51(6):208–213.

Bursztein, E., Martin, M., and Mitchell, J. (2011). Text-based captcha strengths and weaknesses. In *Proceedings of the 18th ACM conference on Computer and communications security*, pages 125–138.

Bursztein, E., Moscicki, A., Fabry, C., Bethard, S., Mitchell, J. C., and Jurafsky, D. (2014). Easy does it: More usable captchas. In *Proceedings of the SIGCHI Conference on Human Factors in Computing Systems*, pages 2637–2646.

Cao, Y. (2021). Digital character captcha recognition using convolution network. In *2021 2nd International Conference on Computing and Data Science (CDS)*, pages 130–135. IEEE.

Che, A., Liu, Y., Xiao, H., Wang, H., Zhang, K., and Dai, H.-N. (2021). Augmented data selector to initiate text-based captcha attack. *Security and Communication Networks*, 2021.

Chellapilla, K., Larson, K., Simard, P., and Czerwinski, M. (2005). Designing human friendly human interaction proofs (hips). In *Proceedings of the SIGCHI conference on Human factors in computing systems*, pages 711–720.

Chen, J., Luo, X., Liu, Y., Wang, J., and Ma, Y. (2019). Selective learning confusion class for text-based captcha recognition. *IEEE Access*, 7:22246–22259.

Cruz-Perez, C., Starostenko, O., Uceda-Ponga, F., Alarcon-Aquino, V., and Reyes-Cabrera, L. (2012). Breaking recaptchas with unpredictable collapse: Heuristic character segmentation and recognition. In *Mexican Conference on Pattern Recognition*, pages 155–165. Springer.

Danchev, D. (2014). Google's recaptcha under automatic fire from a newly launched recaptcha-solving/breaking service, internet security threat updates & insights.

Dankwa, S. and Yang, L. (2021). An efficient and accurate depth-wise separable convolutional neural network for cybersecurity vulnerability assessment based on captcha breaking. *Electronics*, 10(4):480.

Du, F.-L., Li, J.-X., Yang, Z., Chen, P., Wang, B., and Zhang, J. (2017). Captcha recognition based on faster r-cnn. In *International Conference on Intelligent Computing*, pages 597–605. Springer.

Ferreira, D. D., Leira, L., Mihaylova, P., and Georgieva, P. (2019). Breaking text-based captcha with sparse convolutional neural networks. In *Iberian conference on pattern recognition and image analysis*, pages 404–415. Springer.

Gao, J., Wang, H., and Shen, H. (2020a). Machine learning based workload prediction in cloud computing. In *2020 29th international conference on computer communications and networks (ICCCN)*, pages 1–9. IEEE.

Gao, J., Wang, H., and Shen, H. (2020b). Smartly handling renewable energy instability in supporting a cloud datacenter. In *2020 IEEE international parallel and distributed processing symposium (IPDPS)*, pages 769–778. IEEE.

Gao, J., Wang, H., and Shen, H. (2020c). Task failure prediction in cloud data centers using deep learning. *IEEE Transactions on Services Computing*.

Gao, Y., Gao, H., Luo, S., Zi, Y., Zhang, S., Mao, W., Wang, P., Shen, Y., and Yan, J. (2021). Research on the security of visual reasoning {CAPTCHA}. In *30th {USENIX} Security Symposium ({USENIX} Security 21)*.

George, D., Lehrach, W., Kansky, K., Lázaro-Gredilla, M., Laan, C., Marthi, B., Lou, X., Meng, Z., Liu, Y., Wang, H., et al. (2017). A generative vision model that trains with high data efficiency and breaks text-based captchas. *Science*, 358(6368).

Gheisari, M., Najafabadi, H. E., Alzubi, J. A., Gao, J., Wang, G., Abbasi, A. A., and Castiglione, A. (2021). Obpp: An ontology-based framework for privacy-preserving in iot-based smart city. *Future Generation Computer Systems*, 123:1–13.

