

Systematic literature review on the application of machine learning for the prediction of properties of different types of concrete

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Background: Concrete, a fundamental construction material, stands as a significant consumer of virgin resources, including sand, gravel, crushed stone, and fresh water. It exerts an immense demand, accounting for approximately 1.6 billion metric tons of Portland and modified Portland cement annually. Moreover, addressing extreme conditions with exceptionally nonlinear behavior necessitates a laborious calibration procedure in structural analysis and design methodologies. These methods are also difficult to execute in practice. To reduce time and effort, machine learning (ML) might be a viable option.

Material and Methods: A set of keywords are designed to perform the search PubMed search engine with filters to not search the studies below the year 2015. Furthermore, using PRISMA guidelines, studies were selected and after screening, a total of 42 studies were summarized. The PRISMA guidelines provide a structured framework to ensure transparency, accuracy, and completeness in reporting the methods and results of systematic reviews and meta-analyses. The ability to methodically and accurately connect disparate parts of the literature is often lacking in review research. Some of the trickiest parts of original research include knowledge mapping, co-citation, and co-occurrence. Using this data, we were able to determine which locations were most active in researching machine learning applications for concrete, where the most influential authors were in terms of both output and citations and which papers garnered the most citations overall.

Conclusion: ML has become a viable prediction method for a wide variety of structural industrial applications, and hence it may serve as a potential successor for routinely used empirical model in the design of concrete structures. The non-ML structural engineering community may use this overview of ML methods, fundamental principles, access codes, ML libraries, and gathered datasets to construct their own ML models for useful uses. Structural engineering practitioners and researchers may benefit from this paper's incorporation of concrete ML studies as well as structural engineering datasets. The construction industry stands to benefit from the use of machine learning in terms of cost savings, time savings, and labor intensity. The statistical and graphical representation of contributing authors and participants in this work might facilitate future collaborations and the sharing of novel ideas and

approaches among researchers and industry professionals. The limitation of this systematic review is that its only PubMed based which means it includes studies included in the PubMed database.

1 **Systematic Literature Review on the Application of Machine** 2 **Learning for the Prediction of Properties of Different Types of** 3 **Concrete**

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17

18 **Abstract:**

19 *Background:* Concrete, a fundamental construction material, stands as a significant consumer of virgin
20 resources, including sand, gravel, crushed stone, and fresh water. It exerts an immense demand,
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23 calibration procedure in structural analysis and design methodologies. These methods are also difficult to
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31 research include knowledge mapping, co-citation, and co-occurrence. Using this data, we were able to
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36 applications, and hence it may serve as a potential successor for routinely used empirical model in the
37 design of concrete structures. The non-ML structural engineering community may use this overview of
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46 **Keywords:** Concrete, machine learning, compressive strength, neural network, mechanical properties,
47 computer vision, artificial intelligence, durability.

48

49 Introduction

50 Innovation and carbon emissions have forced building firms to utilize an increasing amount of high-
51 performance manufactured materials. High building materials provide better strength, ductility,
52 durability, resistance to external forces, more ecologically friendly development, and cheaper costs in long
53 term than typical construction products [1]. High-performance construction materials may come with
54 higher initial costs, their potential for long-term cost savings through improved performance, energy
55 efficiency, and reduced maintenance can make them economically viable choices. It is possible for them
56 to dramatically extend the useful life of construction structures and minimize the amount of time and
57 money needed to maintain such buildings. Construction materials that are known for their high level of
58 performance include high-strength polymeric materials, lightweight steel, and concrete nanocomposite
59 reinforced with glass fibers. Concrete, a major building product, is one of the greatest user of virgin
60 resources including sand, gravel, crushed stone, and fresh water and it consumes around 1.6 billion metric
61 tons of Portland and altered Portland cement each year [2]. The primary component of concrete, Portland
62 cement, is an energy and resource hog. About 7% of the world's total CO₂ emissions come from the
63 manufacture of cement, making it one of the two greatest sources of greenhouse gas. Research is
64 underway to develop unique materials that improve the qualities of high-strength concrete in order to
65 produce concrete high-performance and ecologically friendly [2, 3].

66 Fly ash (FA) is becoming a popular alternative to Portland cement in concrete because it saves
67 resources, lasts longer, costs less, and is good for the environment [4]. In addition to being good for the
68 environment, fly ash improves the stability of both high strength concrete by making it easier to work
69 with, making it stronger over time, making it more resistant to sulfate attacks and alkali-silica reactions,
70 lowering the heat of hydration [5], making it less likely to shrink, making it last the same amount of time
71 when it freezes and thaws, making it less porous, and making it less permeable [5, 6]. But the amount and
72 type of fly ash used in concrete has to be planned and described correctly because fly ash is not made in
73 a special way and can't be controlled by strict rules. At the end of the 1940s, FA was sold on the national
74 market of concrete. It was known that using FA in concrete would improve the performance of high-
75 volume FA (HVFA) concrete by making it easier to work with (thanks to the ball-bearing effect of spherical
76 particles), making it stronger over time, cheaper, and more durable. Since FA is a waste product, it cuts

77 down the total cost of making concrete by a large amount [7-9]. FA will have different qualities from plant
78 to plant since it is not made in a specific way and FA must conform to certain standards like any other
79 ingredient for concrete. In other words, its properties are dependent on the characteristics of pulverized
80 coal and how the pulverization process is done in power plants that make electricity. Over time, HVFA
81 concrete may get close to the strength of Portland cement concrete (PCC). FA reduces the HVFA
82 cementitious materials' internal curing thermostat, drying shrinkage, and porous air vacuum. This shows
83 HVFA concrete compositions are may be as durable as or greater than PCC [10]. FA, due to its spherical
84 shape and flat texture of granules, its particulate wrapping effect, and the safeguarding of cement
85 particles from flocculation through opposite charges, can lead to increased deformation and durability
86 related to porosity. These factors collectively contribute to making FA an essential component in concrete,
87 as supported by references [11, 12].

