

Influence of droplets coverage on the electrochemical response of planar microelectrodes and potential solving strategies based on nesting concept

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Recently, biosensors have been widely used for the detection of bacteria, virus and other toxins. Electrodes, as commonly used transducers, are vital part of electrochemical biosensors. The coverage of the droplets can change significantly based on the hydrophobicity of the microelectrode surface materials. In the present research, screen-printed interdigitated microelectrodes (SPIMs), as one type of planar microelectrodes, were applied to investigate the influence of droplets coverage on electrochemical response. Furthermore, three dimensional (3D) printing technology was employed to print smart devices with different diameters based on nesting concept. Theoretical explanations were proposed to elucidate the influence of the droplets coverage on the electrochemical response. 3D-printed ring devices were used to incubate the SPIMs and the analytical performances of the SPIMs were tested. According to the results obtained, our device successfully improved the stability of the signal responses and eliminated irregular signal changes to a large extent. Our proposed method based on nesting concept provide a promising method for the fabrication of stable electrochemical biosensors . We also introduced two types of electrode bases to improve the signal stability.

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10 .

12 Abstract

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27 1 Introduction

28 Recently, biosensors have been widely used for the detection of bacteria, virus and other
 29 toxins. Biosensors are analytical systems composed of a biological sensing element and a
 30 physical transducer. The transducer is designed for the conversion of biological information into
 31 a detectable signal, such as proton concentration, absorption or reflectance, light emission, mass
 32 changes, and so on (Hunt and Armani, 2010; Lepinay et al., 2014; Olaru et al., 2014; Thévenot et

al., 2001; Van Dorst et al., 2010). Electrodes, as commonly used transducers, are vital part of electrochemical biosensors. They are designed to transform the recognition of a biological molecule into an easily quantifiable electrical signal (Gerard et al., 2002; Li et al., 2015b). Electrodes with small dimensions, commonly referred to as microelectrodes, can maximize the signal change, reduce the response time and work in a two-electrode system, thus benefiting the fabrication and performance of electrochemical biosensors (Huey et al., 2012; Park and Beskok, 2008). Microelectrodes exhibit more accurate electrochemical response to low concentrations of electro-active species in solution than large planar electrodes. Excellent flexibility and cycling stability also promise potential applications in lab-on-a-chip systems (Ch et al., 2006; Huang et al., 2009; Ueno et al., 2005).

Electrochemical biosensors based on planar microelectrodes have been described in many literatures (Bernalte et al., 2011; Taleat et al., 2014; Valentini et al., 2014; Wang et al., 2012; Zhu et al., 1998). The sensitivity and the signal-to-noise ratio of planar microelectrode can be influenced by many factors, such as the diameter of the electrode, surface coverage, electrode geometry and the electroactivity of analytes (Brett and Thiemann, 2002; KostECKI et al., 2000; Liu et al., 2014; Xu et al., 2004; Zhu et al., 1998). The droplets exhibit different coverage on the microelectrode surface, depending on the hydrophobicity of the microelectrode surface which may trigger irregular signal change. The commonly-used incubation methods for planar microelectrodes include dropping and immersing coatings. The influence of droplets coverage which is important but less concerned, should be evaluated when dropping coating is used for

incubation. Screen-printed interdigitated microelectrodes (SPIMs), as one type of planar microelectrodes, which may integrate the merits of screen printed microelectrodes and interdigitated microelectrodes, have been used to develop sensitive, rapid-responding, cost-effective biosensors (Li et al., 2015a). In this manuscript, we investigate the influence of droplets coverage on the electrochemical response of SPIMs.

Three-dimensional (3D) printed devices have captured much attention in many fields, including food safety and analysis (Sun et al., 2015; Wei et al., 2015; Xing et al., 2015). As we know, many birds build nests to incubate their eggs and raise their young in a protective environment (Vilé et al., 2015). In order to further analyze the influence of the droplets coverage quantitatively, 3D printing technology was employed to print smart nest-like devices with different diameters to keep the immobilization and detection within the devices based on nesting concept. Both the theoretical analysis and our experimental results support our conclusion that the droplets coverage has significant influence on the electrochemical response of biosensors.