491 Goswami, G., Powell, B. M., Vatsa, M., Singh, R., and Noore, A. (2014). Facedcaptcha: Face detection
492   based color image captcha. *Future Generation Computer Systems*, 31:59–68.

493 Hua, H. and Guoqin, C. (2017). A recognition method of captcha with adhesion character. *Int J Futur*
494   *Gener Commun Netw*, 10(8):59–70.

495 Kaur, K. and Behal, S. (2015). Designing a secure text-based captcha. *Procedia Computer Science*,
496   57:122–125.

497 Kumar, A. and Singh, A. P. (2021). Contour based deep learning engine to solve captcha. In *2021 7th*
498   *International Conference on Advanced Computing and Communication Systems (ICACCS)*, volume 1,
499   pages 723–727. IEEE.

500 Lal, S., Rehman, S. U., Shah, J. H., Meraj, T., Rauf, H. T., Damaševičius, R., Mohammed, M. A., and
501   Abdulkareem, K. H. (2021). Adversarial attack and defence through adversarial training and feature
502   fusion for diabetic retinopathy recognition. *Sensors*, 21(11):3922.

503 Madar, B., Kumar, G. K., and Ramakrishna, C. (2017). Captcha breaking using segmentation and
504   morphological operations. *International Journal of Computer Applications*, 166(4):34–38.

505 Mahum, R., Rehman, S. U., Meraj, T., Rauf, H. T., Irtaza, A., El-Sherbeeny, A. M., and El-Meligy, M. A.
506   (2021). A novel hybrid approach based on deep CNN features to detect knee osteoarthritis. *Sensors*,
507   21(18):6189.

508 Manzoor, K., Majeed, F., Siddique, A., Meraj, T., Rauf, H. T., El-Meligy, M. A., Sharaf, M., and Elgawad,
509   A. E. E. A. (2022). A lightweight approach for skin lesion detection through optimal features fusion.
510   *Computers, Materials & Continua*, 70(1):1617–1630.

511 Meraj, T., Hassan, A., Zahoor, S., Rauf, H. T., Lali, M. I., Ali, L., and Bukhari, S. A. C. (2019). Lungs
512   nodule detection using semantic segmentation and classification with optimal features.

513 Namasudra, S. (2020). Fast and secure data accessing by using dna computing for the cloud environment.
514   *IEEE Transactions on Services Computing*.

515 Namasudra, S., Deka, G. C., Johri, P., Hosseinpour, M., and Gandomi, A. H. (2021). The revolution
516   of blockchain: State-of-the-art and research challenges. *Archives of Computational Methods in*
517   *Engineering*, 28(3):1497–1515.

518 Obimbo, C., Halligan, A., and De Freitas, P. (2013). Captchall: an improvement on the modern text-based
519   captcha. *procedia computer science*, 20:496–501.

520 Osadchy, M., Hernandez-Castro, J., Gibson, S., Dunkelman, O., and Pérez-Cabo, D. (2017). No bot
521   expects the deepcaptcha! introducing immutable adversarial examples, with applications to captcha
522   generation. *IEEE Transactions on Information Forensics and Security*, 12(11):2640–2653.

523 Ouyang, Z., Zhai, X., Wu, J., Yang, J., Yue, D., Dou, C., and Zhang, T. (2021). A cloud endpoint
524   coordinating captcha based on multi-view stacking ensemble. *Computers & Security*, 103:102178.

525 Priya, L. D. and Karthik, S. (2013). Secure captcha input based spam prevention. *IJESE*, 1(7).

526 Rai, N. et al. (2021). Captcha recognition using generative adversarial network implementation.

527 Rathoura, N. and Bhatiab, V. (2018). Recognition method of text captcha using correlation and principle
528   component analysis.

529 Rauf, H. T., Bangyal, W. H. K., and Lali, M. I. (2021). An adaptive hybrid differential evolution algorithm
530   for continuous optimization and classification problems. *Neural Computing and Applications*, pages
531   1–27.