88 An artificial intelligence (AI) subfield known as machine learning (ML) focuses on teaching computers
89 the skill of making predictions using existing datasets and methods. The most essential benefit is that
90 computers may learn and develop automatically rather than being supervised learning [13]. It was not
91 until the 1990s that machine learning (ML) became the most prospering branch of artificial intelligence
92 (AI), and began to grow, despite its 1943 birth and 1959 coinage. Since it's crucial in numerous applications
93 of the real world, including voice and picture recognition, medical diagnosis, traffic warnings, and self-
94 driving vehicles, ML has also become one of our generation's most popular buzzwords in the technological
95 industry. Machine learning (ML) according to the learning experience, supervised, unsupervised, and
96 reinforcement learning are all examples of artificial intelligence (AI) [14]. The most fundamental kind of
97 ML is supervised learning, in which a labeled data set is used for an algorithm in teaching. Structural
98 engineering is a branch of engineering that deals with the design and study of structures that are capable
99 of supporting loads. In structural engineering, this technique has been extensively utilized for damage
100 identification (classification issues) and strength forecasts (regression problems). Unsupervised learning,
101 on the other hand, uses an algorithm that is trained on an unlabeled collection of data. As a result of this,
102 the algorithm is honed using the reinforcement learning approach. More and more machine learning
103 techniques are being used in structural engineering. These include neural networks (NN), decision trees
104 (DT) and boosting algorithms (BA), regression analysis (RA), and support vector machines (SVM) [14-16].
105 Engineering design has utilized meta-models (sometimes called surrogate models) to speed up the
106 calculation of black-box ML models with a relaxed level of accuracy in an effort to save computational
107 time. It is open an interpretation model that is trained to mimic the forecasts of a black-box ML model.
108 That's why they're called "surrogates": basic analytical models that act like complicated machine-learning
109 models [15]. A time-consuming calibration procedure is required for structural analysis and design
110 approaches when dealing with severe actions that display extremely nonlinear behavior. These methods
111 are also difficult to execute in practice. To reduce time and effort, machine learning (ML) might be a viable
112 option [7, 11, 16]. In 1991, Adeli and Hung used an artificial neural network (ANN) to construct steel beams
113 in one of the earliest ML applications in structural engineering [17]. Structural engineering was in its
114 infancy at the time because of the limits of ML methods and computational capacity. In the early stages
115 of structural engineering applications, this is shown by the fact that just a few relevant publications were
116 published annually [17, 18]. It's also difficult to use machine learning in structural engineering since there
117 aren't enough test datasets for ML models. Structural analysis research has taken the required efforts to
118 overcome this obstacle by developing databases to gather data from structural analysis testing. There are
119 about 250 datasets from more than 50,000 trials housed in the DataCenterHub repository platform [19,
120 20]. Network for Earthquake Engineering Simulation (NEEShub) [21] is a cyberinfrastructure system for

121 earthquake engineering and catastrophe risk assessment. DesignSafe [22] is an extension of the NEEShub.
122 NEEShub datasets for seismic design can be obtained from DataCenterHub [23], as well as image
123 databases for crack damage detection (e.g., Structural ImageNet with more than 10,000 images, PEER Hub
124 ImageNet) [24] established by the Pacific earthquake engineering research (PEER) center with more than
125 36,000 images, bridge crack library with more than 11,000 images, etc). Advances in machine learning
126 (ML) methods have also been made in the field of structural engineering [25]. For big datasets, BA
127 approaches like extreme gradient boosting (XGBoost) [26] and classified gradient boosting (CatBoost) are
128 particularly powerful tools. CNN is considered state-of-the-art ML technology because of its speed in
129 identifying structural fracture damage. AutoML-Zero, a novel ML approach developed by the Google team
130 recently, can progress autonomously without human involvement. TensorFlow and Keras from Google
131 and PyTorch from Facebook are two examples of open-source ML libraries that provide hands-on ML
132 algorithms and ready-to-run tools for construction applications [27, 28].

133 The scientific world has seen a significant raise in the application of ML in engineering structures,
134 notably over the duration of last five years, with an evident exponential surge in the number of papers in
135 both journals and conferences each year rapid evolution of ML algorithms and processing capacity.
136 However, the use of ML in construction applications is currently relatively restricted. The industry has
137 created ML-powered tools to produce alternative designs that fulfill the criteria of end-users as one of the
138 real-world uses of creative models. Many recent review publications have addressed this topic, but they
139 only focused on a specific area of engineering structures (e.g., systemic implementation and quality,
140 building system for fire; tangible property; cement mix proportions; capacity forecasting of concrete
141 buildings; and layout and safety checks of bridges) only but instead structural engineering needs a
142 complete assessment of all aspects [29-32]. The aim of this systematic review is to summarize maximum
143 studies in recent years implementing the approach of machine learning on the prediction in structural
144 engineering but in consideration of the limitation applied to concrete as material because this is
145 extensively used material in the construction industry [2].

146 **1.1. Rationale**

147 The rationale for conducting this systematic review on machine learning applications in concrete is
148 driven by the need to address the challenges and limitations of traditional structural analysis and design
149 approaches. The construction industry heavily relies on concrete, which consumes significant amounts of
150 virgin resources and plays a crucial role in building infrastructure. However, the conventional methods
151 used for structural analysis often require time-consuming calibration procedures and struggle to handle
152 severe actions with highly nonlinear behavior. Therefore, there is a need to explore alternative
153 approaches that can reduce time and effort while improving accuracy and efficiency. Machine learning
154 has shown promise in various fields, and its potential application in concrete structural engineering
155 warrants investigation to identify its benefits and limitations.

156 The intended audience for this systematic review includes both structural engineering practitioners
157 and researchers in the field of concrete construction. Structural engineers who are interested in exploring
158 new approaches for structural analysis and design will find value in the overview of machine learning
159 methods, principles, and available resources provided in this paper. Researchers in the field of concrete
160 and machine learning will benefit from the summary of existing studies, knowledge mapping, and
161 identification of influential authors and nations. Additionally, professionals in the construction industry,
162 including contractors, developers, and project managers, can gain insights into the potential benefits of

163 machine learning in terms of cost savings, time efficiency, and labor intensity. Overall, this review aims to
164 bridge the gap between traditional structural engineering practices and the emerging field of machine
165 learning, providing a valuable resource for those seeking to incorporate ML methods into concrete
166 applications.

167 **1.2. Problem Statement and Research Question**

168 This is the most recent and state-of-the-art review on the application of machine learning techniques
169 to predict the properties of different types of concrete. The goal is to conduct a literature review to
170 summarize all the work done on the prediction of all the mechanical properties of concrete. This literature
171 review will help future researchers to opt for the best algorithm for their concrete and later compare
172 them with the work already done in this area.

173 **2. Methodology for Conducting Systematic Review**

174 Recent decades have witnessed the production of civic studies in huge numbers. As a result of this
175 heterogeneity, the research provided might affect the investigation in a variety of ways, which
176 complicates evidence and makes it more difficult to draw conclusions [33]. Systematic review and meta-
177 analysis (SR/MAs) is the evidence-based pyramid's highest level of proof. To keep doctors and nurses up
178 to date on the latest evidence-based medicine, it is possible to use an organized, well-managed SR/MA.
179 As a result of our research, we discovered that the most important processes in a systematic review
180 remain framing, discovering relevant studies via requirements construction and article search, assessing
181 the quality of the studies utilized, summarizing data, and interpreting conclusions. The majority of issues
182 may be solved by a researcher without any prior knowledge of the subject matter [34]. For this study, we
183 followed the Preferred Reporting Items for Systematic Reviews & Meta-Analysts (PRISMA) criteria [35].