Depending on the varying hydrophobic properties of the materials used to immobilize the surface of the electrodes, the droplets can show gathering or dispersing properties (Costa et al., 2015; Gryczan et al., 2015; Santoro et al., 2014). According to such principle, different materials are developed to remodel the surface of the SPIMs to improve the stability of signal responses. In the present research, ring devices around the detection area were designed to gather the droplets. Silica gel was used as a model sample to validate our methodology. 3D-printed ring devices were used to incubate the SPIMs and the analytical performances of our device and

method were also evaluated. Software can also be used to handle the signal stability by electrode base design.

2 Materials and methods

2.1 Reagents and apparatus

E. coli O157:H7 (ATCC43889) was purchased from ATCC (Manassas, MD). Biotin-anti-*E. coli* antibodies was obtained from Meridian Life Science (Saco, ME) and dissolved in PBS solution (pH=7.4). Bovine serum albumin (BSA), streptavidin (SA) and protein A were purchased from Sangon Biotech (Shanghai, China). MacConkey agar, brain heart infusion (BHI) culture medium were purchased from Becton, Dickinson and Company (Sparks, NV). PBS solution containing 10 mM $K_3Fe(CN)_6/K_4Fe(CN)_6$ (Sangon Biotech., Shanghai, China) was used for electrochemical measurements. Ultrapure water (18.2 MΩ cm) was obtained from a Millipore Milli-Q purification system (Merck Millipore, MA).

The width of a finger and the gap between two fingers for SPIM (AIBIT Biotech Instrument, China) are both 200 μm. One pair of gold electrodes and two welding plates were prepared on ceramic base using screen-printed technology. Two electrodes were connected to the bonding pad, respectively. The electrode contained multiple conducting ring with different diameter and connected by conductive band. Fig S1 showed the details of the electrodes.

Electrochemical impedance spectroscopy (EIS) and cyclic voltammetry (CV) were performed using ZAHNER electrochemical station (Kronach, Germany). Photosensitive resin

was purchased from DSM SOMOS Crop. (Somos imagine 8000, Elgin, IL). The devices with different diameters ($2r = 6, 7, 8$ and 9 millimeter) were printed by a 3D printer (Liantai 450, Shanghai, China) with 0.01 millimeter precision.

2.2 Experimental methods

2.2.1 Preparation of Bacterial Samples

E. coli O157:H7 was grown in BHI culture medium at $37\text{ }^{\circ}\text{C}$ for 20 h to the stationary phase. The stationary-phase cultures were diluted to 10^7 – $10^1\text{ cfu}\cdot\text{mL}^{-1}$ in PBS (pH 7.4) and $100\text{ }\mu\text{L}$ of the diluted solutions were transferred to MacConkey agar plates and incubated at $37\text{ }^{\circ}\text{C}$ for 24 h for enumeration of colonies. At the same time, the dilutions containing approximately $10^5\text{ cfu}\cdot\text{mL}^{-1}$ of bacteria cells were prepared for evaluation of the proposed devices.

2.2.2 Dropping and immersing coatings

When the planar microelectrodes were incubated, the wide commonly used incubation methods are dropping and immersing coatings for the incubation of planar microelectrodes. Usually, the volume of dropping coatings is 10 to $50\text{ }\mu\text{L}$, and the volume of immersing coating is more than $1000\text{ }\mu\text{L}$ in order to cover the whole detection area. Generally, the droplet coverage varies due to the discrepancy of the SPIMs surface. Figure 1 presents the droplets coverage of electrode. The droplets coverage for the bare SPIM is significantly different, compared to that for the modified SPIM (Fig S2).