532 Rauf, H. T., Malik, S., Shoaib, U., Irfan, M. N., and Lali, M. I. (2020). Adaptive inertia weight bat
533   algorithm with sugeno-function fuzzy search. *Applied Soft Computing*, 90:106159.

534 Roshanbin, N. and Miller, J. (2013). A survey and analysis of current captcha approaches. *Journal of*
535   *Web Engineering*, pages 001–040.

536 Saroha, R. and Gill, S. (2021). Strengthening pix captcha using trainlm function in backpropagation. In
537   *Rising Threats in Expert Applications and Solutions*, pages 679–686. Springer.

538 Shi, C., Xu, X., Ji, S., Bu, K., Chen, J., Beyah, R., and Wang, T. (2021). Adversarial captchas. *IEEE*
539   *Transactions on Cybernetics*.

540 Sudarshan Soni, D. and Bonde, P. (2017). E-captcha: A two way graphical password based hard ai
541   problem. *International Journal on Recent and Innovation Trends in Computing and Communication*,
542   5(6):418–421.

543 Thobhani, A., Gao, M., Hawbani, A., Ali, S. T. M., and Abdussalam, A. (2020). Captcha recognition
544   using deep learning with attached binary images. *Electronics*, 9(9):1522.

545 Von Ahn, L., Blum, M., Hopper, N. J., and Langford, J. (2003). Captcha: Using hard ai problems for

546 security. In *International conference on the theory and applications of cryptographic techniques*, pages
547 294–311. Springer.

548 Von Ahn, L., Maurer, B., McMillen, C., Abraham, D., and Blum, M. (2008). recaptcha: Human-based
549 character recognition via web security measures. *Science*, 321(5895):1465–1468.

550 Wang, S., Zhao, G., and Liu, J. (2021a). Text captcha defense algorithm based on overall adversarial
551 perturbations. In *Journal of Physics: Conference Series*, volume 1744, page 042243. IOP Publishing.

552 Wang, S.-Y. and Bentley, J. L. (2006). Captcha challenge tradeoffs: Familiarity of strings versus
553 degradation of images. In *18th International Conference on Pattern Recognition (ICPR'06)*, volume 3,
554 pages 164–167. IEEE.

555 Wang, Y., Wei, Y., Zhang, M., Liu, Y., and Wang, B. (2021b). Make complex captchas simple: A fast text
556 captcha solver based on a small number of samples. *Information Sciences*.

557 Wang, Z. and Shi, P. (2021). Captcha recognition method based on cnn with focal loss. *Complexity*, 2021.

558 WANG, Z.-h. (2017). Recognition of text-based captcha with merged characters. *DEStech Transactions*
559 *on Computer Science and Engineering*, (cece).

560 Weng, H., Zhao, B., Ji, S., Chen, J., Wang, T., He, Q., and Beyah, R. (2019). Towards understanding the
561 security of modern image captchas and underground captcha-solving services. *Big Data Mining and*
562 *Analytics*, 2(2):118–144.

563 Xu, X., Liu, L., and Li, B. (2020). A survey of captcha technologies to distinguish between human and
564 computer. *Neurocomputing*, 408:292–307.

565 Yan, J. and El Ahmad, A. S. (2008). Usability of captchas or usability issues in captcha design. In
566 *Proceedings of the 4th symposium on Usable privacy and security*, pages 44–52.

567 Ye, G., Tang, Z., Fang, D., Zhu, Z., Feng, Y., Xu, P., Chen, X., and Wang, Z. (2018). Yet another text
568 captcha solver: A generative adversarial network based approach. In *Proceedings of the 2018 ACM*
569 *SIGSAC Conference on Computer and Communications Security*, pages 332–348.

570 Zhang, X., Liu, X., Sarkodie-Gyan, T., and Li, Z. (2021). Development of a character captcha recognition
571 system for the visually impaired community using deep learning. *Machine Vision and Applications*,
572 32(1):1–19.