184 **2.1. Search Engine and Keywords**

185 First, a set of keywords has been formulated which is given below to search the PubMed database for
186 the relevant studies, then after removing duplicates and the inclusion and exclusion criteria discussed in
187 Table 1 were applied to the rest of the studies which then resulted in narrowing the studies from 116 to
188 42 (figure 1). Then for the deeper search and in order to get the most possible and accurate results, the
189 following keywords were also divided into different sets.

- 190 • (concrete technology) AND (mechanical OR durability OR compressive strength OR flexural
191 strength OR modulus of elasticity OR tensile strength) AND ("computer vision" OR "neural
192 network" OR "artificial intelligence" OR "pattern recognition" OR "machine learning").
193

194 **2.2. Eligibility Criteria**

195 Table 1 outlines inclusion and exclusion criteria for a study, likely related to the prediction of concrete
196 properties using machine learning algorithms. These criteria are used to define the scope of the study and
197 to determine which studies should be included in the analysis and which should be excluded. The inclusive
198 criteria define the characteristics that studies must have to be considered for analysis (focus on concrete,
199 use of machine learning, and publication in conferences or journals). The exclusive criteria define the
200 characteristics that would lead to the exclusion of studies from the analysis (focus on non-concrete
201 materials, use of methods other than machine learning, and lack of appropriate publication types). These
202 criteria help ensure that the study's scope remains relevant and focused on the specific research
203 objectives.

204

205 **Table 1. Inclusion and exclusion criteria for the recruitment of studies are discussed in detail.**

206

207 **2.3. Flowchart**

208

209 **Figure 1. PRISMA-based flowchart showing the studies recruitment process.**

210 **3. Results**

211 It was aimed to ensure a rigorous and focused selection process to identify the most relevant studies
212 for our analysis. Starting with an initial pool of 116 papers, the authors employed a systematic approach
213 to narrow down the selection to the final set of 42 papers that were included in our study. In addition to
214 the criteria listed in the table, which encompassed aspects such as the use of concrete as the primary
215 material, the application of machine learning algorithms, and publication in recognized conferences or
216 journals, we also considered several other specific conditions to refine the selection.

217 Firstly, the authors assessed the alignment of the studies with our research objectives. Carefully
218 examined the research questions, objectives, and methodologies presented in each paper to ensure that
219 they were directly relevant to our investigation of predicting concrete properties using machine learning
220 techniques. Secondly, the authors scrutinized the quality and reliability of the machine learning methods
221 employed in the studies. We favored papers that demonstrated a clear understanding of machine learning
222 principles, appropriate use of algorithms, and thorough validation of their predictive models. Lastly, the
223 authors considered the diversity of the approaches and datasets used across the papers. It was aimed to
224 capture a comprehensive spectrum of machine learning techniques and concrete property predictions,
225 ensuring a well-rounded representation of the field. The final selection of 42 papers emerged as a robust
226 and comprehensive collection that provided a strong foundation for our analysis. This stringent selection
227 process bolstered the reliability and validity of our findings and conclusions.

228 Table 2 provides a list of research studies on the application of machine learning algorithms in
229 predicting the properties of different types of concrete. The table includes the authors, year of
230 publication, type of concrete, property predicted, number of input parameters, machine learning
231 algorithms used, and reported outcomes. Some of the machine learning algorithms used in these studies
232 include boosted decision tree regression, support vector machine, artificial neural network, genetic
233 algorithm-optimized backpropagation neural network, multi-expression programming, linear regression,
234 and extreme gradient boosting. The properties predicted include compressive strength, split tensile
235 strength, modulus of elasticity, and static modulus. The reported outcomes include correlation
236 coefficients, root mean square error, mean absolute error, accuracy, coefficient of determination, mean
237 absolute percentage error, and mean squared error. The studies vary in the number of input parameters,
238 ranging from 1 to 10. Some studies used conventional artificial neural networks, adaptive neuro-
239 fuzzyinference, and tabular generative adversarial networks to predict the properties of concrete.

240 **Table 2. Summarized details of the studies recruited after conducting PRISMA-based systematic review.**

241 ? = not reported.

242 4. Discussion and Limitations

243

244 **Figure 2. Pie chart of studies showing no. of ML and NN techniques used in the selected studies.**

245 In Figure 2, we can see that 55% of the authors prefer applying supervised machine learning methods
246 while 45% of the authors opted deep learning neural networks. But it is difficult to say which one is better
247 although the highest accuracy achieved was through Artificial Neural Network [78]. Three decades ago,
248 the initial application of machine learning techniques was to try out several existing approaches to simple
249 tasks. After then, more complicated issues began to be considered. Monitoring structural health,
250 evaluating concrete qualities, and formulating new mixes are some of the most prevalent uses [79, 80].
251 In this part, we'll take a look at how machine learning (figure 3) approaches have been implemented in
252 these two scenarios.

253

254 **Figure 3. Classification of machine learning algorithms on the basis of their learning types [81].**

255 **4.1. Structural Health Monitoring (SHM)**

256 Civil constructions are subject to structural degradation as a result of their usage and environment.
257 For the assurance of assure public safety and the in-service construction dependability, the Structural
258 Health Monitoring (SHM) system is essential for early detection of structural problems. Dynamic response
259 assessments separated at periodic intervals are used to monitor a component over time, damage-
260 sensitive characteristics are recovered, and then the derived features are statistically examined to
261 determine the present health condition of the system [82]. Long-span bridges, massive dams, and
262 towering buildings are among the structures where the SHM system has been widely deployed, allowing
263 for a seamless transition from time-based to situation management. Model-driven or data-driven
264 techniques have both been used in recent studies in this area of interest. As a result of this method, it is
265 possible to detect structural deterioration by comparing measured data to data generated by a computer
266 model of the structure (typically based on finite element analysis (FEA)). Due to the repetitive examination
267 of a simulation software model, this technique is computationally intensive [83-86]. It is also possible that
268 in actuality, a measurement simulation may not be available at all times or accurately represent the real
269 structure's performances in every case. Because of this, FEA findings are typically insufficient to accurately
270 measure structural health. A strategy based on data rather than models generates a model via the use of
271 observed data and then compares the model's responses to those measured in order to discover damage.
272 This method employs machine learning techniques, such as pattern recognition. It is becoming more
273 possible to install large and dense sensor networks for SHM because to recent advancements in sensing
274 methods, and wireless communication. As a result, continuous and real-time damage identification is
275 made much easier with the data-driven method [81]. To identify structural damage, machine learning
276 algorithms are often used in conjunction with supervised learning, which relies on examples of both
277 healthy and damaged data. Structural damage detection may benefit from the resilience and efficiency of
278 single machine learning method such as support vector machine, neural networks, and support vector
279 regressions, as well as the genetic algorithms (GA). For various challenges in the SHM sector, hybrid
280 approaches such as the multi-objective genetic algorithm (MOGA), neuro-fuzzy (NF), and wavelet neural

281 network (WNN) have also been presented. All investigations proved the accuracy of machine learning-
282 based models and their better performance over model-driven methods [86, 87].