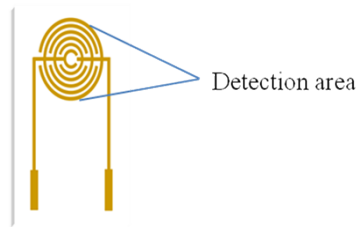


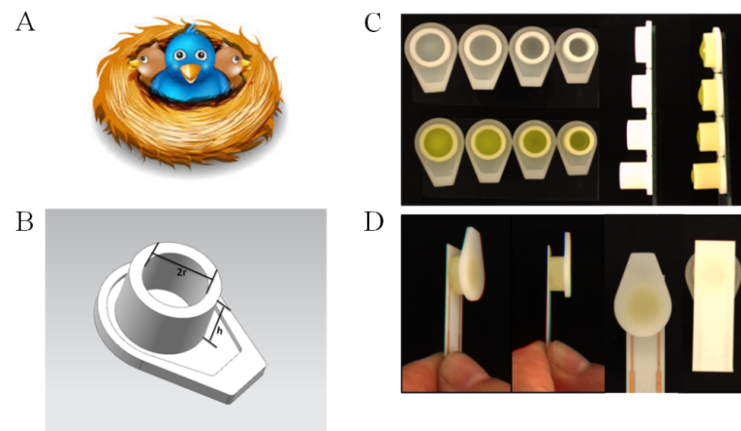
Figure 1. Detection area (Droplets area) of the electrode.

Furthermore, the droplets coverage may be changed during the modification process. Several factors that might have caused this include surface tension, gravity, interface hydrophobicity and the mobility of the molecules can be the reasons. In this experiment, different treatment groups were set up as comparison. Treatment groups A and C were immersing coating and treatment groups PBS and B were dropping coating, respectively. We used 1500 μL PBS solution containing 50 μL protein A for coating (0.5 mg mL^{-1}) in treatment group A, 50 μL protein A (0.5 mg mL^{-1}) in treatment group B, and 1500 μL protein A (0.5 mg mL^{-1}) in treatment group C. The signal change was detected with EIS or CV techniques.

2.2.3 Nesting concept for incubation

In order to investigate the difference caused by the droplet coverage, we designed and printed nest-like devices with different diameters. The devices (Figure 2) possess an equivalent volume, but with different height and diameter ($2r = 6, 7, 8$ and 9 millimeter). The volume for these nest-like devices was equivalent, which ensured the same concentration and quantity of targets. The devices were incubated with BSA solution (2%, w/w) before use in order to avoid the non-specific absorption. Two devices ($2r = 6$ and 9 millimeter) were selected to perform the test to investigate the difference introduced by the multistep modification. The devices were used

128 to incubate SPIMs with SA solution ($50 \mu\text{L}$, 0.5 mg mL^{-1}) for 45 min and then biotin-antibody
 129 was immobilized according to our previous research (Li et al., 2015a). After that, the bacteria
 130 solution was added into the devices to incubate the SPIMs and the difference caused by multistep
 131 modification was evaluated.

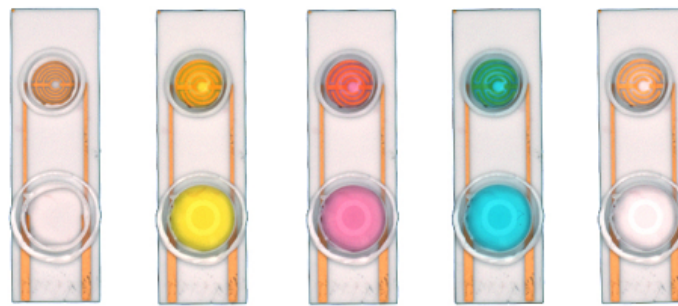


132

133 Figure 2. The 3D printed nest-like devices (B) with different height (h) and diameter ($2r = 6, 7, 8$ and 9 millimeter)
 134 (C) and the photo of the incubation (D). The bird nest picture (A) was drew by Iconshock.