283 **4.2. Properties of Mix Design Concrete**

284 It can be seen in table 2 that so many researchers contributed to predict the mechanical properties
285 of the concrete mix with different substances like fly ash, foundry sand, or rubber waste using ML
286 algorithms. Concrete buildings are designed with mechanical qualities including compressive strength,
287 elastic modulus, splitting tensile strength, and shear strength in mind. Predicting the compressive strength
288 of concrete by linear or non-linear regression equations saves both time and money [88]. Elastic modulus
289 measurement is difficult and time-consuming. Stress-strain relations of cementitious materials under
290 compression are often used to get this information [89, 90]. The compressive strength of concrete is
291 typically used to estimate the splitting tensile strength of concrete because of its complexity, expense,
292 and time-consuming nature. Based on experimental data, regression models for shear strength of RC
293 components are also applied. In the past, the mechanical characteristics of concrete were evaluated using
294 a set equation that was based on a small amount of experimental data and variables. They are only useful
295 for describing the results of their own experiments used to calibrate them. The model coefficients and the
296 equation's form must be updated if the original data is changed. To determine fresh concrete's mechanical
297 qualities, standard models may not be appropriate since the link between components and concrete
298 characteristics is particularly nonlinear for certain concrete kinds. A widely agreed-upon mathematical
299 model is also difficult to come by. A concrete structure's long-term performance may be evaluated by
300 looking at its dry shrinkage, another important feature of concrete. Several empirical equations for
301 shrinkage estimation have been developed in various codes such as ACI and CEB throughout the last five
302 decades. Dry shrinkage in concrete is affected by a variety of parameters, including its composition, the
303 size of the specimen, and the quality of its ingredients. Using these calculations may be problematic in
304 certain situations. Components and their relative proportions are determined in order to manufacture
305 concrete that fulfills required strength, workability and durability at a low cost while yet delivering a high
306 quality product. As an extension of previous practice, concrete mix percentage algorithms are typically
307 available in the form of empirical formulae or tables. As a consequence of this uncertainty, typical
308 methods for determining concrete mix proportions are a trial-and-error exercise, which results in higher
309 expenses as well as more time [92]. Modeling concrete characteristics and mix design accurately and
310 reliably may save time and money by providing engineers with the information they need. To circumvent
311 the limitations of standard empirical regression models, machine learning methods have been used to
312 represent these features. Construction of accurate and effective models for predicting the characteristics
313 and mix design of several kinds of concrete, including fiber-reinforced polymer (FRP) concrete have been
314 done by using Machine Learning Techniques. Many machine learning methods are used in these
315 investigations, including neural networks, genetic programming, fuzzy logic, support vector machines, and
316 fuzzy inference systems (FIS). Machine learning approaches have been shown to be a strong tool for
317 evaluating tangible qualities, regardless of the complexity, incoherence, or incompleteness of the data
318 used. They're also a superior alternative for deciding on the right quantities of materials in concrete
319 mixtures to achieve the appropriate strength and rheology [88-94]. Reducing trial mixes results in an
320 ecological and cost-effective mix design method.

321 **4.3. Artificial Neural Network:**

322 Parallel processing occurs in the brain's neural network, which is a web of linked neurons that sends
323 signals back and forth to process information. ANNs are a cutting-edge analytical technique that mimics
324 the way the human brain thinks. Similar to other DoE approaches that take in numerous factors to forecast
325 the response variable, ANNs may be employed mathematically to analyze multiple inputs and generate
326 an output [95]. The input, hidden layer, and output layer are all parts of the ANN's mechanism. It is here
327 where data is entered. The output layer processes the data and provides the result via a system of
328 connection weights. The inputs are fed into the process, and the process concludes with the output. A
329 technique known as backward propagation is used to reduce the overall weight of the network's
330 connections. The discrepancy between the anticipated value and the actual value is believed to alter and
331 change the mechanism of the hidden layer. It is important to understand the benefits and downsides of
332 ANNs [96]. Due to its processing, errors may be tolerated, and complicated non-linear relationships
333 between variables can be solved with ease using data analysis. ANNs have a distinct edge over pre-
334 programmed computational models since they are able to learn from their own mistakes. It is also possible
335 to overfit the data supplied by ANNs because of the intricacy of their solution [95, 97].

336 Concrete compressive strength may be predicted using ANNs, which have a greater number of
337 variables than previous DoE approaches. Analyzing many concrete experiments that all employ the same
338 looking to upgrade is a unique use of ANNs thanks to their enhanced processing capability. Gupta et al.
339 [98] who collected 32 data points from ten different publications on nano-silica-containing concrete, came
340 up with an exact model for 28-day concrete compressive strength without having to do any experiments.
341 Additionally, Asteris and Mokos [99] utilized non-destructive test results from a thesis to train ANNs on
342 209 data sets to estimate concrete strength. Noorzaei et al. [100] and Santosa and PurboSantosa [101]
343 did a similar study utilizing the elements of concrete as variables and reached the same outcome. In terms
344 of precision, regression analysis, particularly multiple non-linear regression, falls short in comparison to
345 ANNs, as shown by the R2 value. When it comes to modeling self-compacting concrete, research found
346 that the results of MLR outperformed those generated by ANNs. ANNs function best when given more
347 data, and the low quantity of data in the study (i.e., 15) may account for this. The R2 score alone should
348 not be utilized to choose the optimal model. The Root Mean Squared Error (RMSE) of the ANNs model
349 was much lower than the other models in another experiment on recycled aggregate concrete.

350 **4.4. Comparison and Motivation of Literature Review**

351 The PRISMA based methodology adaption for this systematic literature review has been taken from
352 Zahid et al. [102]. This literature review is unique because it systematically summarizes the current state
353 of research on the application of machine learning in the concrete industry, with a focus on structural
354 analysis and design approaches. The review provides a comprehensive overview of the potential of ML to
355 replace empirical models and reduce the time and effort required in the industry. It also provides an
356 overview of ML methods, principles, access codes, libraries, and datasets that can be used by practitioners
357 and researchers to develop their own ML models. Additionally, this review identifies the most active
358 locations and influential authors in researching ML applications for concrete, which could facilitate future
359 collaborations and sharing of novel ideas and approaches among academics. The statistical and graphical
360 representation of contributing authors and nations can be useful for researchers and practitioners in
361 identifying potential collaborators and networking opportunities. Overall, this review provides a valuable
362 resource for researchers and practitioners in the concrete industry who are interested in exploring the
363 potential of ML to improve their work. The systematic approach used in this review ensures that the

364 information presented is comprehensive and unbiased, making it a valuable resource for anyone looking
365 to learn more about the application of ML in the concrete industry.