135 2.2.4 3D-printing ring devices

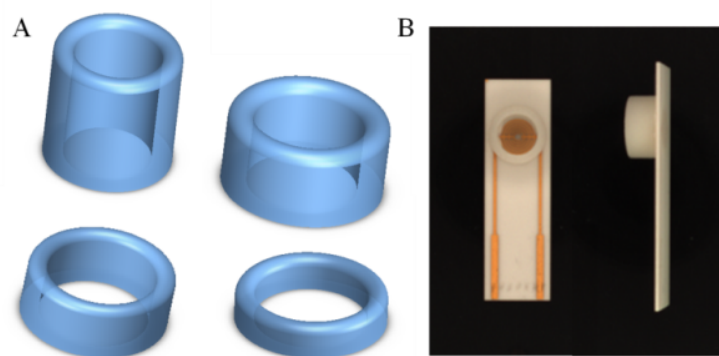
136 In the present research, both resin and glass were used to investigate the dispersity of the
 137 target solution. A smart ring covered with silica gel was fabricated on the surface of the SPIM.
 138 We used the nest-like devices with different diameters to cover the detection area and then use
 139 silica gel to coat the devices. The caps were removed after the gel was completely dry, in order
 140 to form a ring area. The ring can stay intact during the incubation and modification processes. In
 141 order to prove that the rings are intact, solutions with different color were added into the devices
 142 after each incubation and washing processes (Figure 3). The influence of NaOH solution was
 143 also investigated for the cleaning process.



144

145 Figure 3. Silica gel ring on the surface of the SPIMs. Solution with different color were used to show the ring
146 concept(from left to right: no solution, solution with K^+ , solution with Co^{3+} , solution with Cu^{2+} , ultrapure water).

147 On the basis of silica gel ring, we designed and printed ring devices with different diameters
148 (Figure 4). We selected two devices ($2r = 6$ and 9 millimeter) to investigate the performance. The
149 surface of these devices were also blocked with BSA solution to avoid non-specific absorption.
150 After that, these devices were fixed around of the detection area. The same amount of solution
151 was added into the devices to incubate SPIMs for 45 min. And then, the non-specific absorption
152 was washed with ultrapure water. The signal change was evaluated after the incubation.



153

154 Figure 4. A) 3D printed ring devices with different diameters and B) SPIM with ring device to form a nest-like
155 device.

156 2.3 Statistical Analysis

157 Experiments were conducted in triplicates for each concentration level of protein A and

other materials. And bacteria cells were tested and the performance of the printed nest-like devices with different diameters were collected. Statistical analysis were conducted using SPSS 17.0. The biosensor responses were considered to show significant difference when P-value was less than 0.05 (95% confidence interval).

3 Results and Discussion

3.1 Dropping and immersing coatings

Four treatment groups were performed conducted and the application of PBS solution was used as a control (Figure 5). Performances of treatment A and B were significantly different and the signal change of treatment B was more obvious than that of treatment A. Treatment C possessed more reactive molecules that can be captured on the surface of the devices in comparison with treatment B. These results indicates that the signal changes are different between immersing and dropping coatings. Since the two methods required different amount of materials, it is not persuasive to conclude that the difference is caused by droplet coverage.

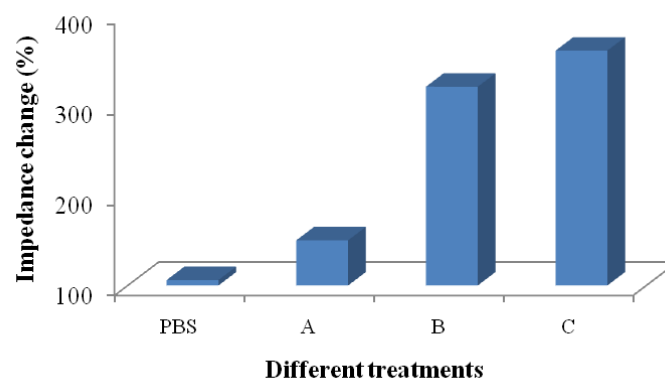


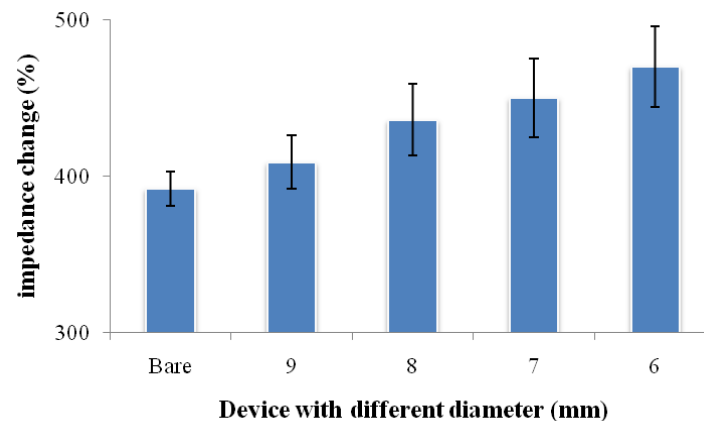
Figure 5. Immersing coating and dropping coating for the microelectrode modification. Treatment groups A and C were immersing coating and treatment groups PBS and B were dropping coating. Treatment group A:1500 μ L PBS

174 solution containing 50 μL of protein A (0.5 mg mL^{-1}); treatment group B: 50 μL of protein A (0.5 mg mL^{-1});
175 treatment group C: 1500 μL of protein A (0.5 mg mL^{-1}).

176 3.2 Performance of nest-like devices

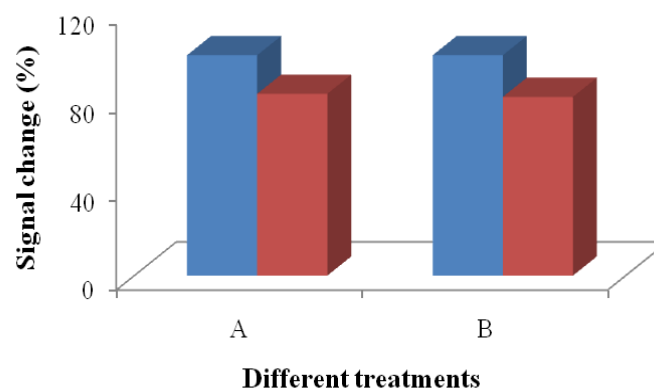
177 Considering the influence of the droplet coverage on the electrochemical response of SPIMs,
178 smarter design of devices is necessary. Nest-like devices with different diameters were used for
179 incubation (Figure 6). The results showed that there was significant difference between 9
180 millimeter and 6 millimeter devices ($p > 0.05$) and the difference were not significant for other
181 devices. According to the difference in the droplet coverage of these two devices, it can be
182 concluded that the signal response is influenced by droplet coverage.

183 In order to investigate the influence of the multistep modification, we selected 6 and 9
184 millimeters devices to perform the test for bacteria detection (Figure 7). Treatment group A was
185 prepared according to the signal change after SA modification. The results indicated that there
186 was significant difference between the devices ($p > 0.05$). Treatment group B (Figure 7) was
187 prepared according to the signal change of the bacteria incubation after the multistep
188 modification. The difference between the results collected from these two treatment groups did
189 not disappear. Due to the large dimension of the bacteria cells, not every site was occupied by
190 the bacteria cell. However, only effective absorption can introduce signal response. From the
191 results we concluded that the influence of droplets coverage was not disappeared by large
192 dimension of cells. Therefore, it is clear that the droplet coverage is an influencing factor for
193 electrochemical response.



194

195 Figure 6. Signal change of the printed nest-like devices with different diameters for protein immobilization. Bare
 196 was a SPIM without printed devices.



197

198 Figure 7. 3D printed nest-like devices (6 and 9 millimeters) for the test. Treatment group A was the performance
 199 after SA modification. Treatment group B was the performance of the bacteria incubation, after the multi-step
 200 modification.