366 **5. Conclusion:**

367 It can be concluded that the use of machine learning (ML) is being explored as a potential method to
368 reduce the time and effort required for structural analysis and design approaches in the concrete industry.
369 The abstract summarizes a systematic review of 42 studies that were conducted using a set of keywords
370 and PRISMA guidelines. The review highlights the potential of ML to serve as a successor to the routinely
371 used empirical models in the structural engineering community. The paper also provides an overview of
372 ML methods, fundamental principles, access codes, ML libraries, and gathered datasets that can be used
373 by practitioners and researchers to construct their own ML models for useful applications. The
374 construction industry can benefit from the use of ML in terms of cost savings, time savings, and labor
375 intensity. The systematic review also identifies the most active locations and influential authors in
376 researching ML applications for concrete, which could facilitate future collaborations and sharing of novel
377 ideas and approaches among academics. However, the limitation of this review is that it only includes
378 studies that are included in the PubMed database.

379

380

381 **5.1. Future Trend**

382 The great degree of accuracy in actual and predicted outcomes demonstrates the significance of these
383 techniques in civil engineering. It's becoming increasingly common to use supervised ML techniques since
384 they provide accurate outputs and reduce the amount of physical labor and overall project expense. In
385 addition, it is vital to conduct laboratory experiments to compare the results of machine learning
386 algorithms. In order to compare the results of different machine learning algorithms, it is also possible to
387 alter or add input factors, such as the number of data points and the kind of material used, size of
388 specimens, ambient conditions, curing settings, and data loading rate. For the sake of comparison, a
389 variety of machine learning approaches may be used, including artificial neural networks (ANNs), support
390 vector machines (SVMs), and boosting [66]. Databases were used to calculate the compressive and split
391 tensile strengths. As an alternative, additional input parameters and increasing the database may produce
392 the required results. Silica Fume Concrete (SFC) is compressive and split tensile strength models have
393 been created in this work. According to statistical characteristics, these models were able to accurately
394 and reliably estimate Silica Fume Concrete (SFC) intensities. However, by using the same modeling
395 parameters, MLPNN, ANFIS, and GEP models may be used to forecast concrete qualities including
396 numerous different concrete ingredients. Based on input parameters, these models will be changed and
397 the outcomes anticipated are largely dependent on the database used. The whale optimization algorithm,
398 ant colony optimization, and particle swarm optimization are just a few examples of heuristic techniques
399 that may be utilized in combination with machine learning to get optimum results. They may then be
400 compared to this study's methods. The upgraded and improved version of GEP is known as multi-
401 expression programming (MEP). GEP's limitations may be overcome via MEP analysis. To put it simply,
402 MEP is given more attention when the complexity of the target expression is uncertain. There are
403 exceptions, erroneous expressions, and even division by zero that can be handled by MEP. There are no
404 infertile learners in the next generation since the gene is responsible for causing exceptions and then

405 changing to an arbitrary terminal symbol. While MLPNN and ANFIS were used for the prediction of results,
406 single learners were utilized in this study to anticipate results. Many different sub-models are built, and
407 statistical parameters are used to pick the best one. This is known as an ensemble ML approach [64].

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Figure 1

PRISMA-based flowchart showing the studies recruitment process.

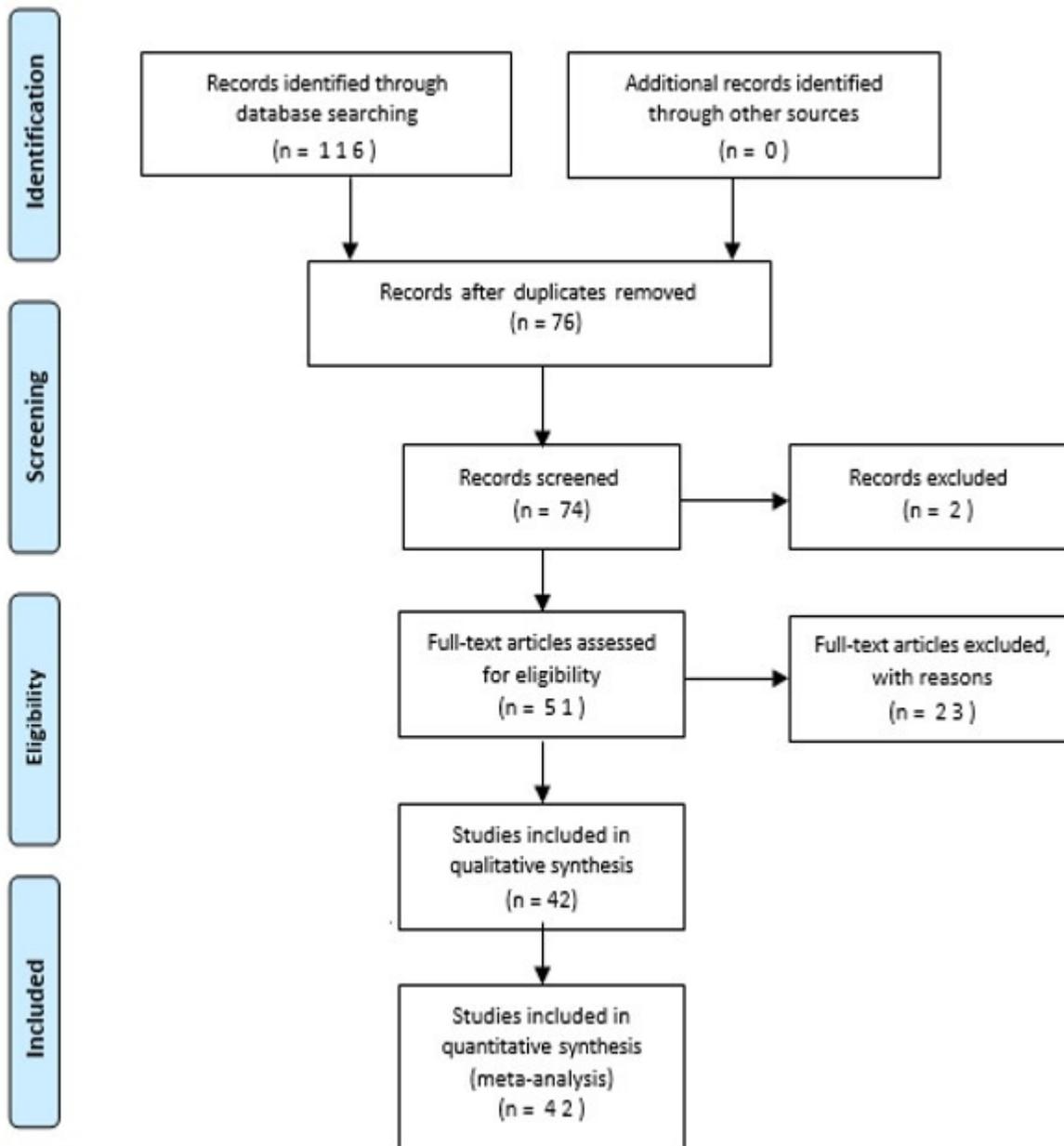


Figure 2

Pie chart of studies showing no. of ML and NN techniques used in the selected studies.