201 3.3 Performance of silica gel ring

202 Resin and glass were used to investigate the dispersity of the target solution. The solution
 203 coverage were different due to the different hydrophobicity of these two materials. However, the
 204 surface constructed by these two materials was completely (or partly) damaged when washing
 205 solution (NaOH, 1M) was used for SPIM regeneration. In order to deal with this situation, we

206 firstly designed a ring was prepared on the surface of SPIM using silica gel. The results indicated
 207 that the signal was suppressed significantly compared to the treatment groups without the device,
 208 considering that more molecules were immobilized effectively (Figure 8). Moreover, the
 209 washing solution was available for this device without damage, indicating that the material and
 210 device are both applicable.

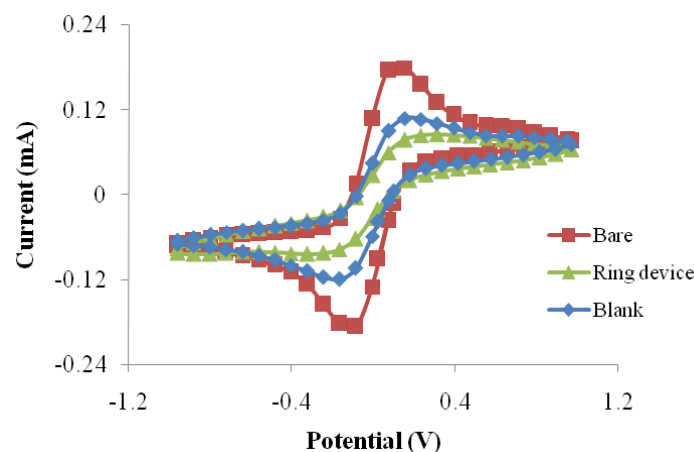
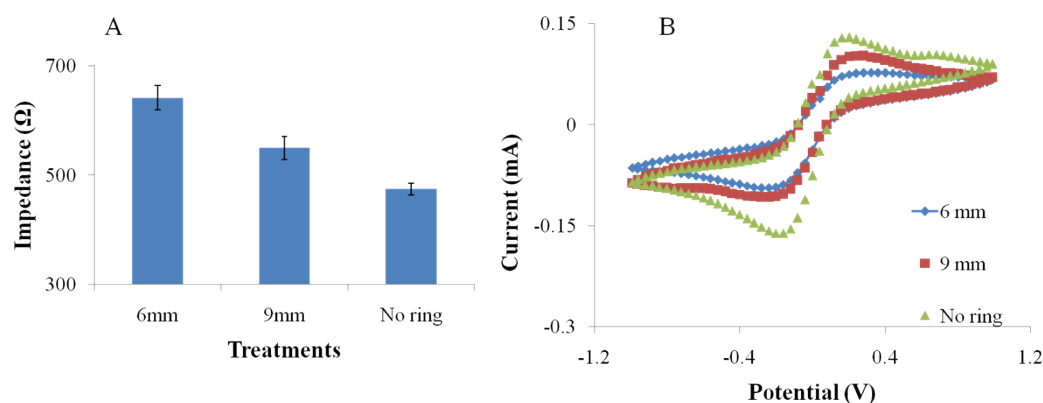


Figure 8. The CV performance of SPIMs with and without silica gel ring device.

3.4 Performance of ring devices

214 We designed and printed smart ring devices based on the concept of the silica gel ring. The
 215 results in Figure 9 show that the immobilization of the protein gave rise to the EIS and CV signal
 216 changes and the difference was significant between the two selected ring devices. The results
 217 showed the decreases of peak currents of the electrochemical probe by 27% (9 mm) and 68% (6
 218 mm), and the increases of impedance signal by 25% and 45%, respectively, indicating the
 219 absorption was improved. Compared to the printed nest-like devices, less amount of materials is
 220 required for ring devices. Moreover, it is useful to avoid the leakage of solution during the

process. It can reduce the evaporation as well, which is advantageous because avoid the irregular signal change can be avoided. Moreover, the devices can be recycled to decrease the detection cost because of no damage after an easy nondestructive cleaning process.