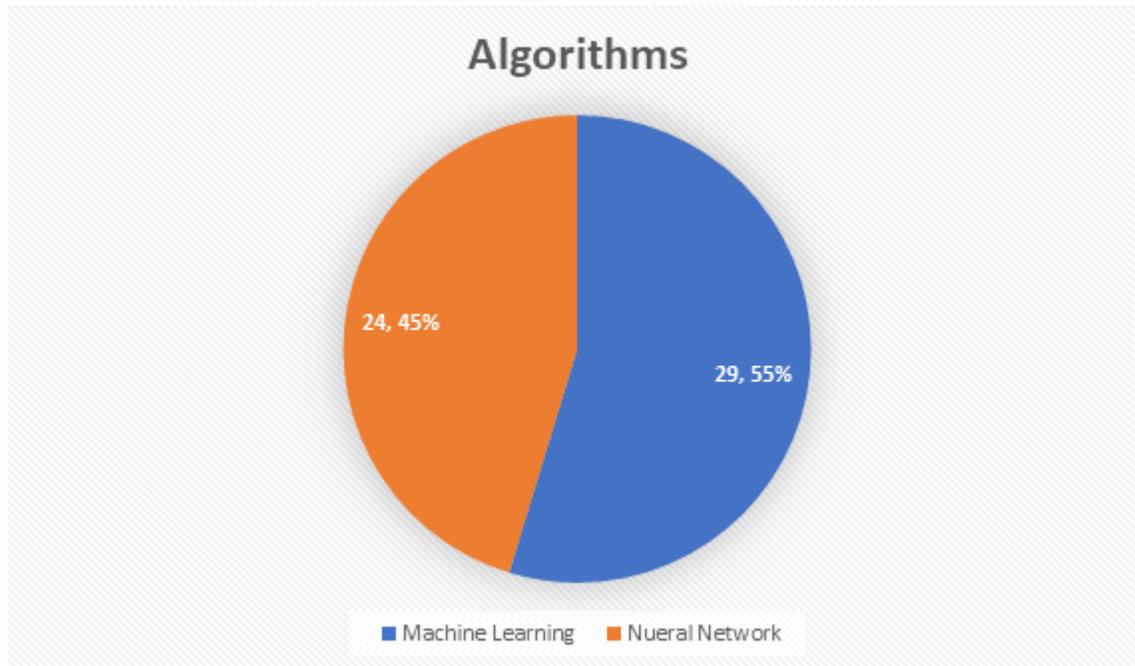


Figure 3

Classification of machine learning algorithms on the basis of their learning types [81].

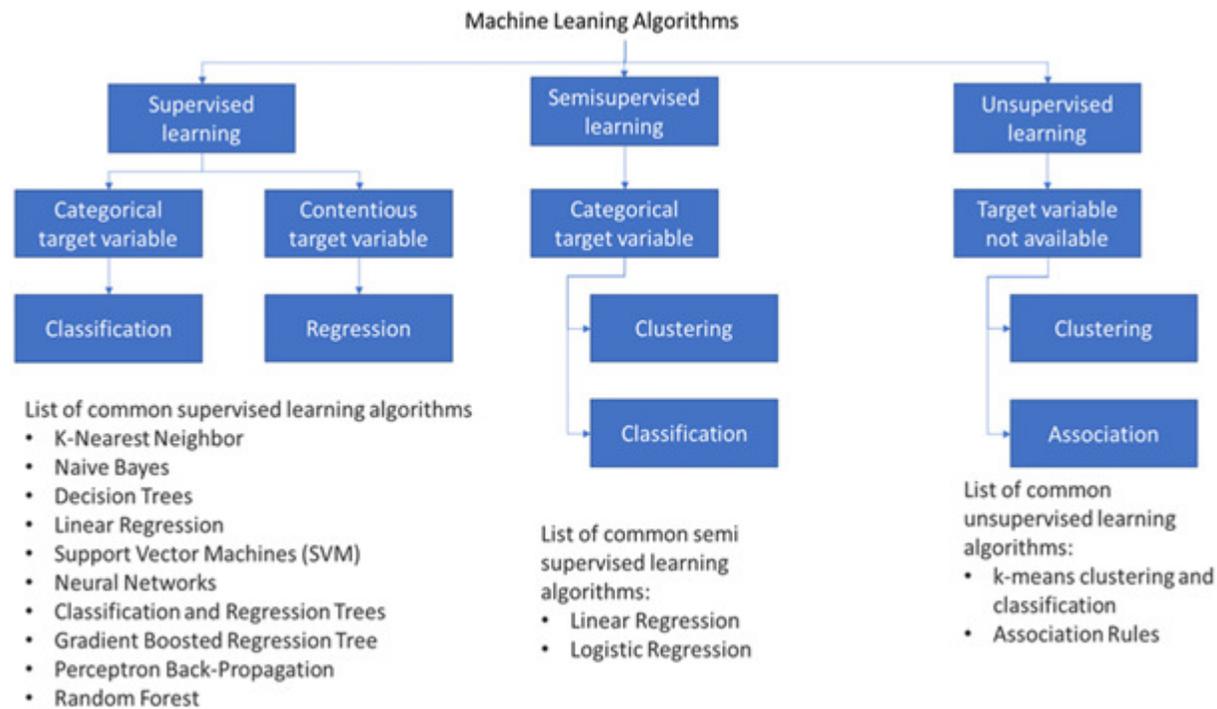


Table 1 (on next page)

Inclusion and exclusion criteria for the recruitment of studies are discussed in detail.

1 **Table 1. Inclusion and exclusion criteria for the recruitment of studies are discussed in detail.**

2

Inclusive Criteria	Exclusive Criteria
<ul style="list-style-type: none">● Concrete was used as the primary material in the study.● Studies that use any machine learning algorithm to predict the properties.● Studies that are published are either original articles or review articles in any conference proceeding or journal.	<ul style="list-style-type: none">● The material used in some of the studies was not concrete.● Studies that use any other method other than machine learning for the prediction.● Studies that are not published are either original articles or review articles in any conference proceeding or journal.

3

Table 2 (on next page)

Summarized details of the studies recruited after conducting PRISMA-based systematic review.

1 **Table 2. Summarized details of the studies recruited after conducting PRISMA-based systematic**
 2 **review.**
 3

Reference	Author	Year	Material	Properties	Input parameter	Machine learning algorithm	Reported outcomes
[36]	Latif et al.	2021	environmentally friendly concrete	compressive strength	8	-boosted decision tree regression (BDTR) -support vector machine (SVM)	R =0.86 RMSE=6.19 MAE=4.91 RSR=0.37
[37]	Iqbal et al.	2021	concrete waste foundry sand (CWFS).	-split tensile strength (ST) -modulus of elasticity (E)	4	Multi-Expression Programming (MEP)	ST: R=0.93 RMSE=0.36 MAE=0.28 RSE=0.21 Accuracy=0.051E R=0.96 RMSE=2.13 MAE=1.70 RSE=0.17 Accuracy=0.032
[38]	Du et al.	2021	high-performance self-compacting concrete	-compressive strength	?	genetic algorithm (GA)-optimized backpropagation neural network (BPNN)	BPNN: Correlation coefficient=0.967 RMSE=3.703 GA-BPNN: Correlation

						model	coefficient=0.979 RMSE=2.972
[39]	Saifuddin et al.	2016	Journal	Concrete	?	artificial neural networks (ANN)	coefficient of determination (R^2) = 0.9486
[40]	Hadzima-Nyarko et al.	2019	Waste Rubber Concrete	-compressive strength	6	artificial neural networks (ANN)	highest R value of 0.96 and 0.98 for the train and test data, respectively, an achieved the lowest RMSE and MAPE values (4.8 and 20.2 for the train data, respectively, and 3.78 and 21.6 for the test data
[41]	Dao et al.	2019	Geopolymer Concrete	-compressive strength	4	-adaptive neuro fuzzy inference (ANFIS) -artificial neural network (ANN)	-ANFIS (MAE = 1.655 MPa, RMSE = 2.265 MPa, and R^2 = 0.879) -ANN (MAE = 1.989 MPa, RMSE = 2.423 MPa, and R^2 = 0.851)
[42]	Ziolkowski et al.	2019	Concrete	-compressive strength	?	-artificial neural network (ANN)	?
[43]	Yoon et al.	2019	Lightweight Aggregate Concrete	-compressive strength -elastic modulus	10	-artificial neural network (ANN)	CS: MAE% = 14.5% Correlation coefficient = 0.930 E: MAE% = 8.5% Correlation coefficient =

							0.977
[44]	Abambres et al.	2019	Concrete	-compressive strength	1	-artificial neural network (ANN)	AVG = average = 1.00 STD = standard deviation = 0.02 COV = co-efficient of variation = 1.69%
[45]	Dao et al.	2020	Foamed Concrete	-compressive strength	3	- Conventional Artificial Neural Network (C-ANN)	R ² = 0.972 RMSE = 0.140 MAE = 0.114
[46]	Park et al.	2020	Concrete	-Static Modulus -- Compressive Strength	6	-SVM -Ensemble -ANN -Linear Regression	SVM: MSE = 12.75 MAPE = 13.71 Ensemble: MSE = 11.54 MAPE = 14.31 ANN: MSE = 29.50 MAPE = 15.47 LR: MSE = 44.77 MAPE = 29.59
[47]	Marani et al.	2020	Ultra-high-performance concrete	-- Compressive Strength	8	-Tabular Generative Adversarial Networks (TGAN)	TGAN: MAE = 5.46 RMSE = 8.47

			(UHPC)			-Tree-Based Ensembles	$R^2 = 0.95$ Ensemble: MAE = 6.72 RMSE = 8.41 $R^2 = 0.95$
[48]	Wan et al.	2021	Concrete	-Compressive Strength	-8 original features -6 Principal Component Analysis (PCA) Features -6 Manual features.	-Linear Regression (LR) -Support Vector Regression (SVR) -Extreme Gradient Boosting (XGBoost) - Artificial Neural Network (ANN),	LR: MSE = 44.90 $R^2 = 0.84$ SVR: MSE = 25.8 $R^2 = 0.91$ XGBoost: MSE = 33.87 $R^2 = 0.87$ ANN: MSE = 26.4 $R^2 = 0.91$
[49]	Ahmad et al.	2021	Fly Ash Based Concrete	-- Compressive Strength	8	-decision tree (DT) -Ensemble approach -Gene Expression Programmin	DT: MAE = 3.89 MSE = 36.01 RMSE = 6.00 DT-bagging: MAE = 3.113

						g (GEP)	MSE = 16.28 RMSE = 4.03 GEP: MAE = 3.47 MSE = 29.91 RMSE = 5.46
[50]	Khan et al.	2021	Geopolymer Concrete	-- Compressive Strength	9	-Gene Expression Programming (GEP)	RMSE = 2.64 MAE = 2.057 RSE = 0.06 R = 0.9643
[51]	Huseien et al.	2021	self-healing concrete	mechanical and durability properties	8	Artificial Neural Network (ANN)	MSE = 3.72 ME = 0.89 MAE = 1.11 RMSE = 1.93
[52]	Mhaya et al.	2021	waste rubber tire crumbs (WRTCs)-based concrete	-- Compressive Strength	6	Artificial Neural Network (ANN)	MSE = 189.69 ME = 3.052 MAE = 8.139 RMSE = 13.773
[53]	Ahmad et al.	2021	Concrete	-- Compressive Strength	10	-AdaBoost -Random forest (RF) -Decision tree (DT)	AdaBoost: R ² = 0.938 RSR = 0.248 MAPE = 12.52 RRMSE = 11.62 RF: R ² = 0.935 RSR = 0.256

							MAPE = 13.076 RRMSE = 11.661 DT: R ² = 0.911 RSR = 0.324 MAPE = 16.100 RRMSE = 14.753
[54]	Ahmad et al.	2021	Concrete	-- Compressive Strength	?	- decision tree (DT) - artificial neural network (ANN) - Bagging - gradient boosting (GB)	DT: MAE = 7.54 MSE = 112.3 RMSE = 10.79 Bagging: MAE = 5.65 MSE = 61.08 RMSE = 7.81 GB: MAE = 6.93 MSE = 85.1 RMSE = 9.24 DT: MAE = 9.15 MSE = 121.66 RMSE = 11.03

[55]	Kovačević et al.	2021	Self-Compacting Rubberized Concrete	-- Compressive Strength	11	- multilayered perceptron artificial neural network (MLP-ANN) -ensembles of MLPANNs,	MLPANN: RMSE = 7.44 MAE = 5.54 R= 0.8481 Ensemble MLPANN: RMSE = 3.68 MAE = 2.80 R= 0.9615
[56]	Song et al.	2021	Ceramic Waste-Based Concrete	-- Compressive Strength	5	-decision tree (DT) -artificial neural network (ANN)	DT: MAE = 6.94 MSE = 20.76 RMSE = 4.55 ANN: MAE = 6.12 MSE = 17.98 RMSE = 4.29
[57]	Farooq et al.	2021	Self-Compacting Concrete Modified with Fly Ash	-- Compressive Strength	7	-artificial neural network (ANN) -support vector machine (SVM) -Gene Expression Programming (GEP)	ANN: R = 0.95 RMSE = 4.56 MAE = 3.81 SVM: R = 0.93 RMSE= 4.49 MAE = 3.29