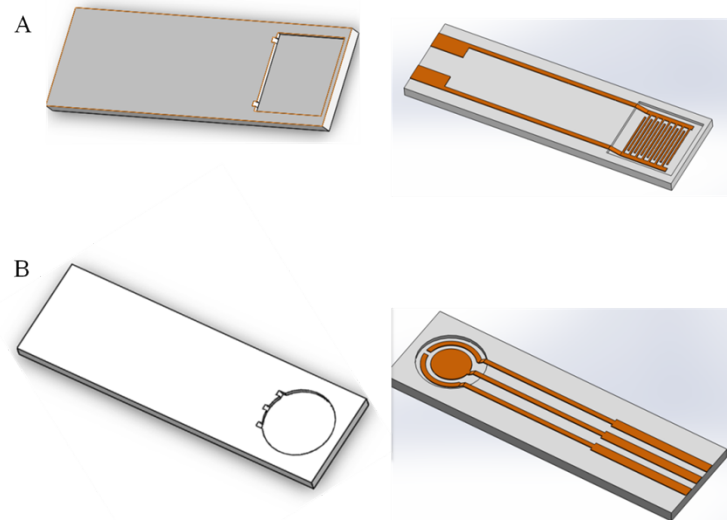


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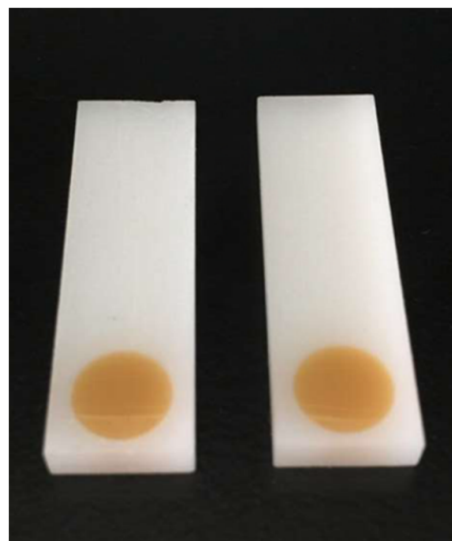
225 Figure 9. The EIS (A) and CV (B) performance of the SPIMs with and without 3D printed ring devices (6 and 9
226 millimeters).

227 3.5 Base design using software

228 Signal stability can be influenced by the droplet area. Different bases can be designed to
229 reduce the irregular signal. In this paper, we designed two bases using software (Figure 10) that
230 the droplets can be reserved within the scope of detection area. We used 3D printer to print the
231 base, verifying the application (Figure 11).



232
233 Figure 10. Two types of electrode bases designed by software. A) Interdigital microelectrode and B) Screen-
234 printed electrode.



235
236 Figure 11. 3D printed base was used to verify the application.

237 4 Conclusion

238 In the present research, SPIMs was employed to evaluate the influence of droplets coverage
239 on the electrochemical response. 3D printing technology was used to print fabricate mini-small
240 smart devices with different diameters based on nesting concept. Nest-like devices with different
241 diameters ($2r = 6, 7, 8, 9$ millimeter) were designed and printed to construct achieve different

coverage to investigate the incubation performances and the results indicated that the influence of coverage on electrochemical response was significant. Moreover, ring devices on the surface of the SPIMs effectively improve the stability of the signal and also verify the such influence. Detection cost can be greatly reduced by recycling of the printed devices. All the devices improve the stability of the signal and eliminate the irregular signal change successfully. Our proposed design and concept show great potential for application in the field of electrodes fabrication and stable electrochemical biosensors construction.

Acknowledgments

The authors thank Biosensing & Biomodeling Lab at Zhejiang University for their support of the electrodes and electrochemical station. We gratefully acknowledge Muyang Lin and Xi Yu (College of Chemistry, National University of Singapore) for their help.

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