							<p>GEP:</p> <p>R = 0.93</p> <p>RMSE = 4.8</p> <p>MAE = 3.92</p>
[58]	Ahmad et al.	2021	Concrete Containing Supplementary Cementitious Materials	-- Compressive Strength	8	<p>-Bagging</p> <p>-AdaBoost</p> <p>-Gene Expression Programming (GEP)</p> <p>-decision tree (DT)</p>	<p>Bagging:</p> <p>MAE = 3.257</p> <p>MSE = 20.566</p> <p>RMSE = 4.53</p> <p>AdaBoost:</p> <p>MAE = 5.12</p> <p>MSE = 47.37</p> <p>RMSE = 6.88</p> <p>GEP:</p> <p>MAE = 5.24</p> <p>MSE = 50.69</p> <p>RMSE = 7.12</p> <p>DT:</p> <p>MAE = 5.88</p> <p>MSE = 57.30</p> <p>RMSE = 7.57</p>

[59]	Tosee et al	2021	Environmentally Friendly Concrete Modified with Eggshell	-- Compressive Strength	4	Hybrid ANN-SFL (artificial neural network-Shuffled Frog Leaping)	MSE = 0.42 AAE = 0.040 VAF = 94
[60]	Xu et al.	2921	-Concrete	-- Compressive Strength	7	-support vector regression(SVR) -AdaBoost -random forest	SVR: MAE = 3.329 RMSE = 5.325 AdaBoost: MAE = 2.94 RMSE = 3.90 RT: MAE = 2.223 RMSE = 3.183
[61]	Isleem et al.	2021	GFRP-Reinforced Concrete	-axial load-axial Strain -confinement of columns -ductility -hardening behavior	6	--artificial neural network (ANN) - Finite Element (FEM)	?

[62]	Nafees et al	2021	Silica Fume-Based Green Concrete	Split Tensile Strength; compressive strength	5	- Multilayer perceptron neural networks (MLPNN) -adaptive neural fuzzy detection systems (ANFIS) -genetic expression Programming (GEP).	MLPNN: 0.85; 0.90 ANFIS: 0.91; 0.92 GEP: 0.97; 0.93
[63]	Khokhar et al.	2021	Fiber Reinforced Concrete	-Compressive Strength -Tensile Strength -Strain-Hardening -Tensile Strain Capacity	15	- Artificial Neural Networks (ANN) -Support Vector Machine (SVM) -XGBoost	ANN: Accuracy = 96.3% SVM: Accuracy = 94% XGBoost: Accuracy = 98.4%
[64]	Imran	2022	Eco-Friendly Concrete	-- Compressive Strength	6	- multivariate polynomial regression (MPR) -linear regression (LR)	MPR: R ² = 0.818 RMSE = 4.6 LR: R ² = 0.676 RMSE = 6.053

						-support vector machine (SVM)	SVM: R ² = 0.495 RMSE = 7.38
[65]	Almohammed et al	2022	bacterial concrete	-- Compressive Strength	8	-Multiple Linear Regression (MLR) -Random Forest (RF) -support vector Regression (SVR) -M5P Model -Random Tree	MLR: R ² = 0.88 RMSE = 4.87 MAE = 3.96 RF: R ² = 0.97 RMSE = 2.29 MAE = 1.81 SVR: R ² = 0.98 RMSE = 1.94 MAE = 1.52 RT: R ² = 0.96 RMSE = 2.82 MAE = 2.49 M5P: R ² = 0.94

							RMSE = 4.88 MAE = 2.88
[66]	Shang et al	2022	recycled coarse aggregate based concrete	splitting tensile strength; Compressive Strength	9	-Decision tree (DT) -AdaBoost -	DT: MAE = 3.58; 0.31 MSE = 11.02; 0.29 RMSE = 3.32; 0.54 AdaBoost: MAE = 2.33; 0.30 MSE = 7.8; 0.20 RMSE = 2.79; 0.45
[67]	Candelaria et al.	2022	Concrete	-- Compressive Strength	8	-artificial neural network (ANN) -support	ANN: R ² = 0.97 RMSE = 9.4 MAE = 9.414

						vector machine (SVM) -Gaussian process regression (GPR) - Multi-Variate Regression	SVM: $R^2 = 0.95$ RMSE = 18.04 MAE = 12.33 GPR: $R^2 = 0.94$ RMSE = 18.14 MAE = 13.072 MVR: $R^2 = 0.93$ RMSE = 9.5 MAE = 17.215
[68]	Ahmed et al.	2022	geopolymer concrete	-Compressive Strength	14	-linear regression (LR) - multinomial logistic regression (MLR) -nonlinear regression (NLR)	$R^2 = 0.853$ RMSE = 6.82
[69]	Najm et al.	2022	Waste ceramic concrete (WOC)	Tensile strength; compressive strength	11	-artificial neural networks (ANN)	$R^2 = 0.9988; 0.9687$ MSE = 0.22; 1.8899 RMSE = 0.4699; 1.3744 MAE = 0.469; 1.2279

[70]	Yuan et al.	2022	recycled aggregate concrete (RAC)	Compressive strength; Flexural strength	12	-gradient boosting -random forest (RF)	GB: MAE = 4.77; 0.642 RMSE = 6.9; 1.199 RF: MAE = 4.19; 0.560 RMSE = 5.6; 0.85
[71]	Ray et al.	2022	concrete made (stone dust and nylon fiber)	Strength	8	-artificial neural networks (ANN)	R = 0.95 R ² = 0.90 MSE = 0.09 MAE = 0.20 AE = 0.04
[72]	Ilyas et al.	2021	CFRP Confined Concrete	-strength	8	-Multi Expression Programming (MEP)	RMSE = 7.71 RSE = 0.009 MAE = 6.33 RRMSE = 0.010 R = 0.9953
[73]	Gunasekara et al.	2021	High Calcium Fly Ash Geopolymer Concrete	-compressive strength	5	-artificial neural networks (ANN)	?
[74]	Ahmad et al.	2021	geopolymer concrete (GPC)	-compressive strength	9	-artificial neural networks (ANN) -Boosting	ANN: MAE = 3.86 MSE = 20.16 RMSE = 4.49

						algorithm -Ada boost	Boosting algorithm: MAE = 1.69 MSE = 4.16 RMSE = 2.04 AdaBoost: MAE = 2.16 MSE = 6.84 RMSE = 2.62
[75]	Amin et al.	2022	fiber-reinforced polymer (FRP) reinforced Concrete	-Flexural Strength	9	-decision tree (DT) -gradient boosting tree (GBT)	DT: R = 0.92 MAE = 10.32 RMSE = 19.92 GBT: R = 0.94 MAE = 11.25 RMSE = 16.36
[76]	Khalaf at al.	2022	Fly Ash Geopolymer Concrete	-compressive strength	11	Optimized Neural Network Model	MSE = 166.0 R% = 97.5
[77]	Nafees et al	2022	Plastic Concrete	-compressive strength	9	Ensemble boosting	R = 0.814